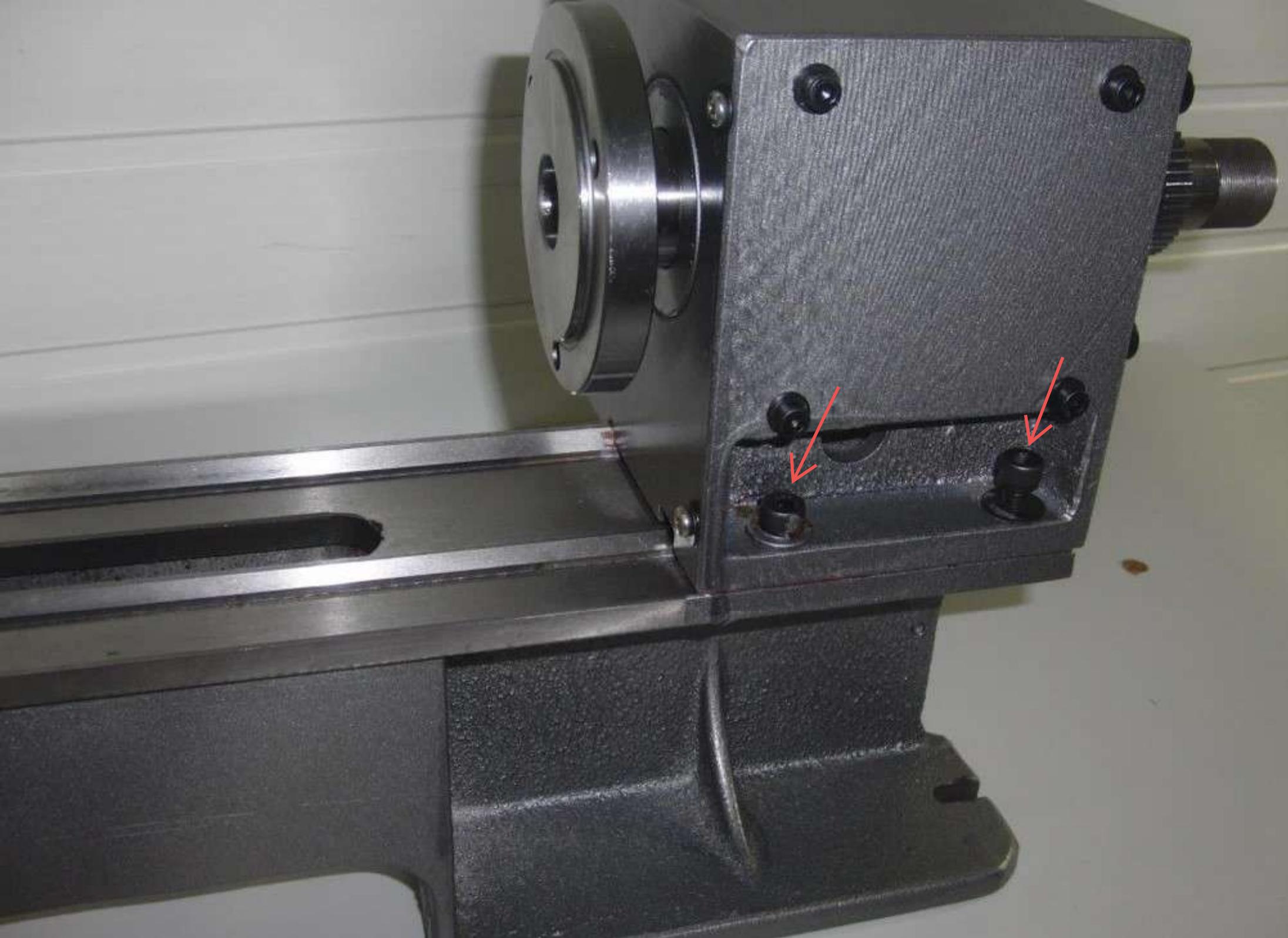


Установка передней бабки на станину

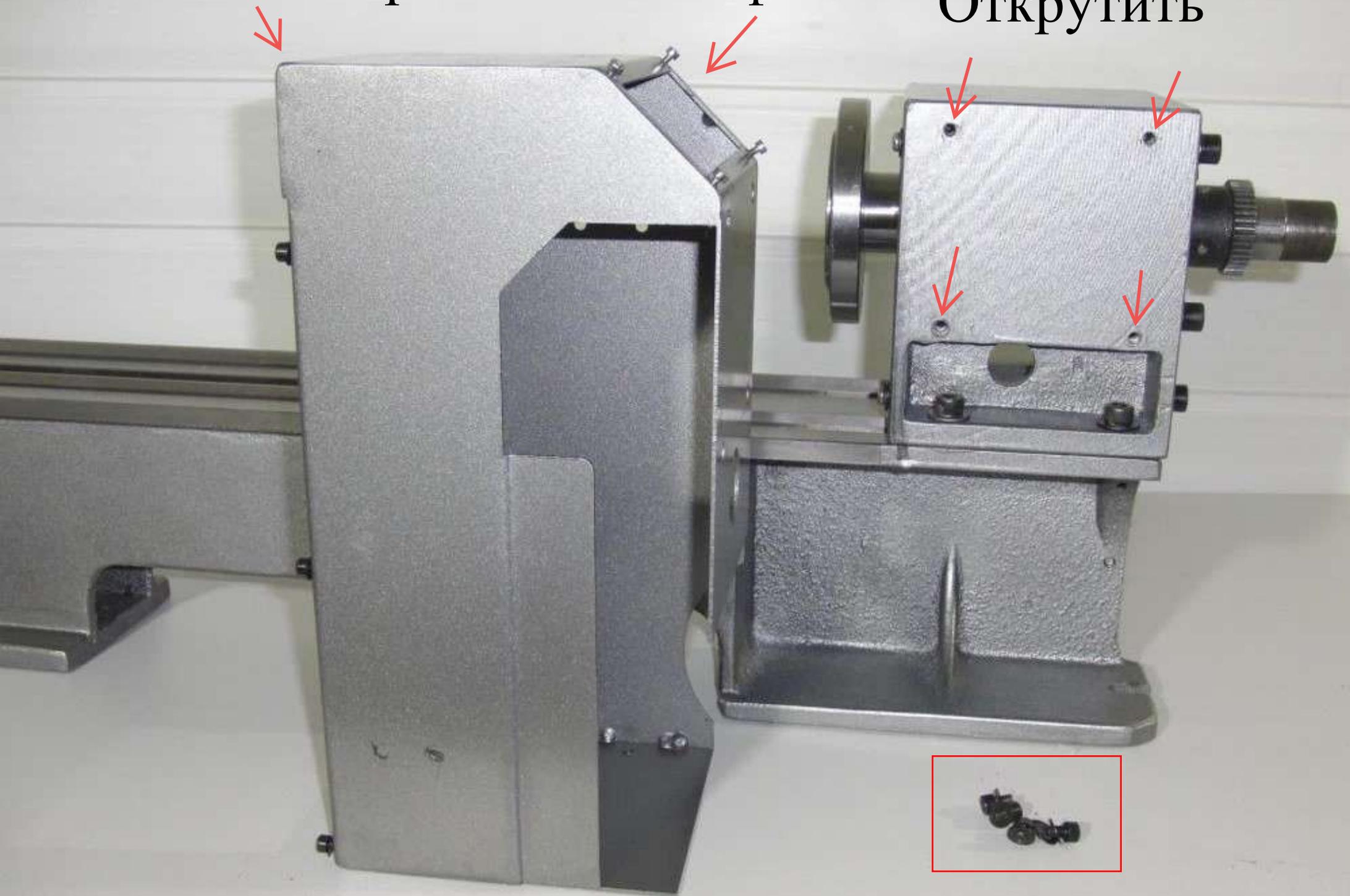
Открутить

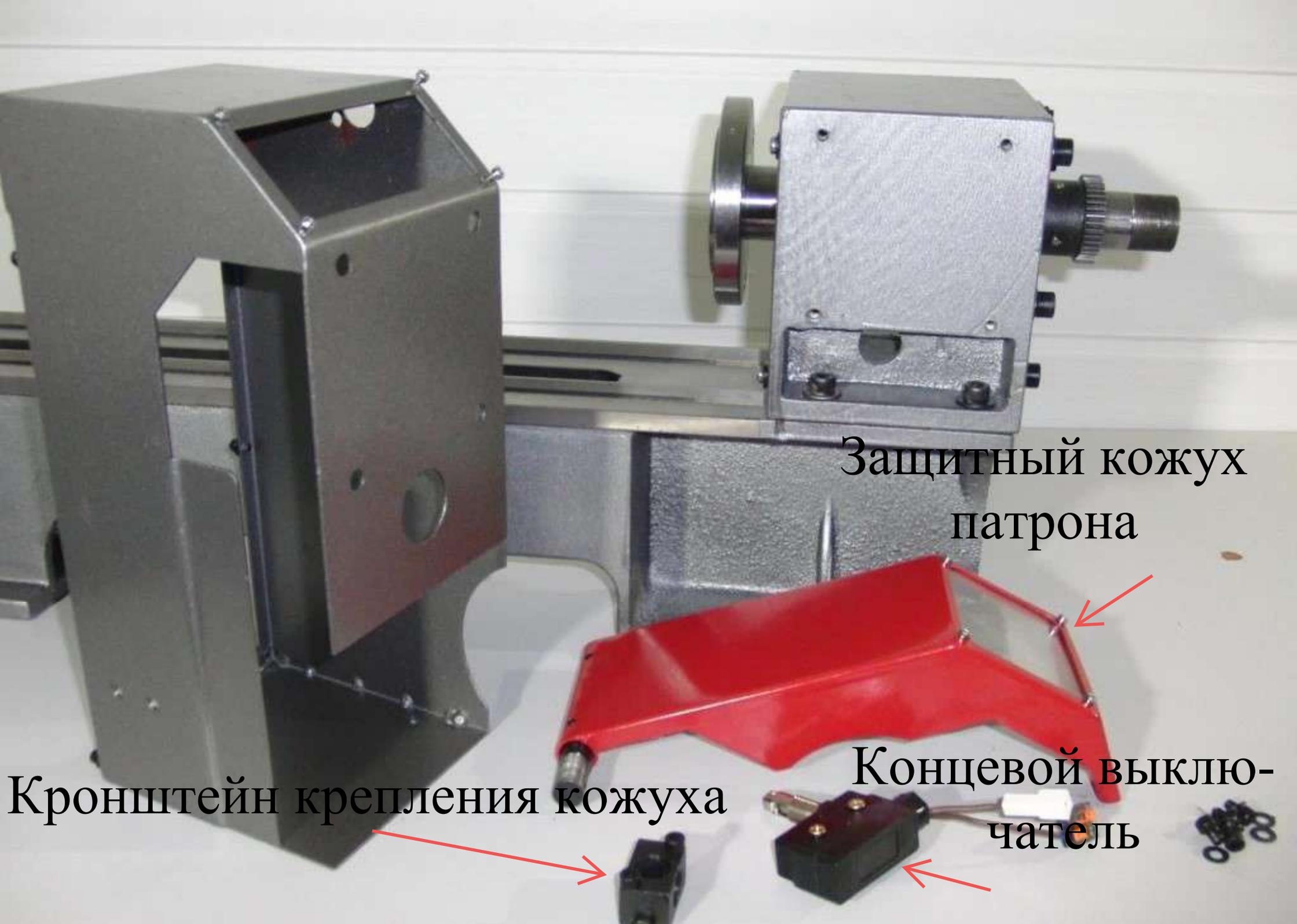




Электрический шкаф

Открутить





Защитный кожух
патрона

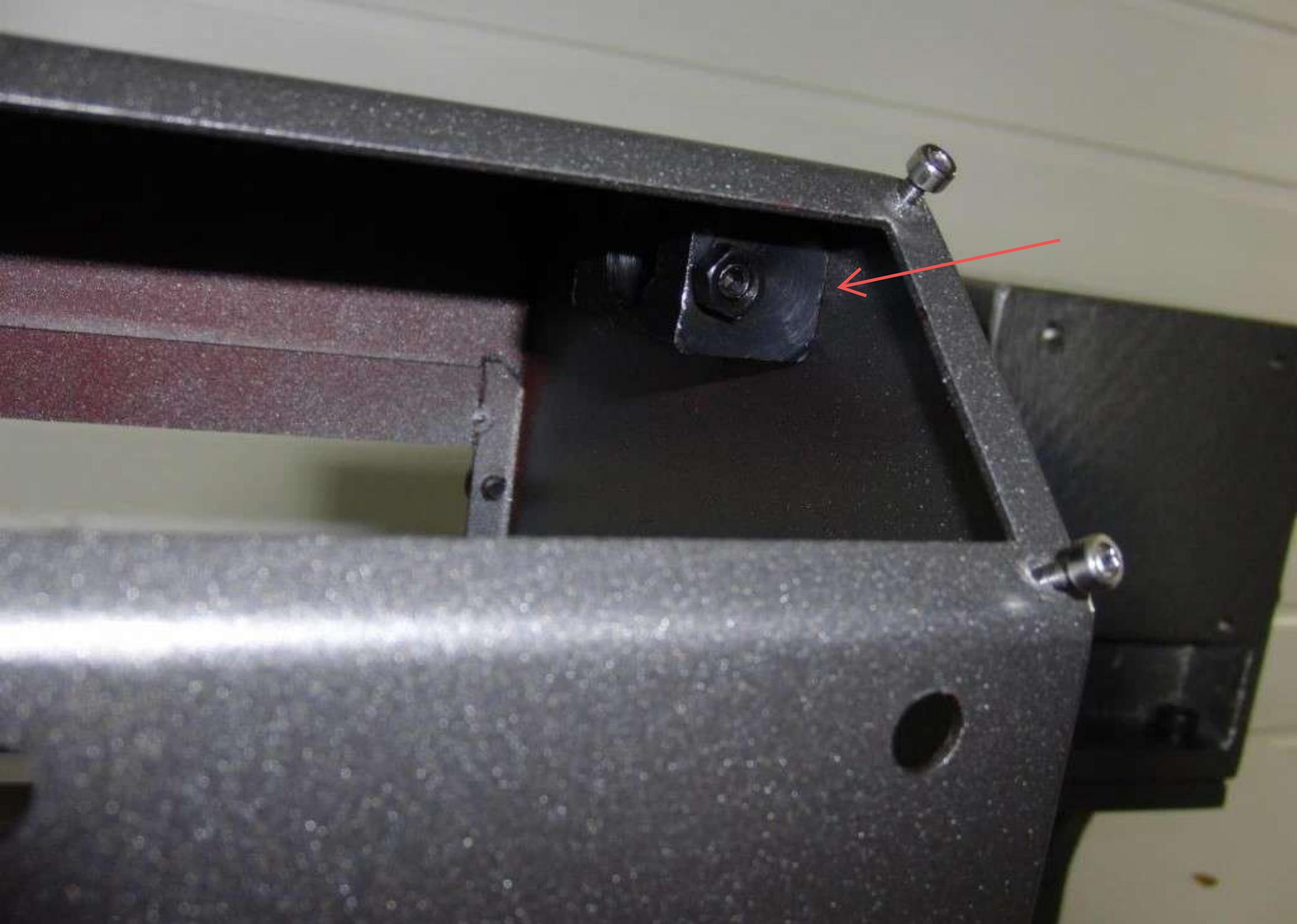
Кронштейн крепления кожуха

Концевой выключатель

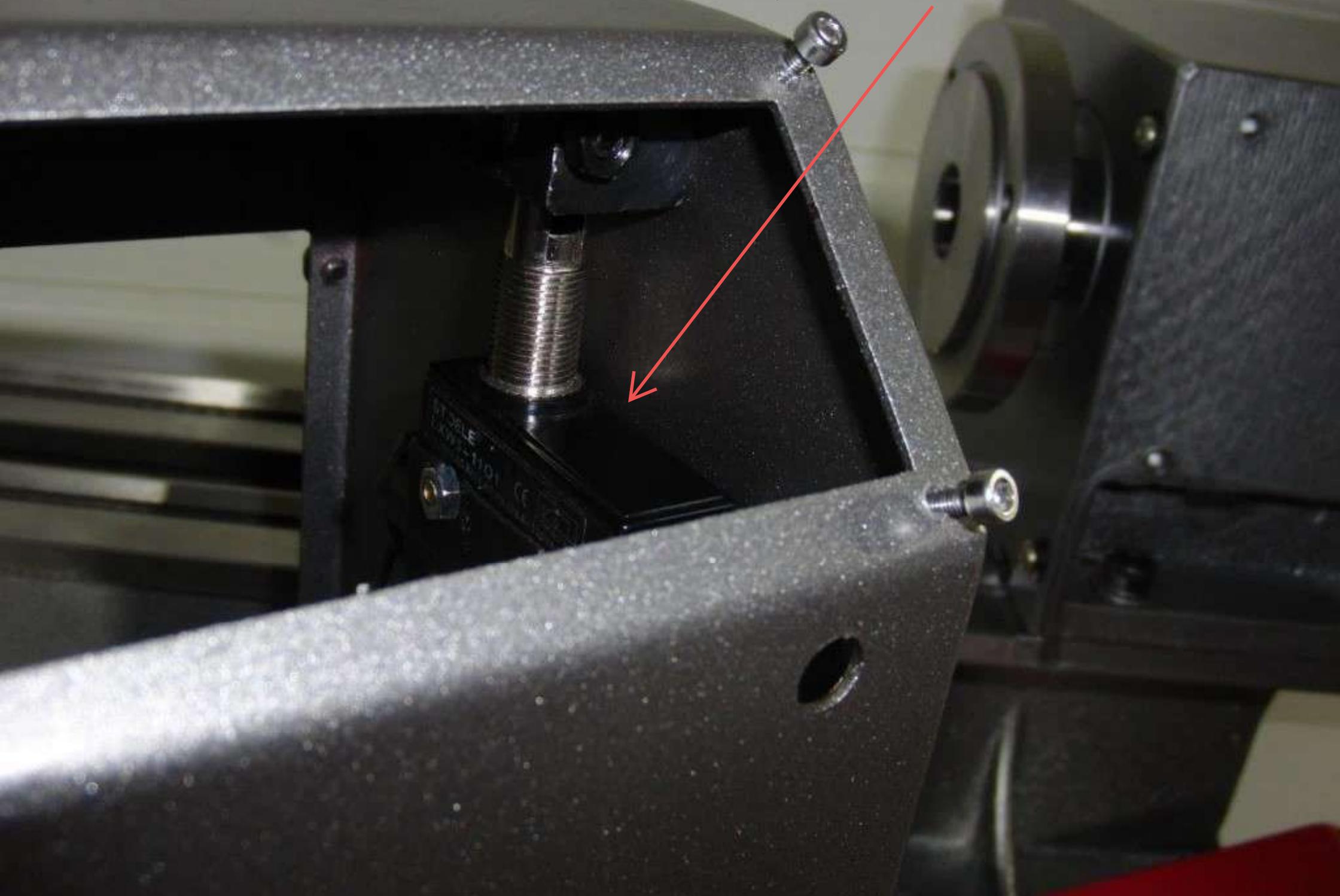
Крепление кронштейна
кожуха







Установка концевого выключателя



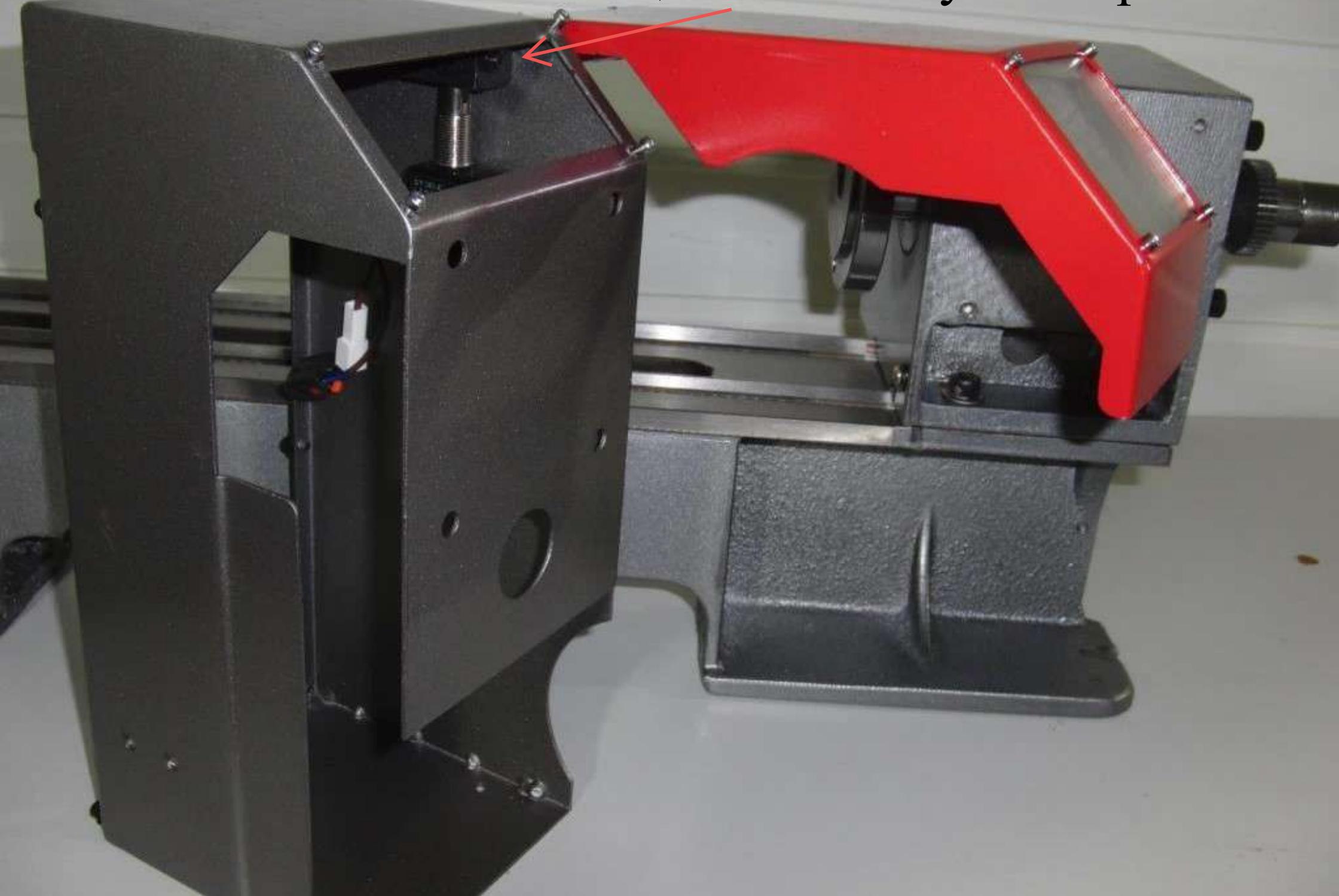
STDELE®
LXV5-11Q1 CE  
Ue 380V AC 220V DC Ith 10A Pe 100VA 10W
COM NO NC







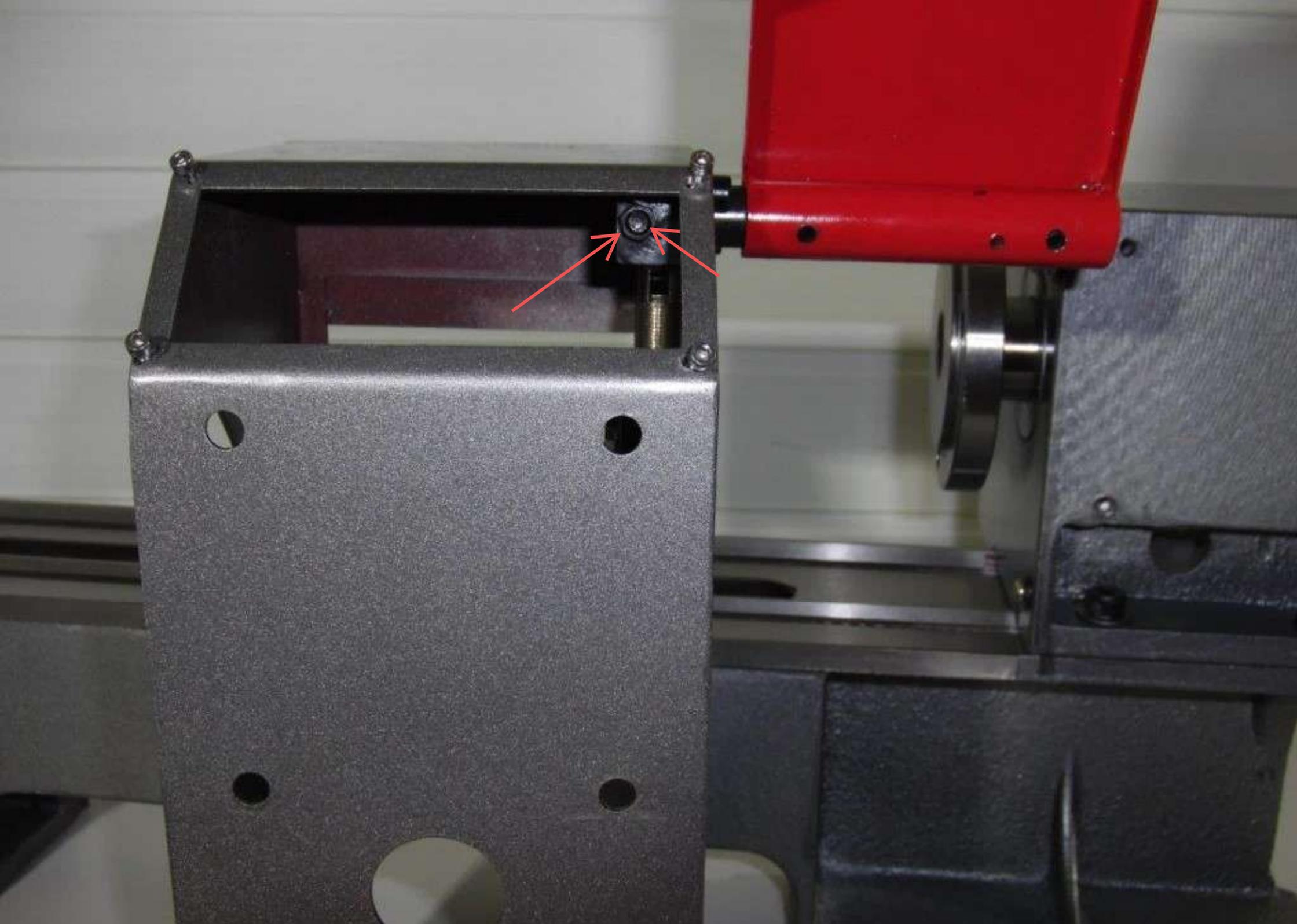
Установка защитного кожуха патрона



Стопорный винт и контрогайка крепления защитного кожуха









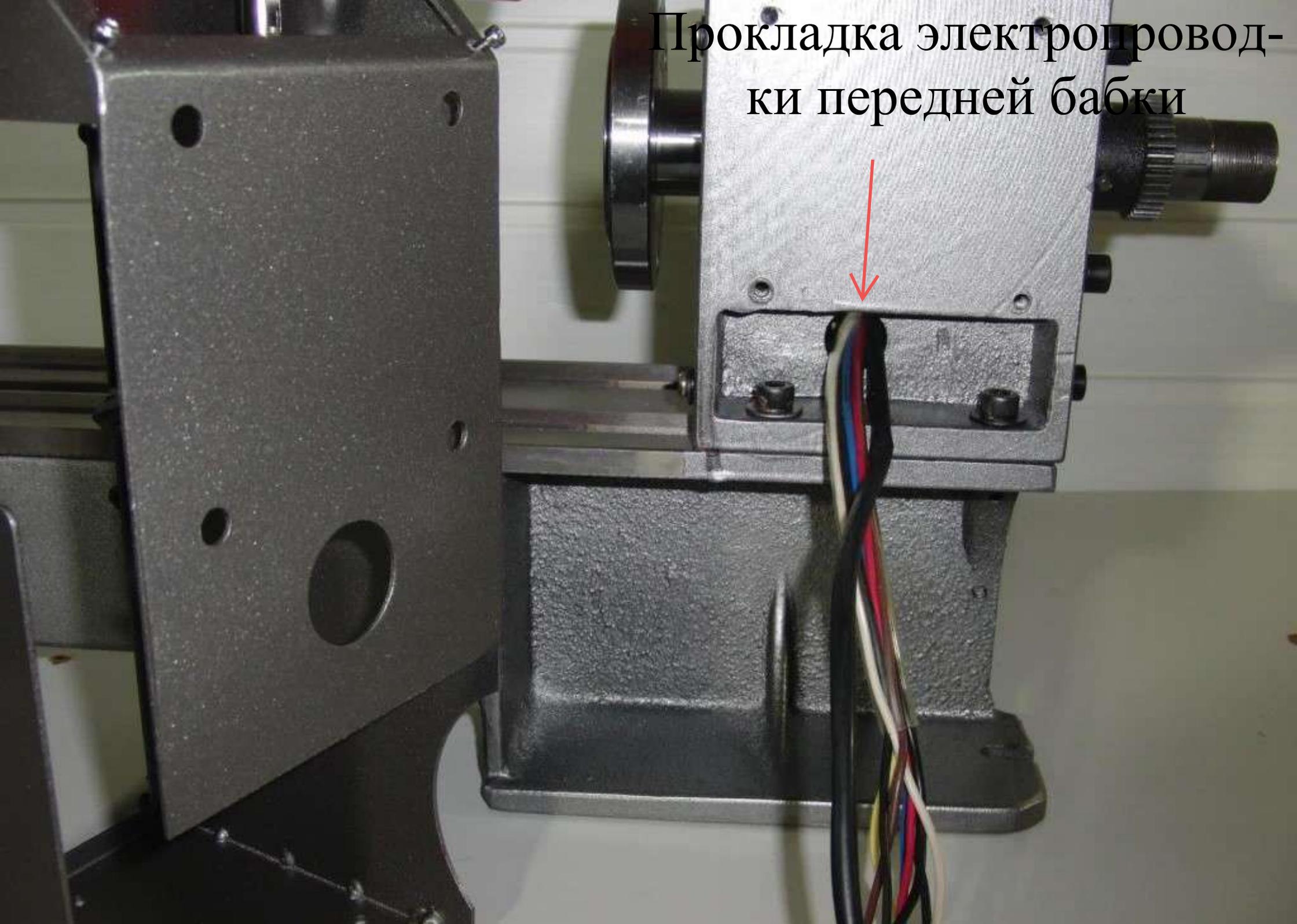


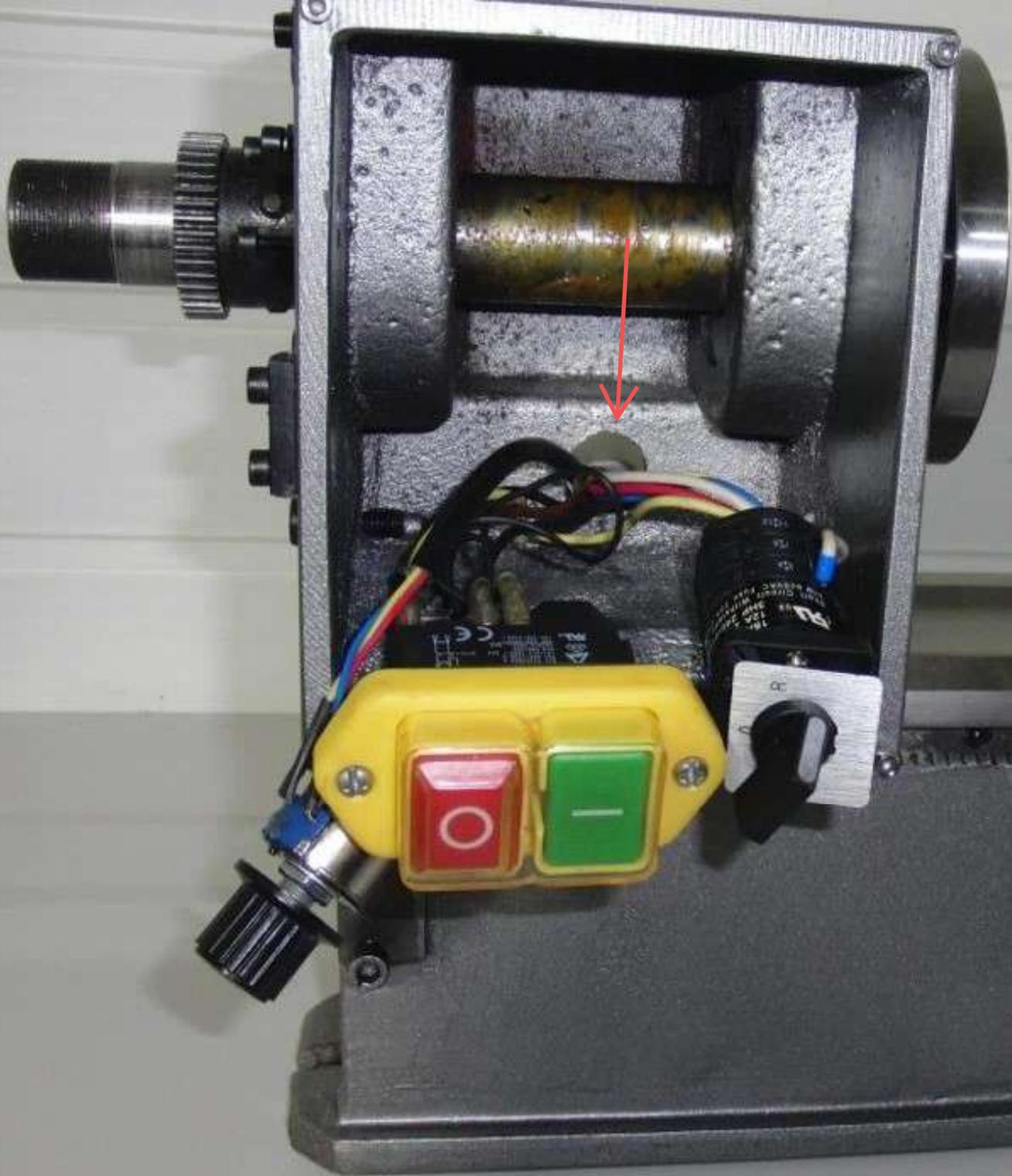
Реостат регулировки оборотов двигателя

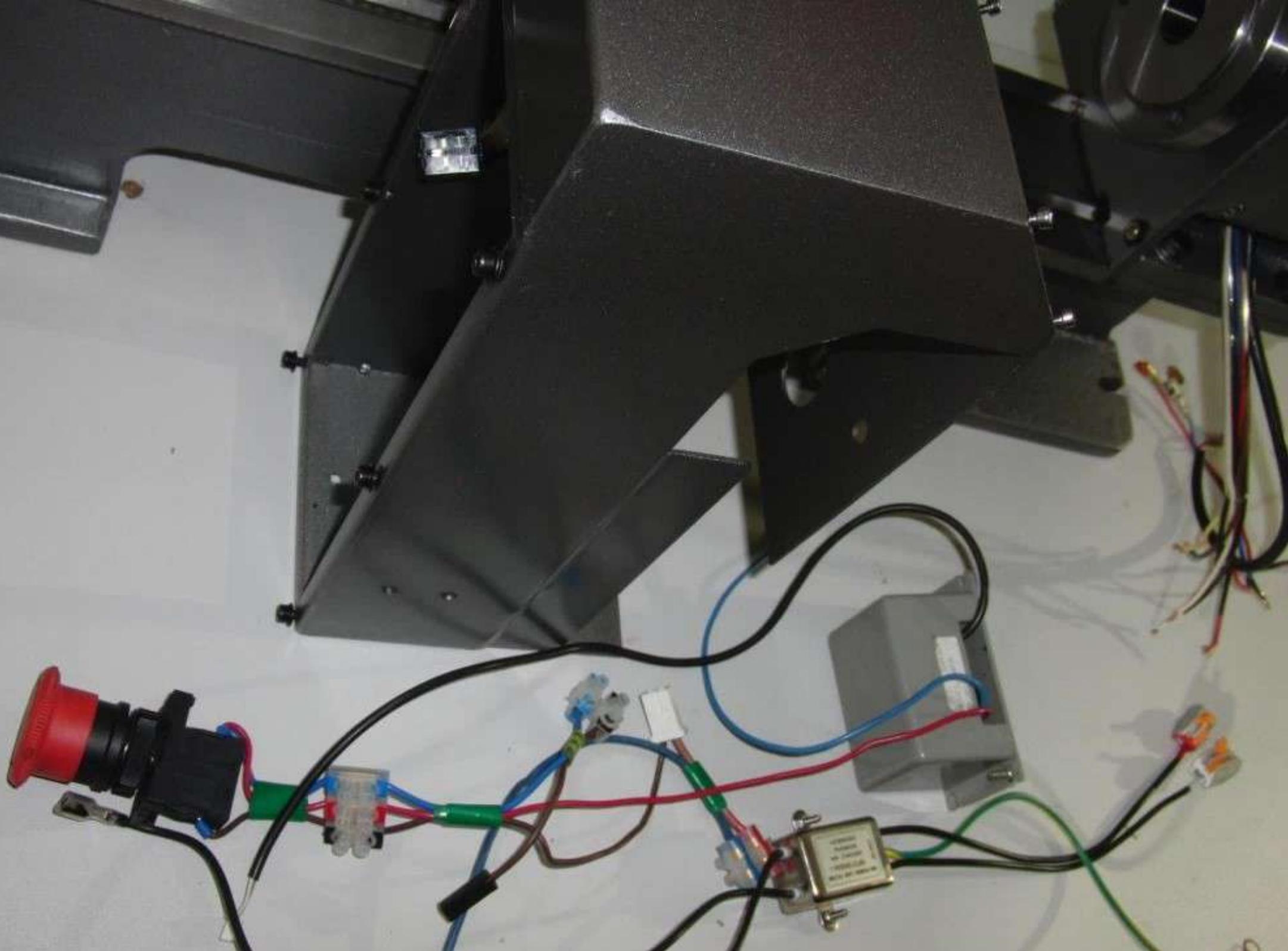
Электромагнитный пускатель

Переключатель реверса

Прокладка электропроводки передней бабки

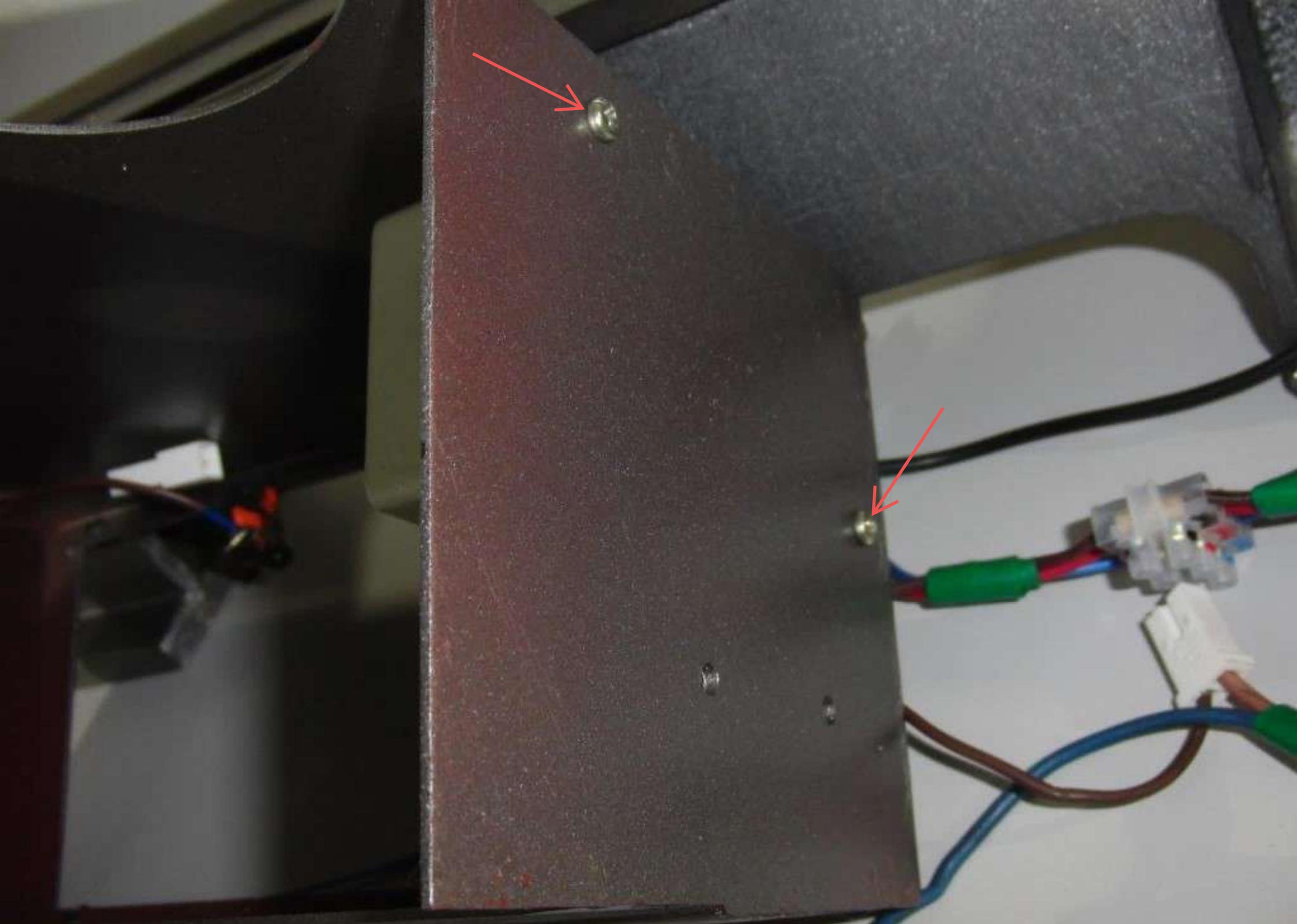






Крепление понижающего трансформатора





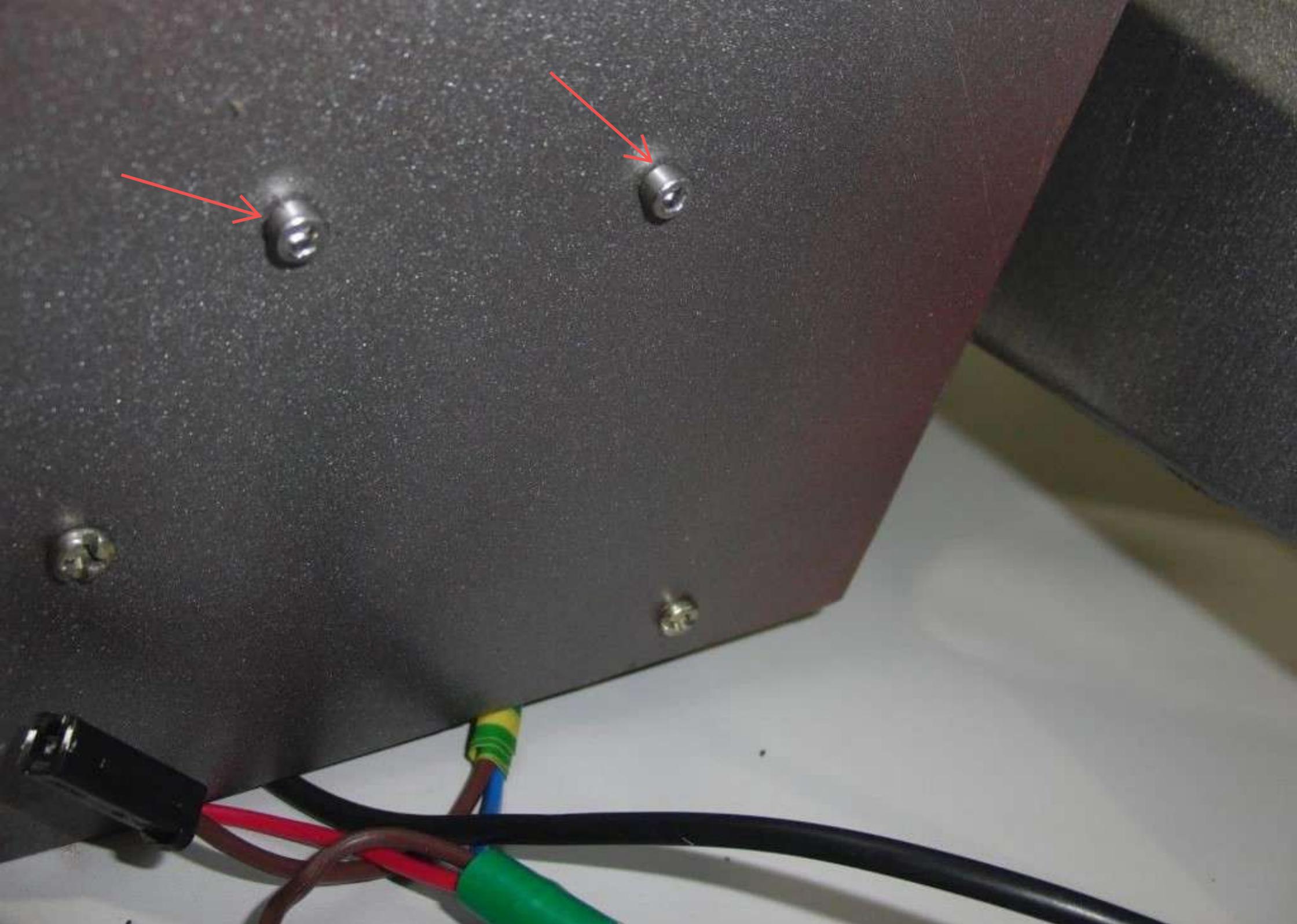
Крепление сетевого фильтра

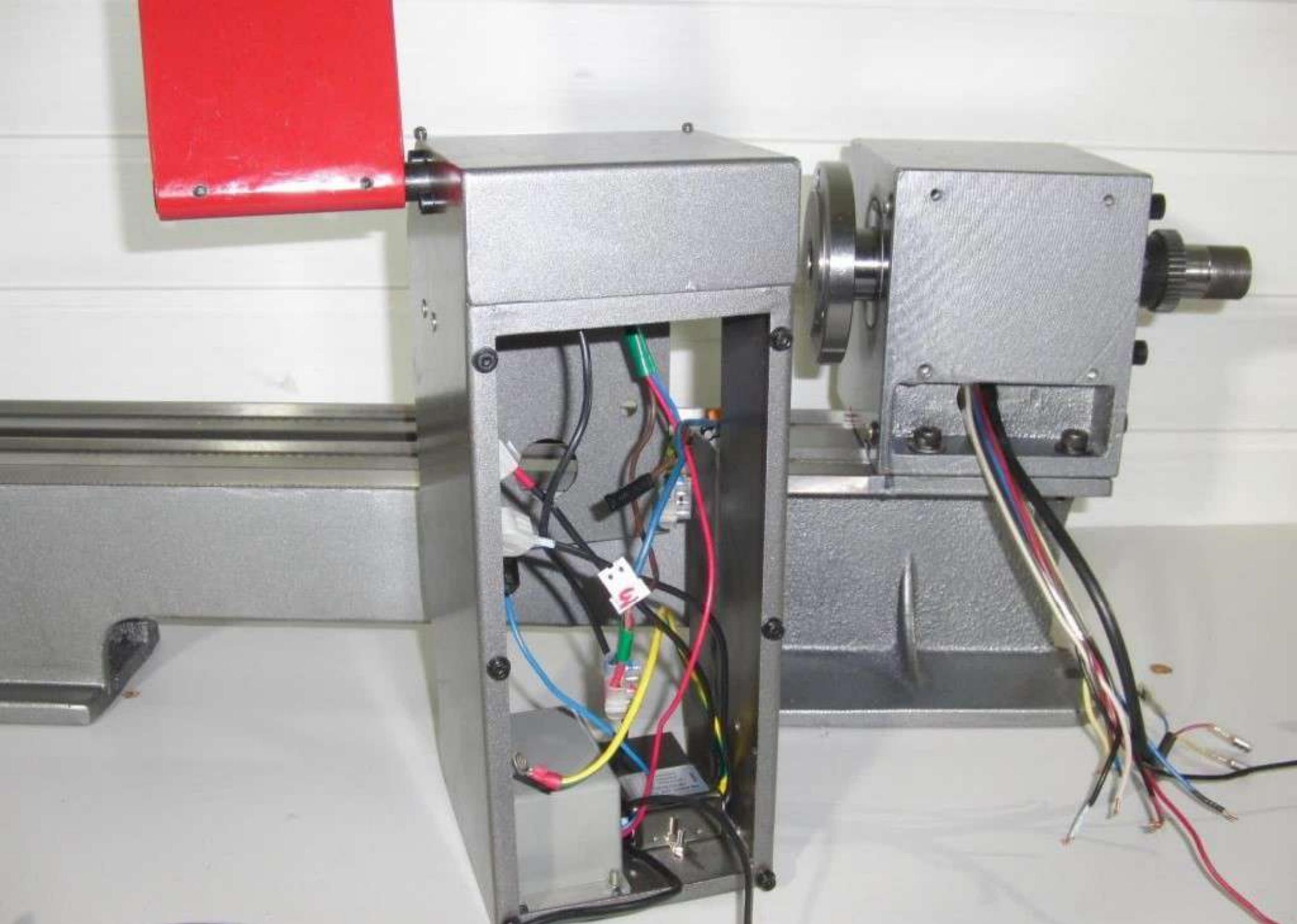


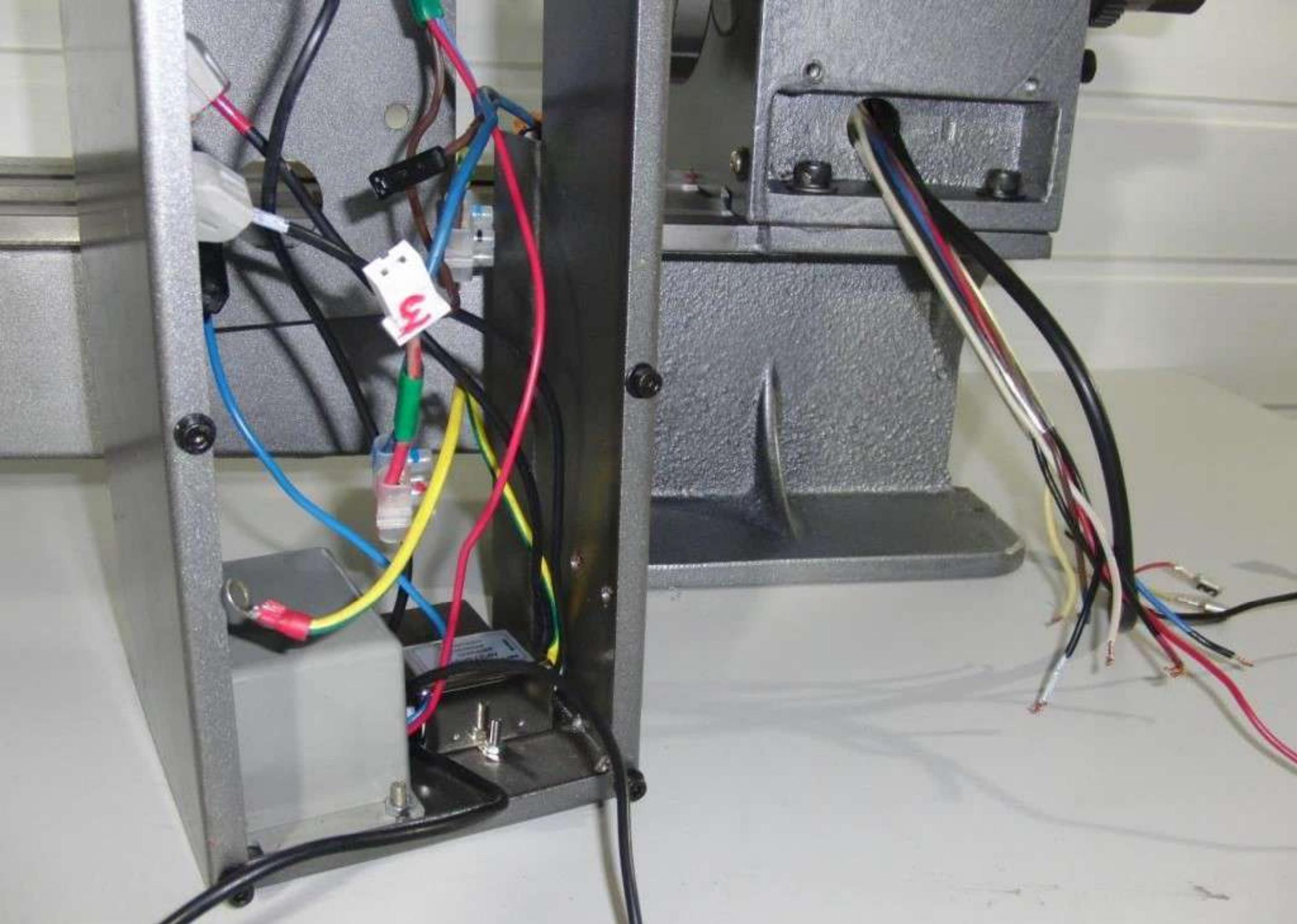


POWER LINE
EMI POWER LINE FILTER
NF213A6/02-1
250VAC 6A
50/60HZ
25/085/21







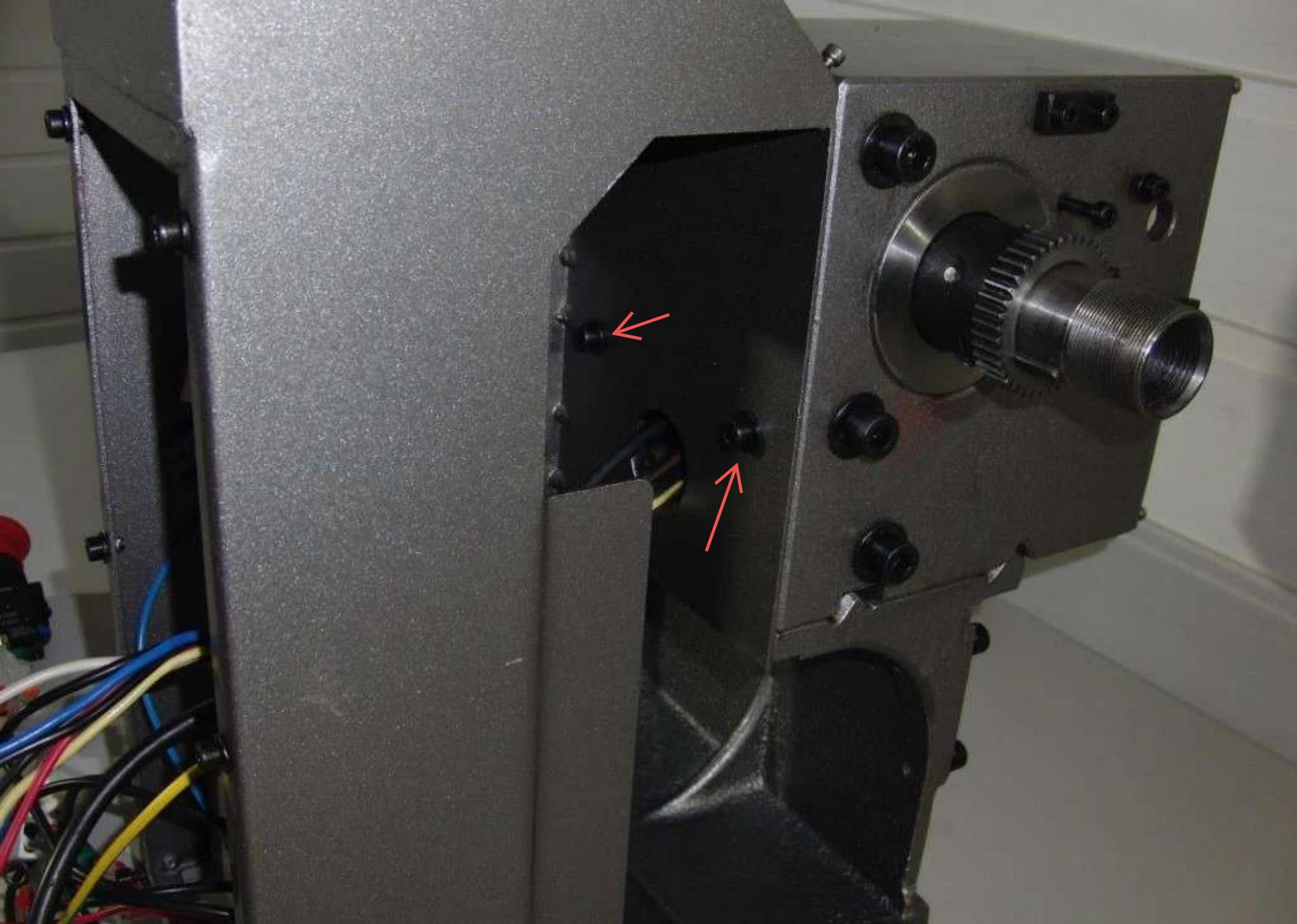


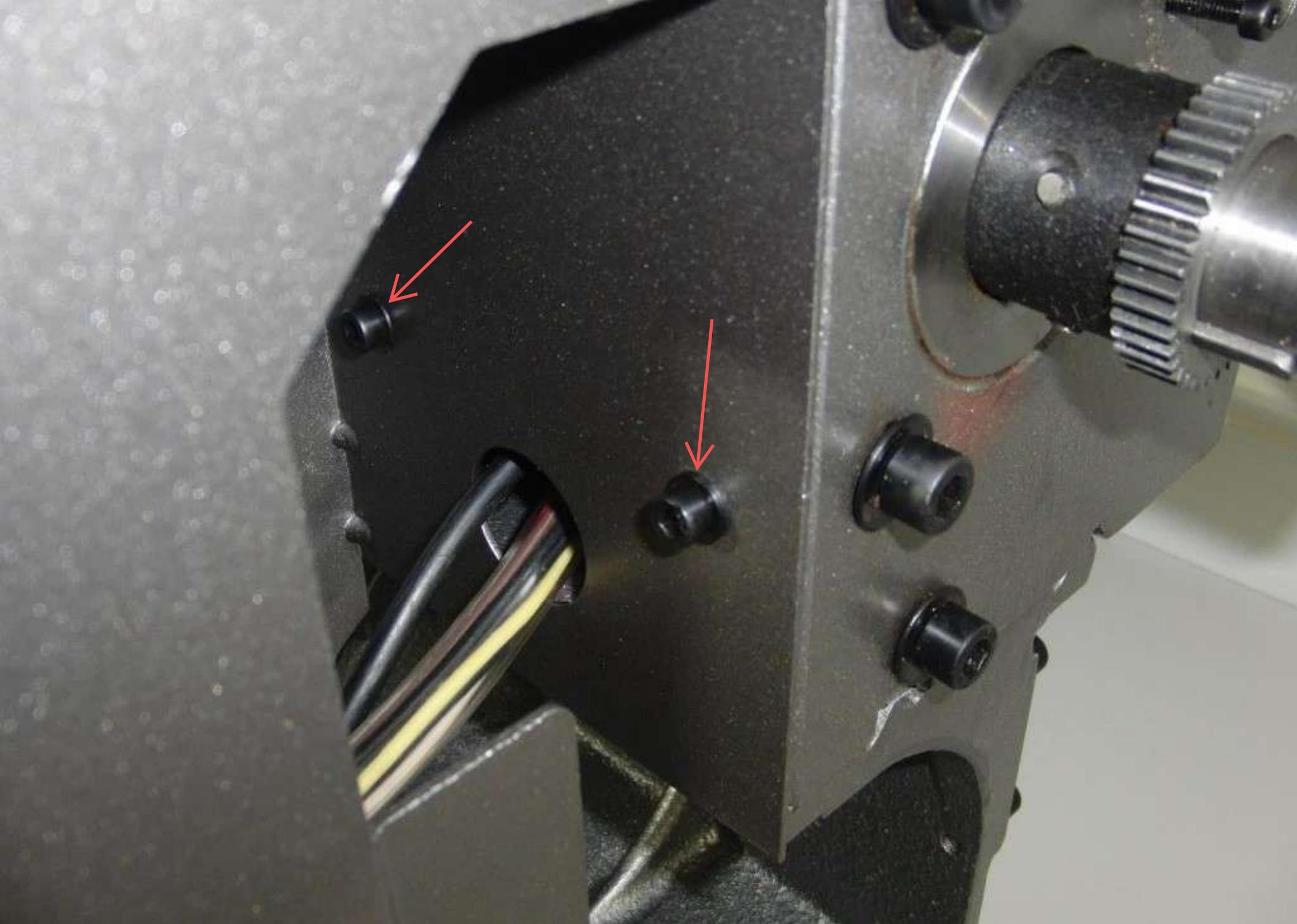
Установка кнопки аварийной остановки



**Крепление электрического шкафа к передней
бабке**







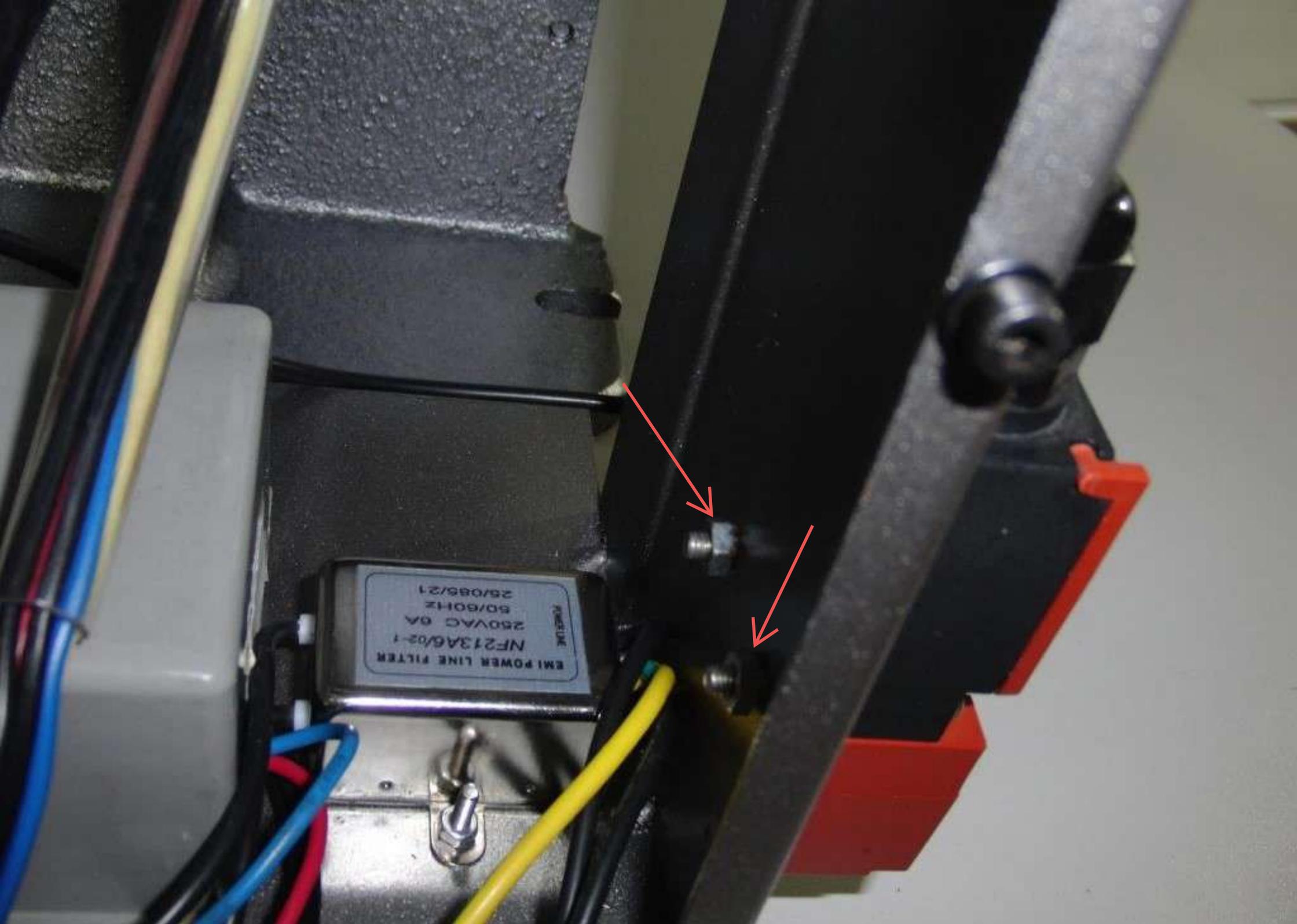




Предохранительный выключатель защитного кожуха гитары



OXS8
12V DC
10A
CE
RoHS



EMI POWER LINE FILTER
NF213AG/02-1
250VAC 0A
50/60HZ
26/085/21

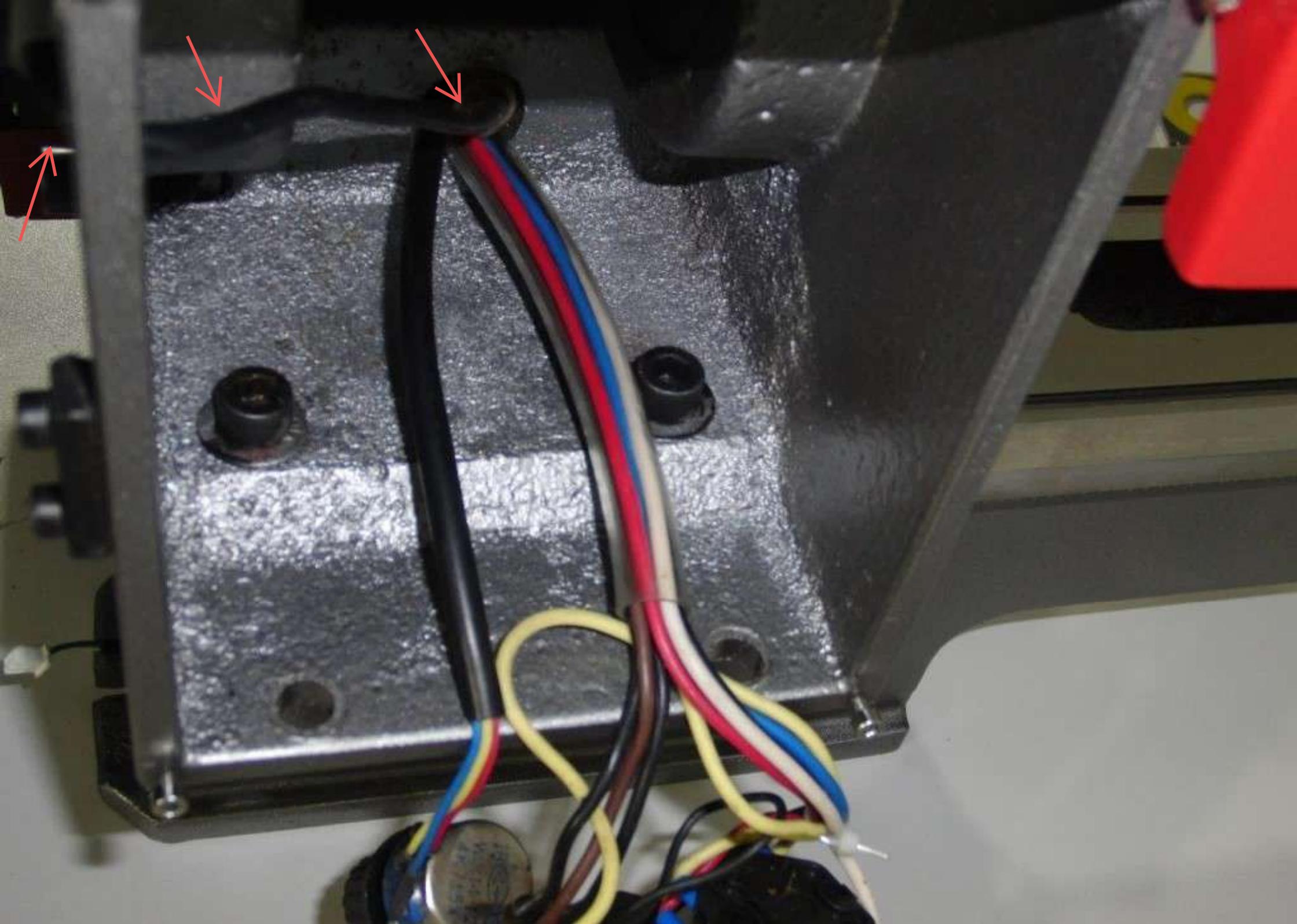


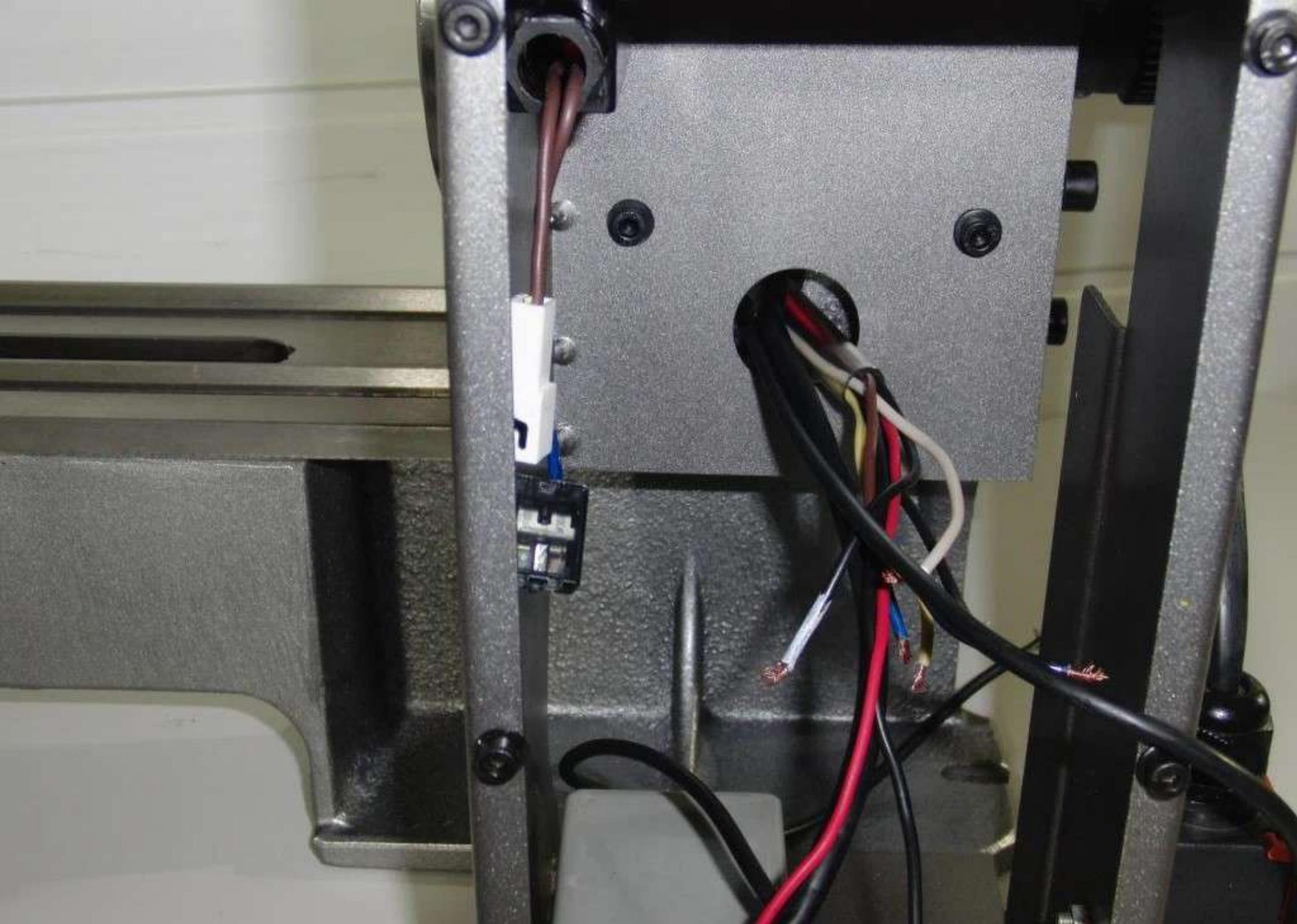
Датчик скорости вращения шпинделя
передней бабки

Открутить











Кнопка экстренной
остановки

Индикатор оборотов шпинделя



SN180511

J2

R6

J1

JD011

R5

R3

R6



JD011







SN180511

J1
JDO11

Y1

R5

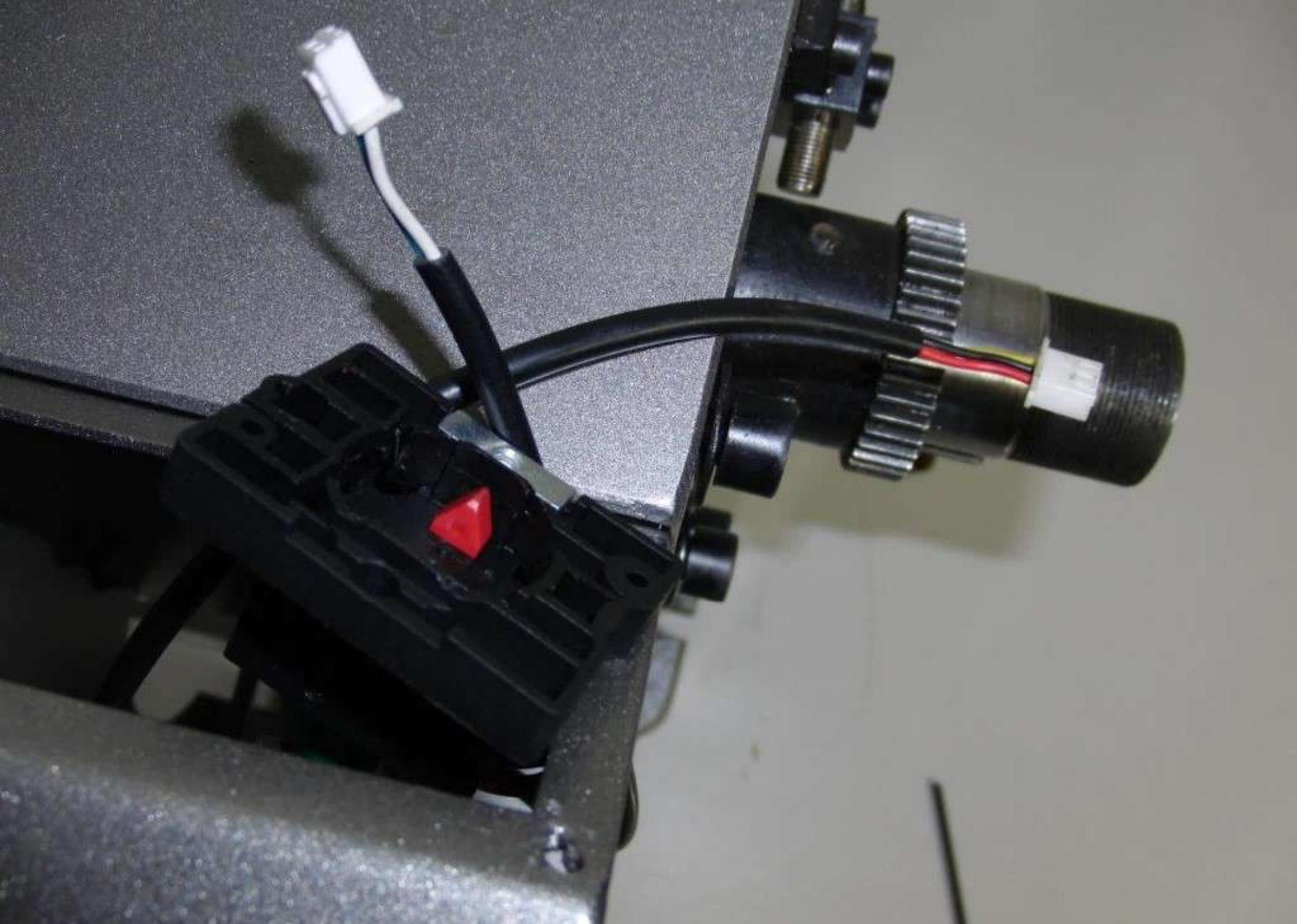
R3

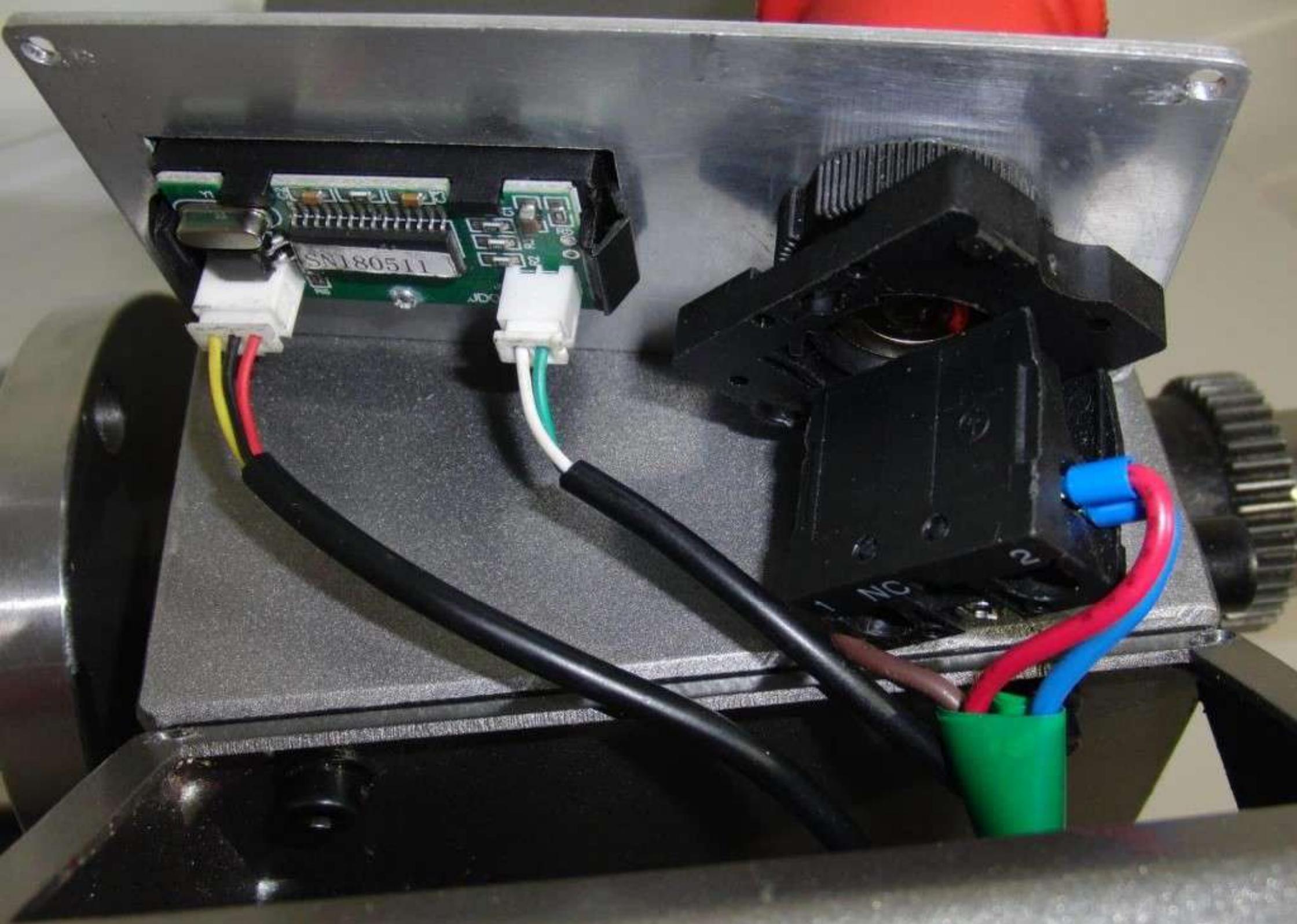
R2

R6











SN180511

J1

R6

G1

R5

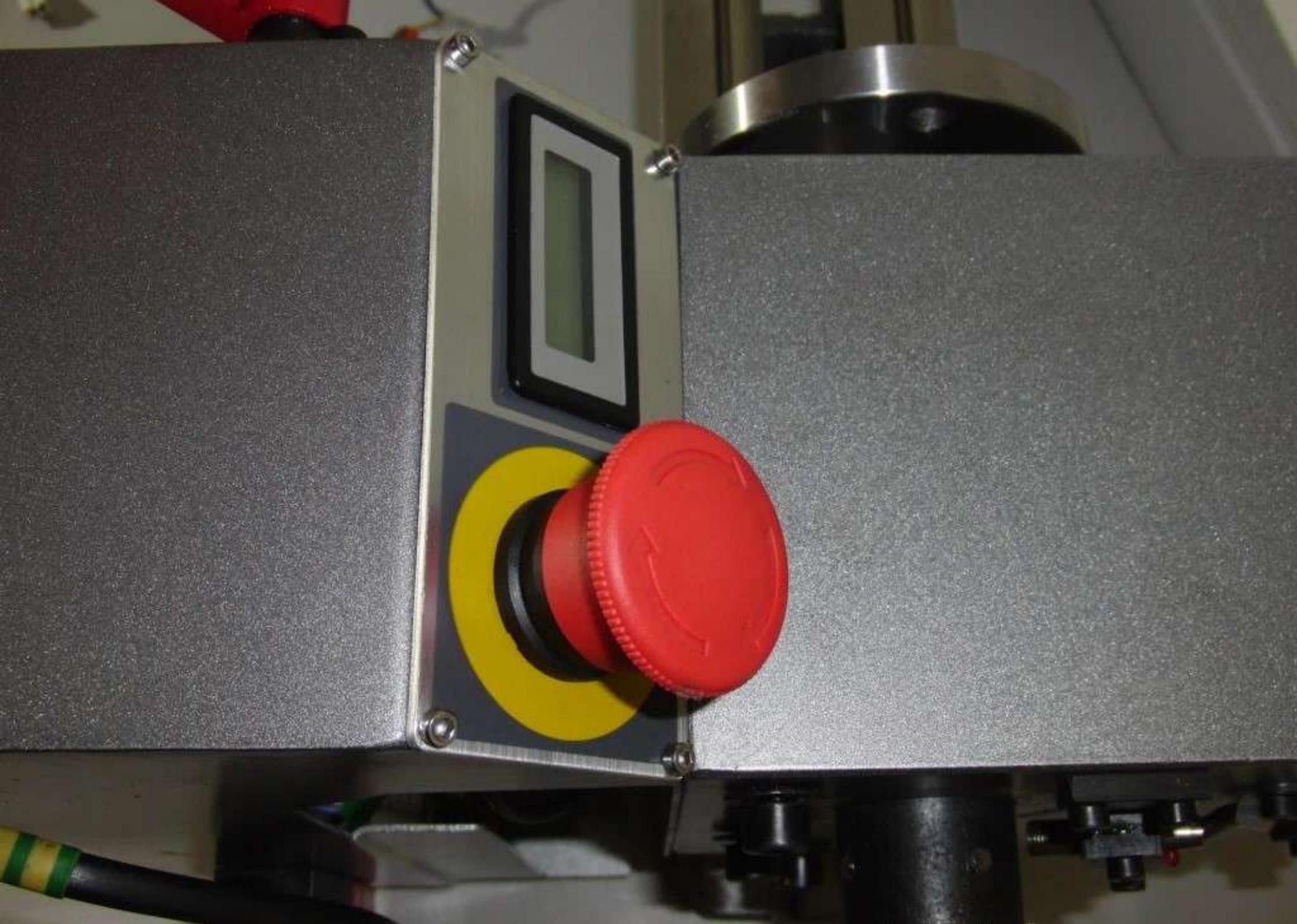
R4

R3

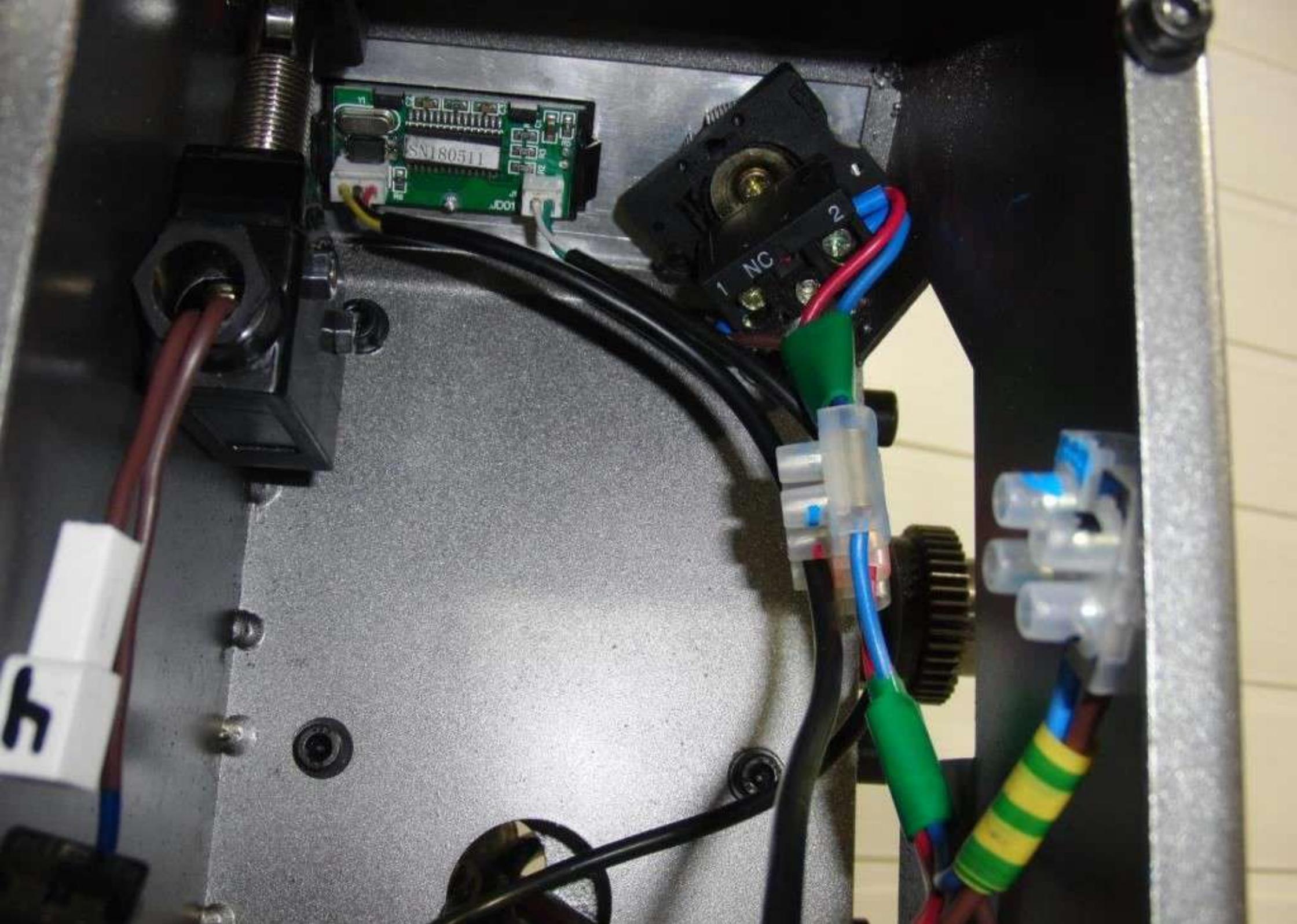
R2

R1

8 7 6 5 4 3 2 1

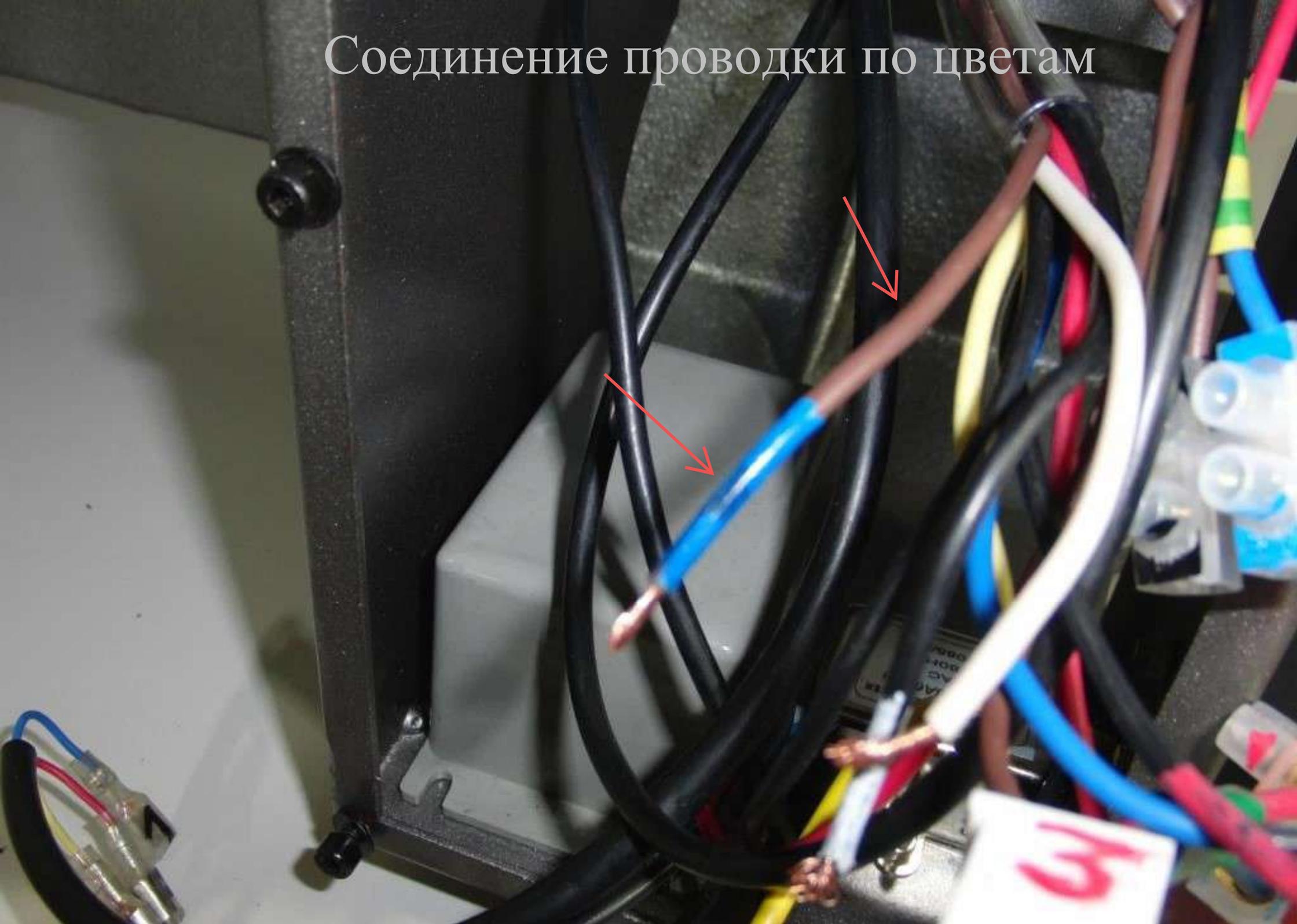


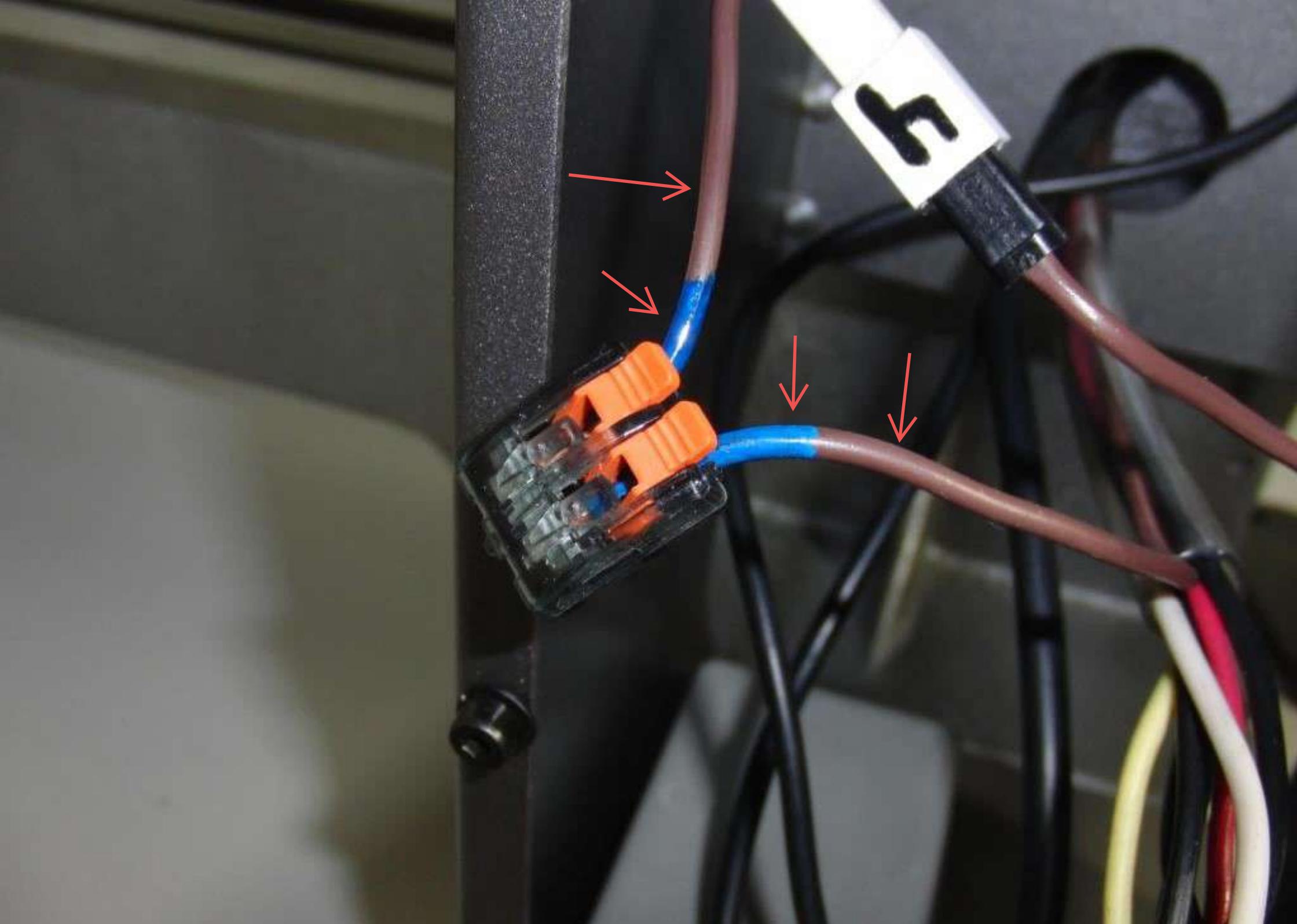






Соединение проводки по цветам





Открутить



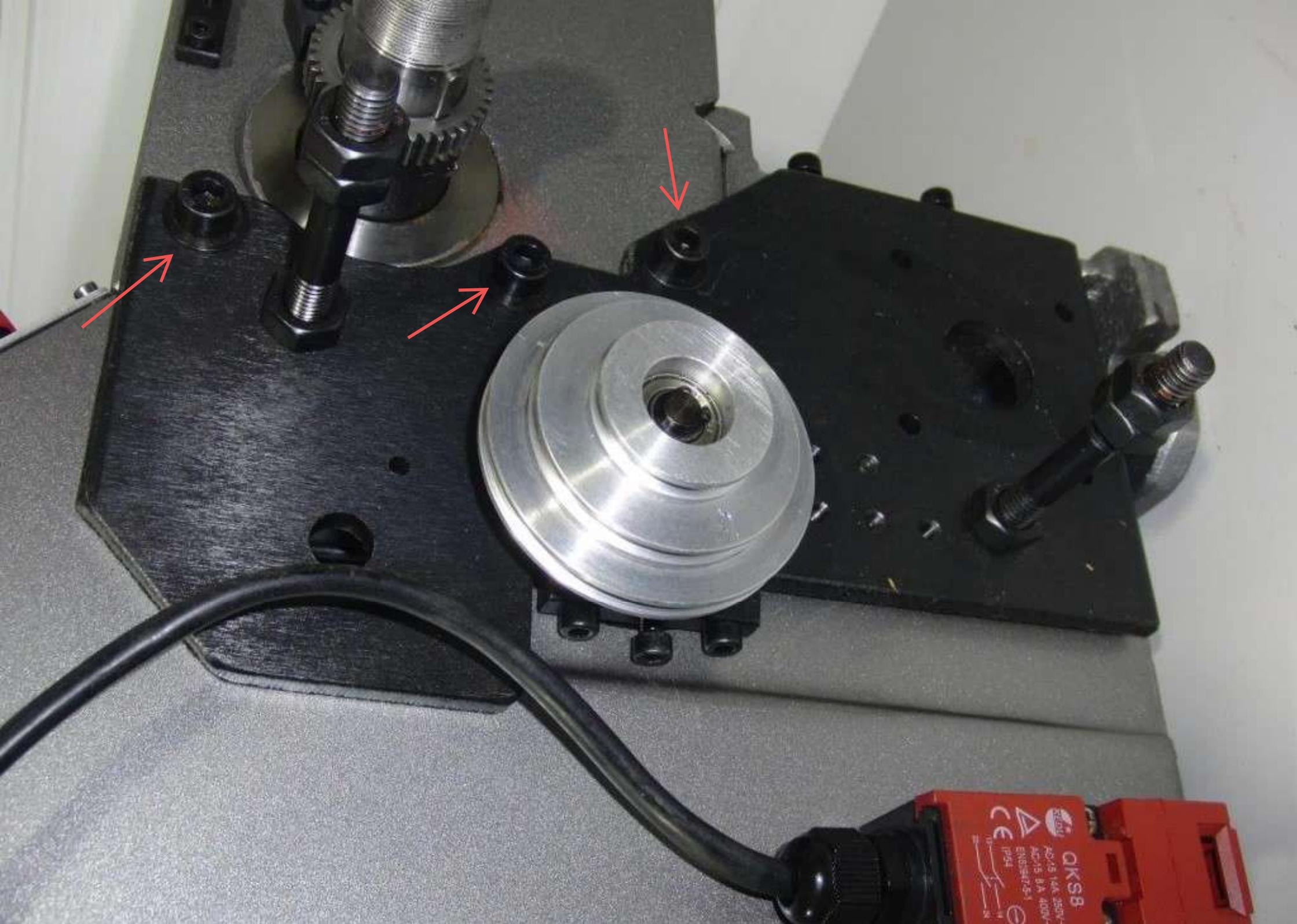


Установка плиты крепления двигателя и шкивов

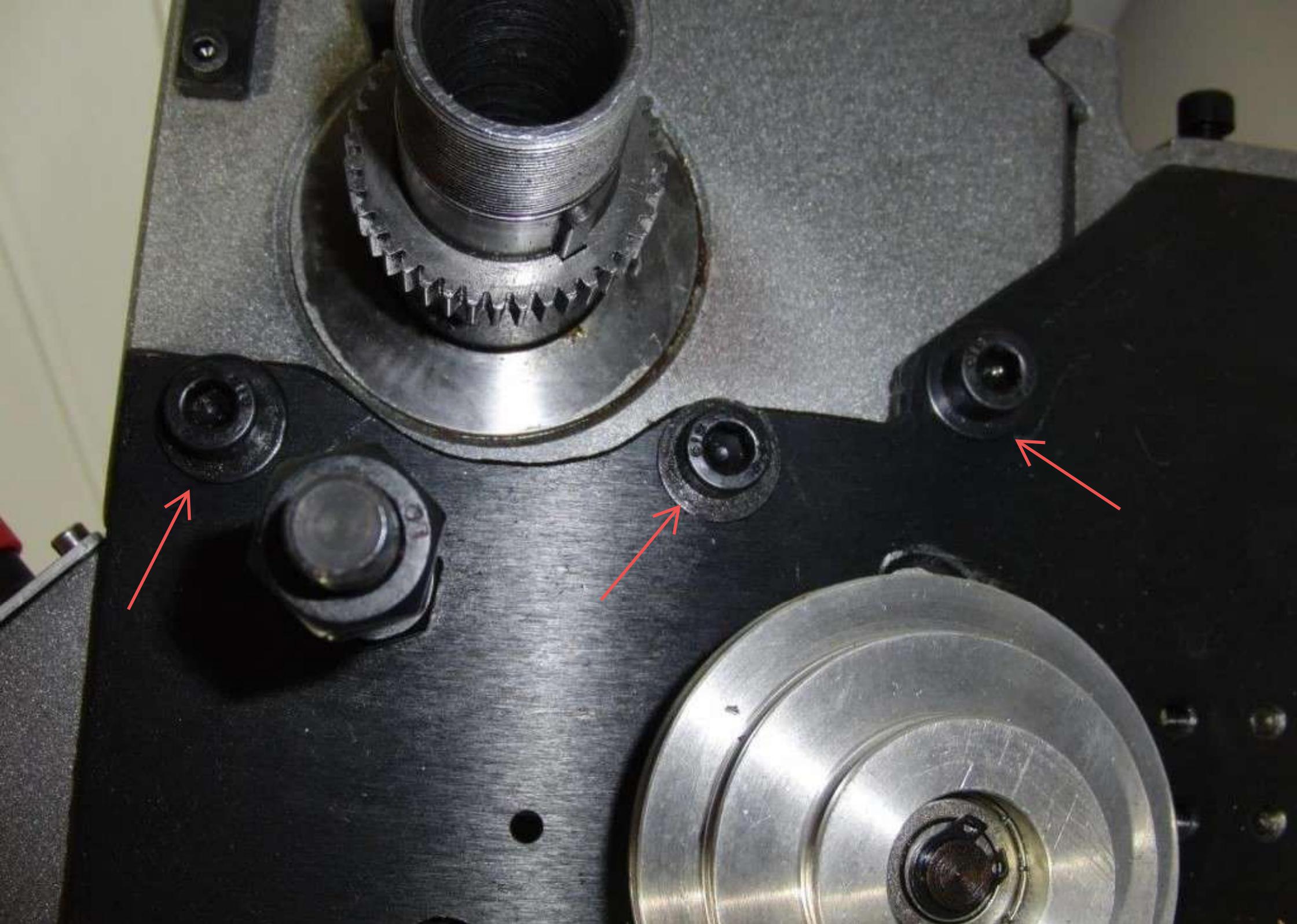


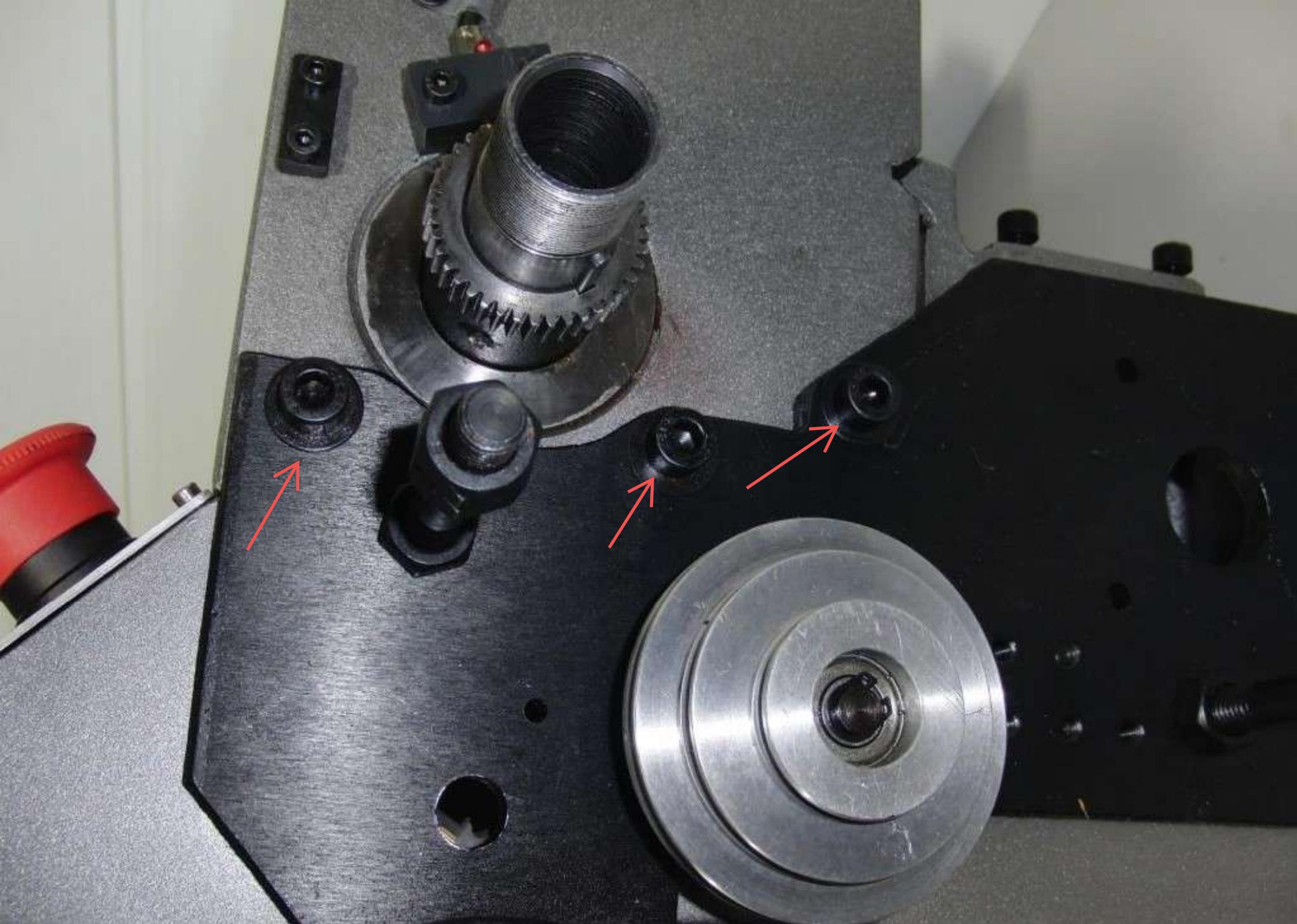
Установка натяжного шкива

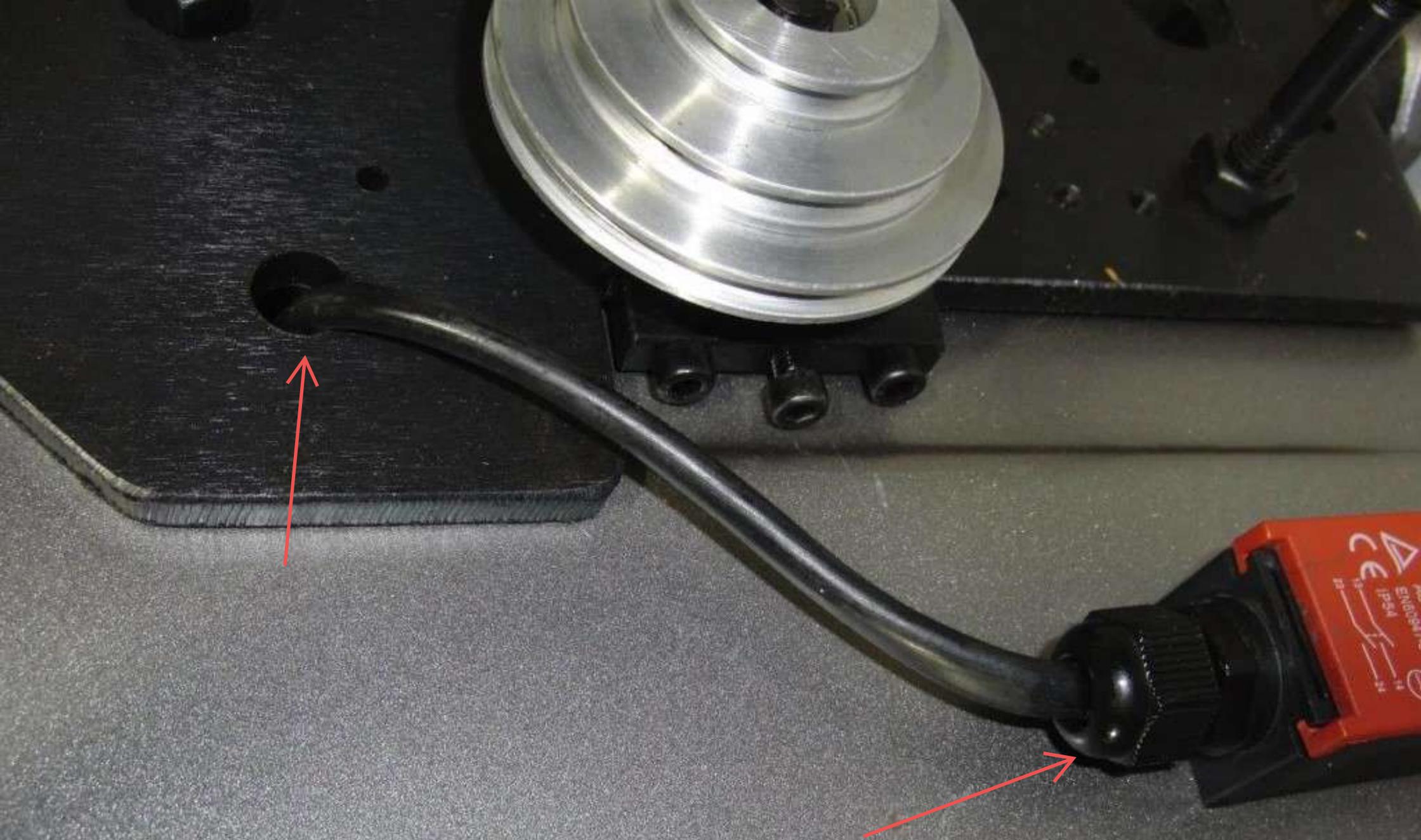




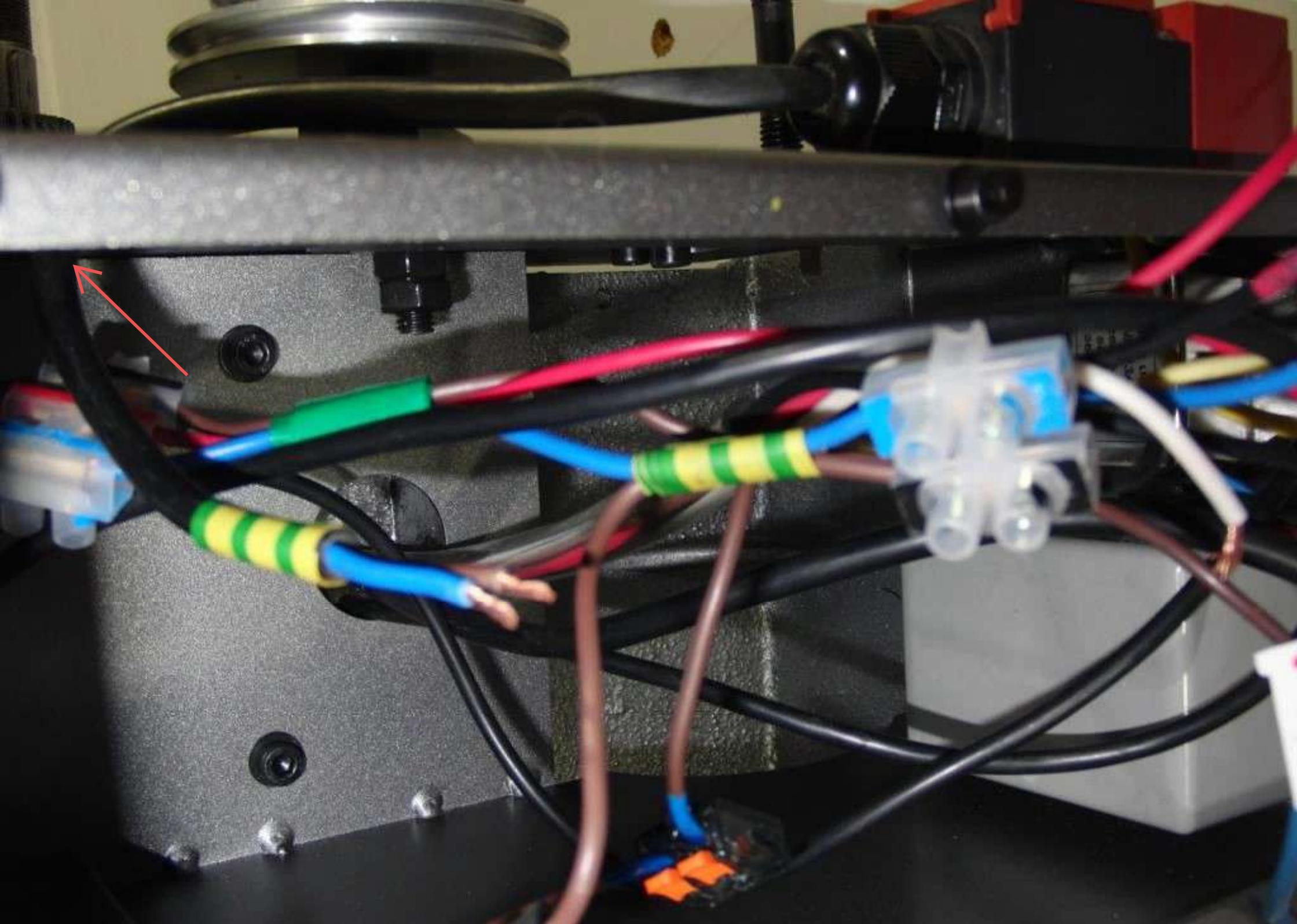
AKS8
AC/DC 14A 250V~
AC/DC 8A 400V~
EN60947-3-1
IP24
CE
1000V

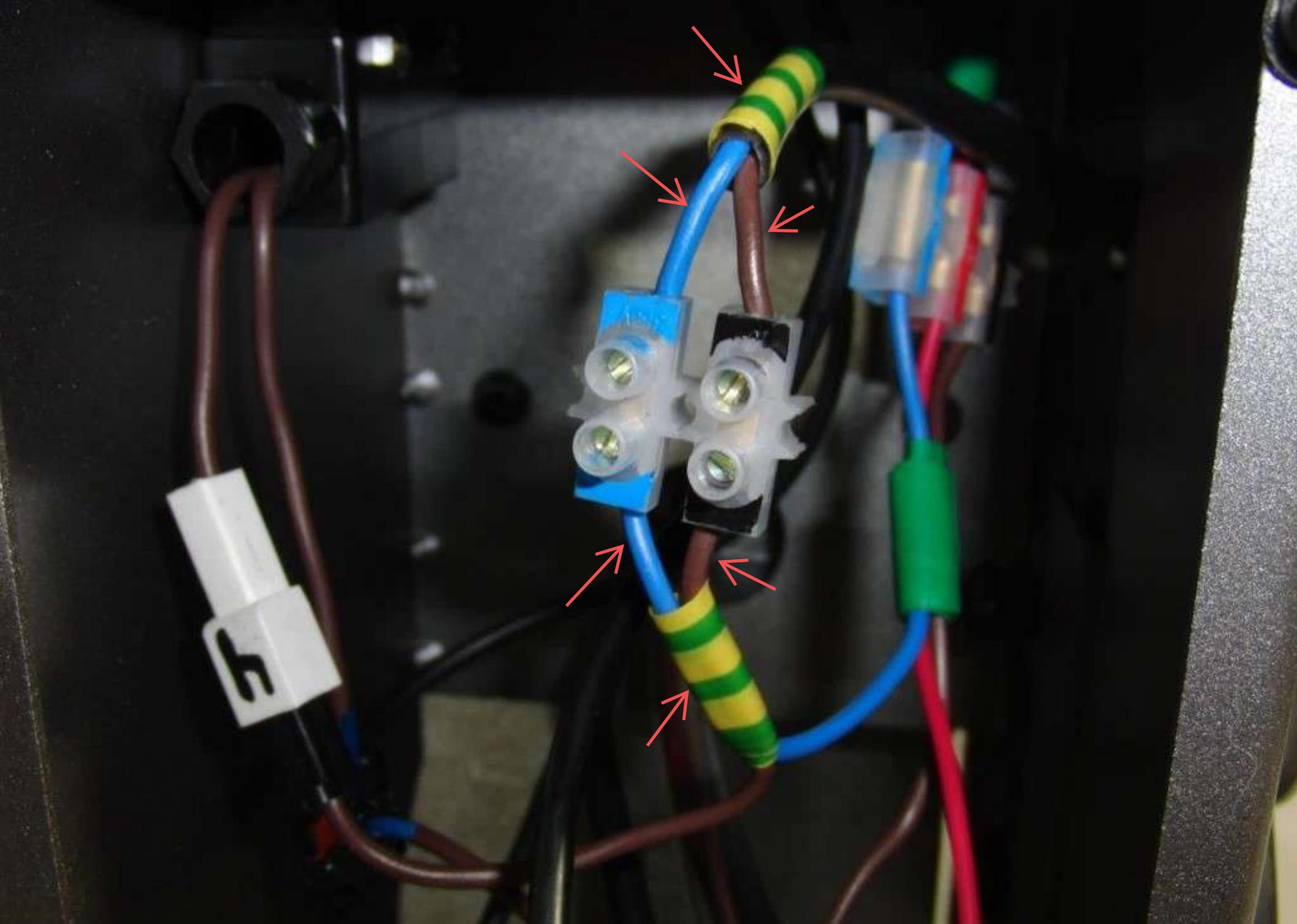


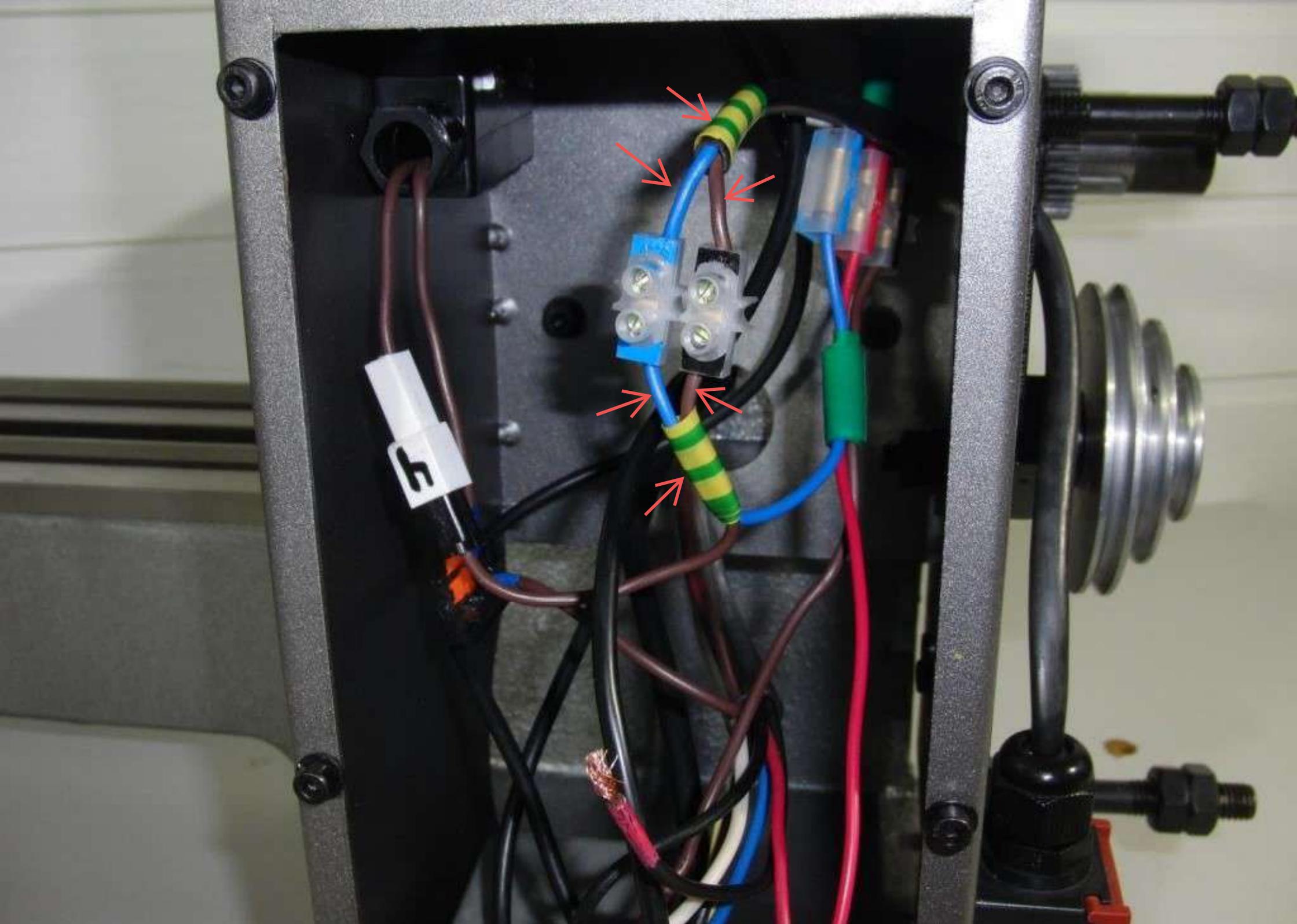




Установка выключателя кожуха

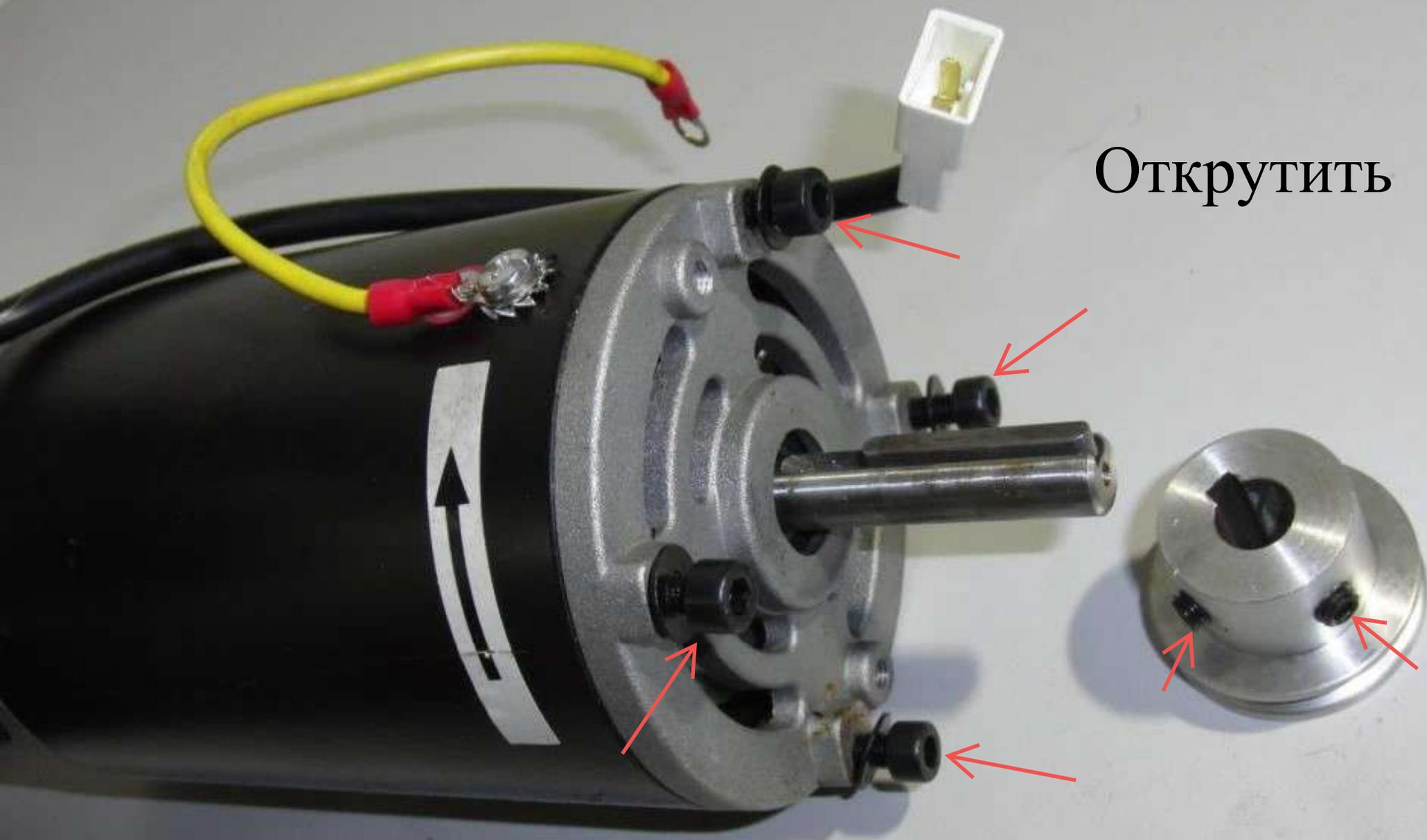






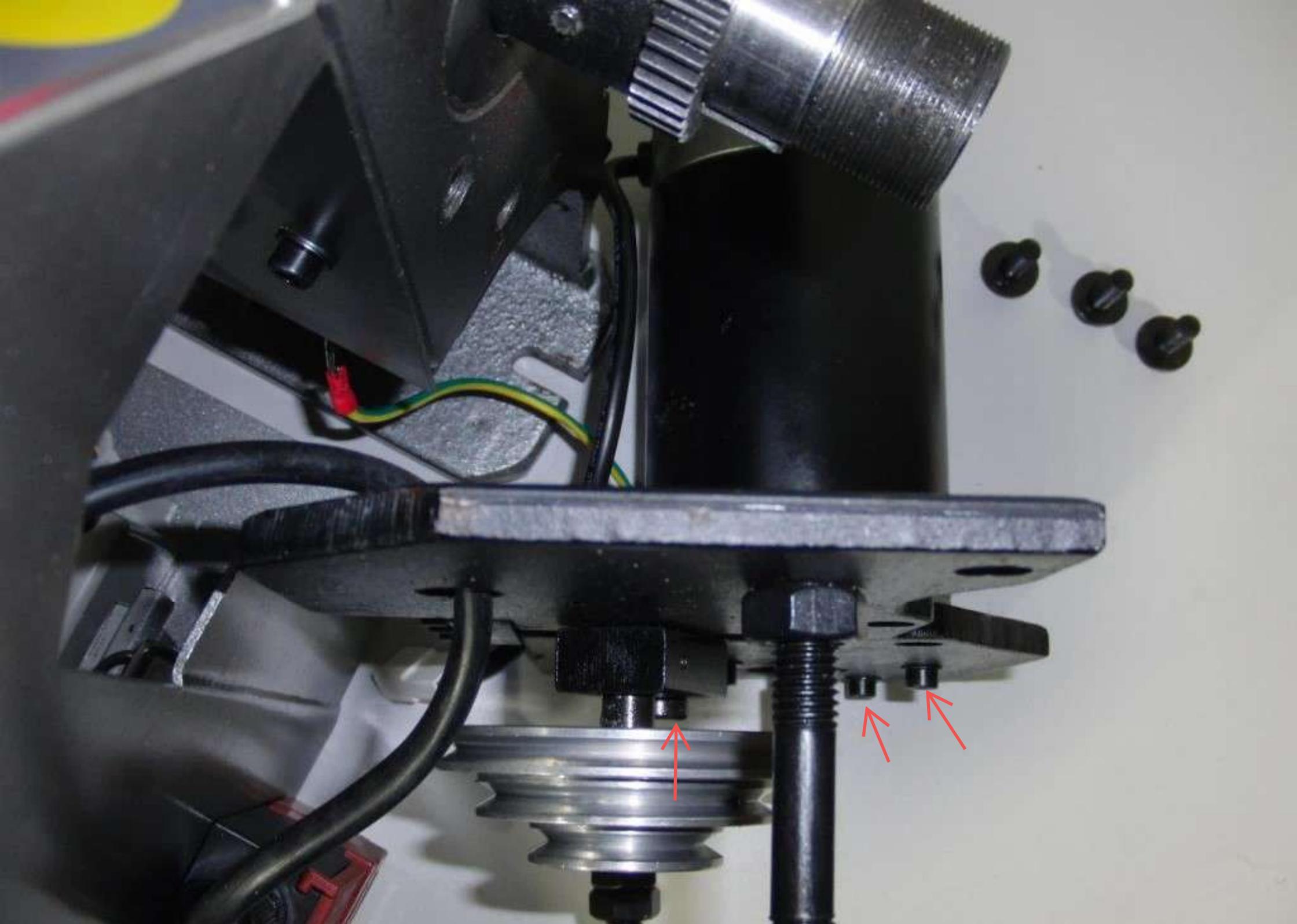


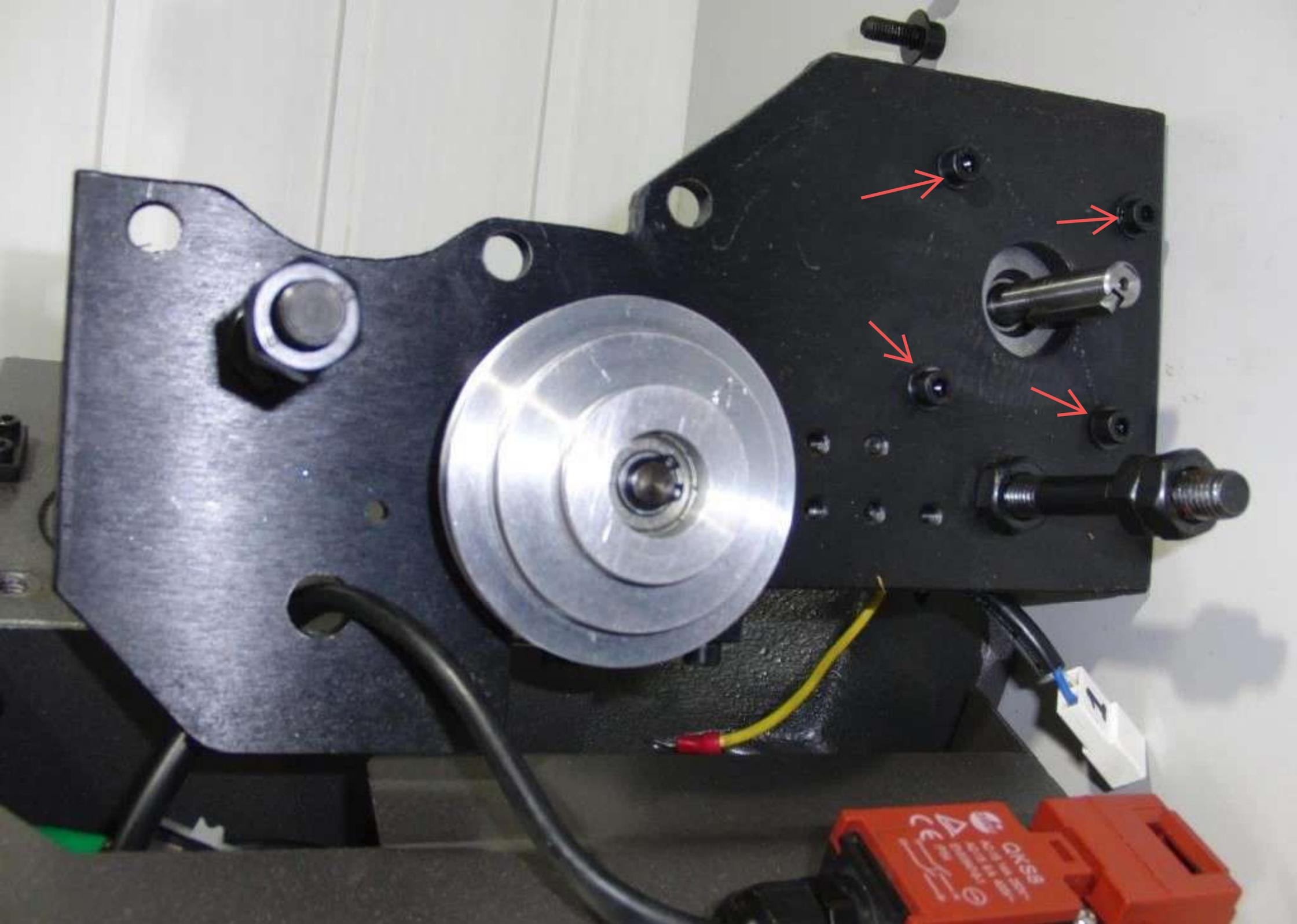
Установка электродвигателя

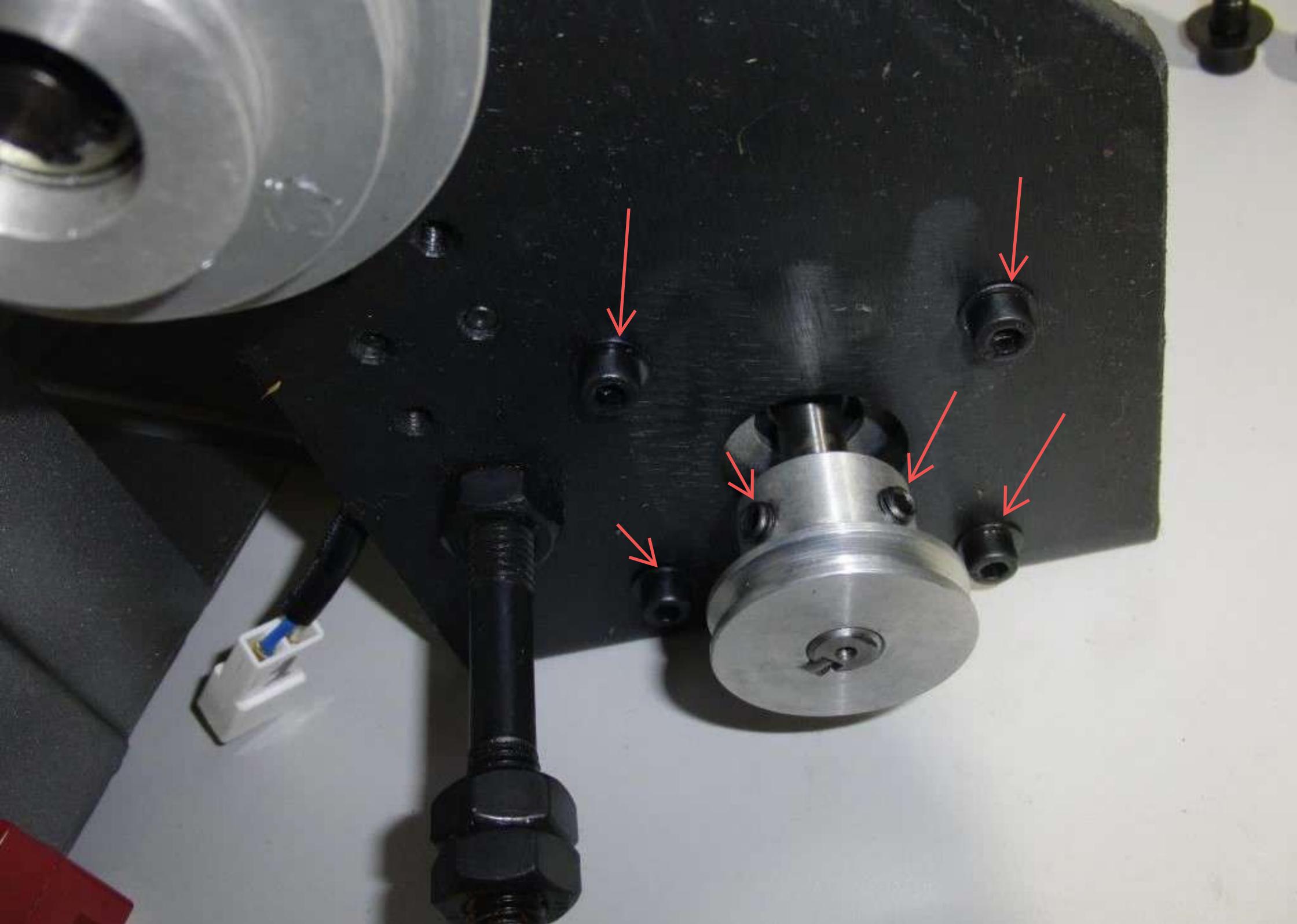


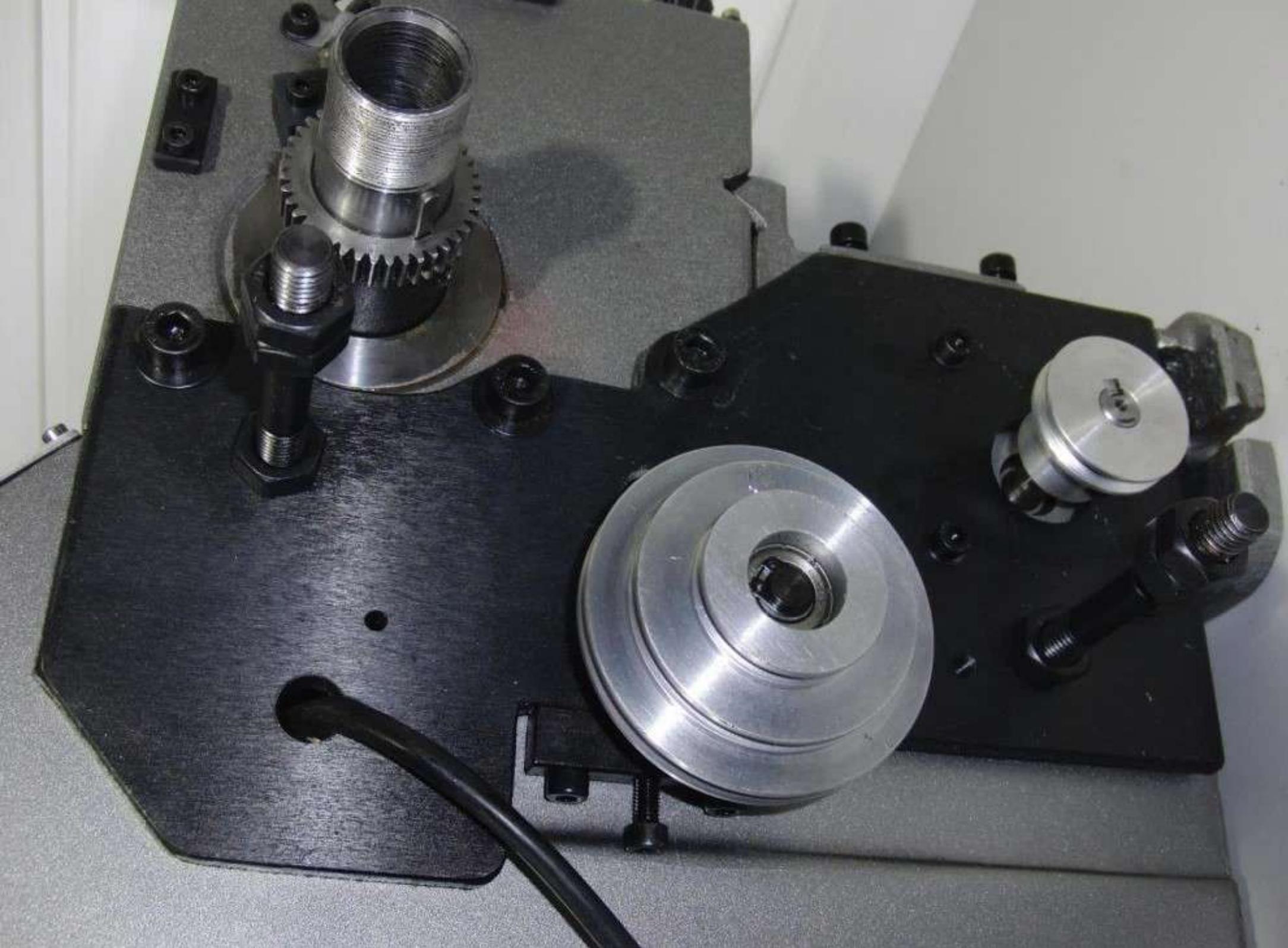
Открутить

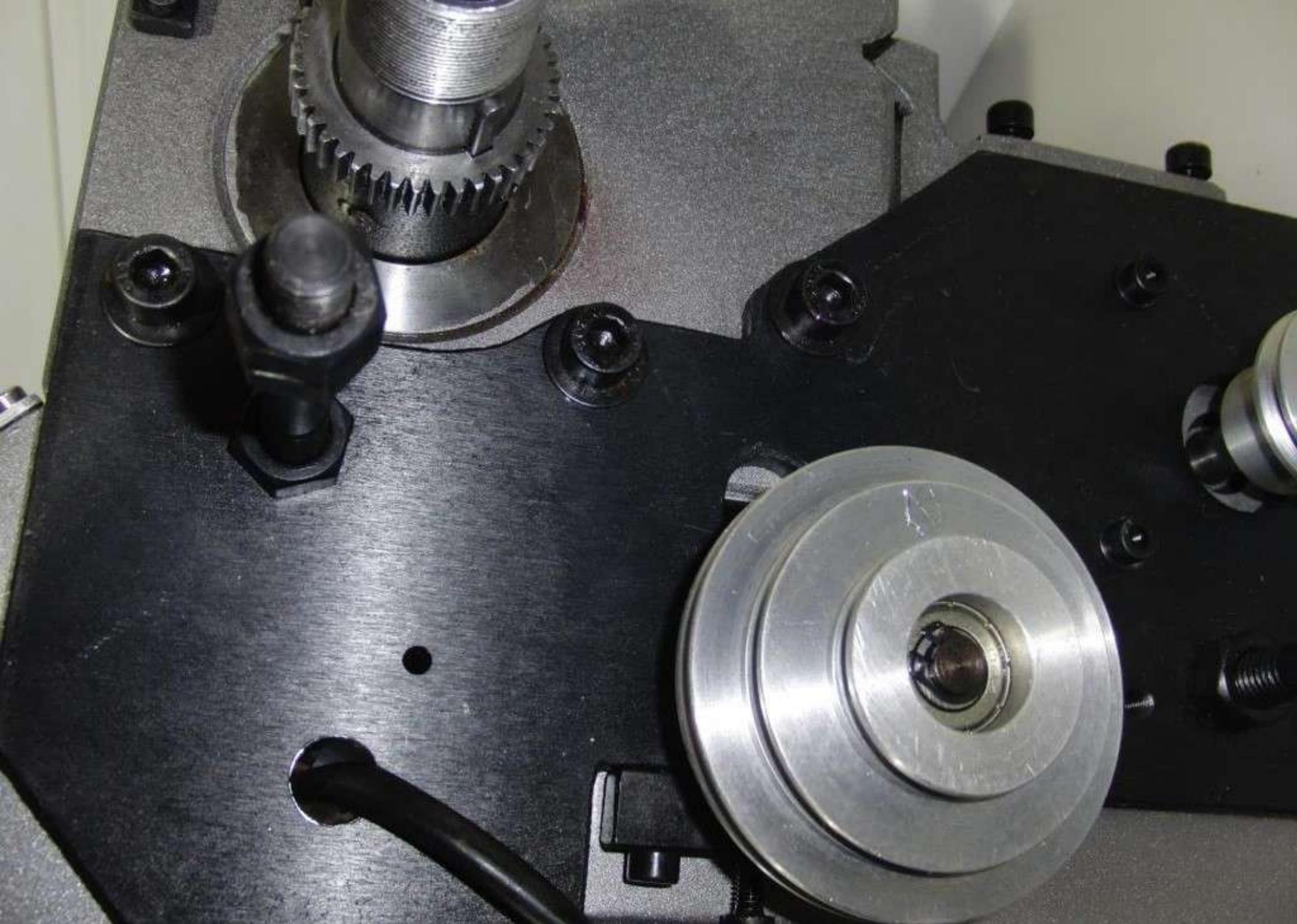


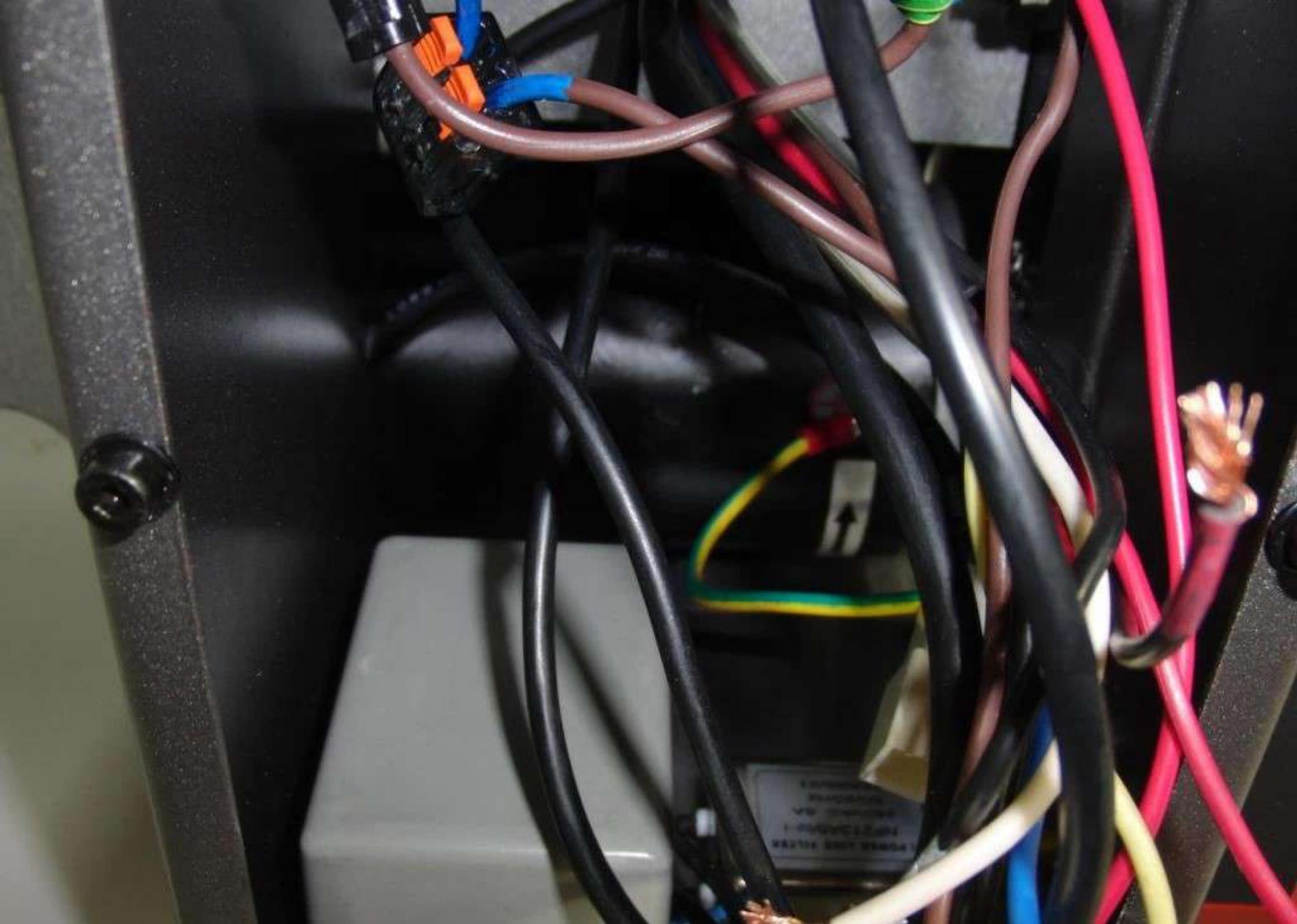




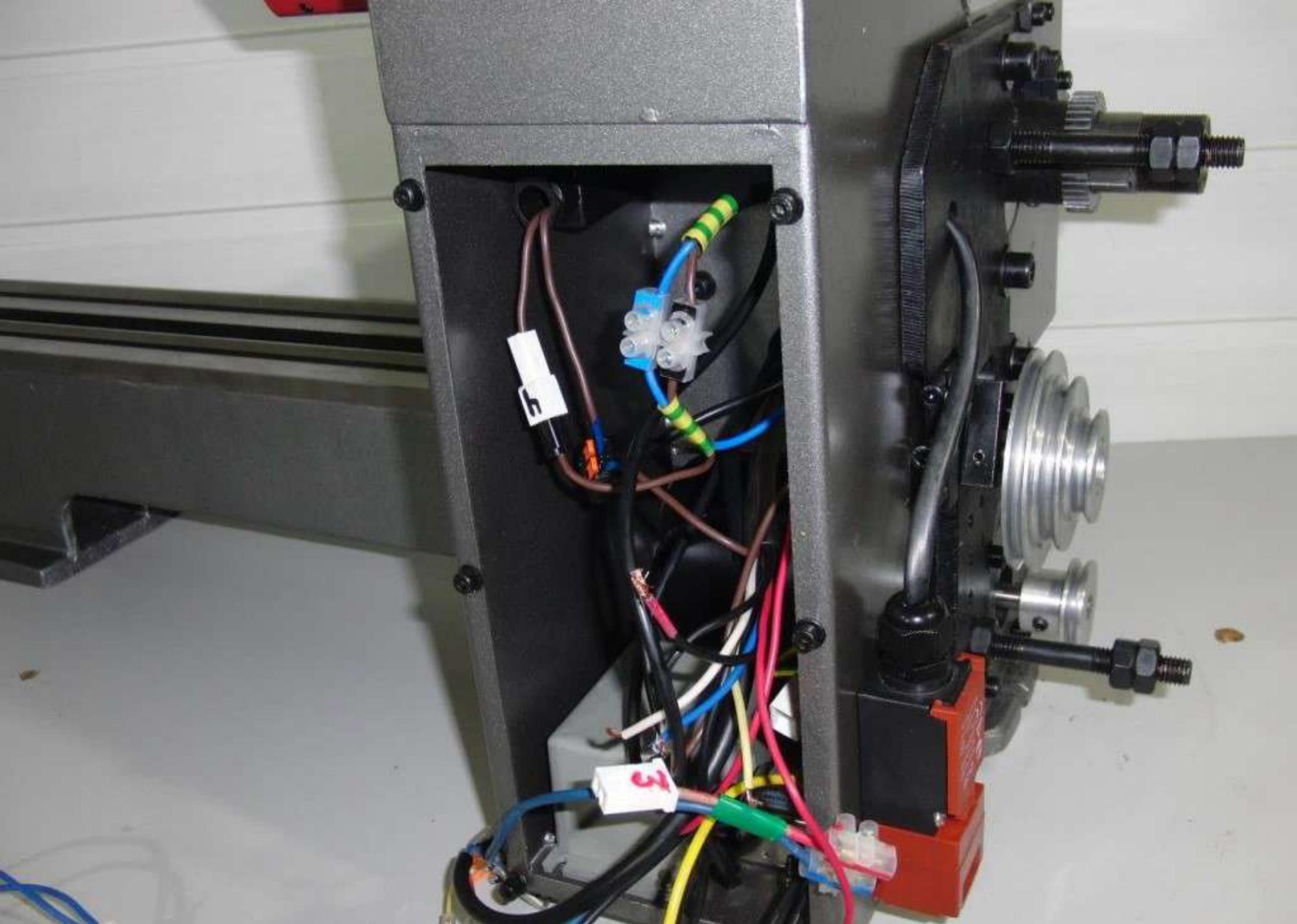






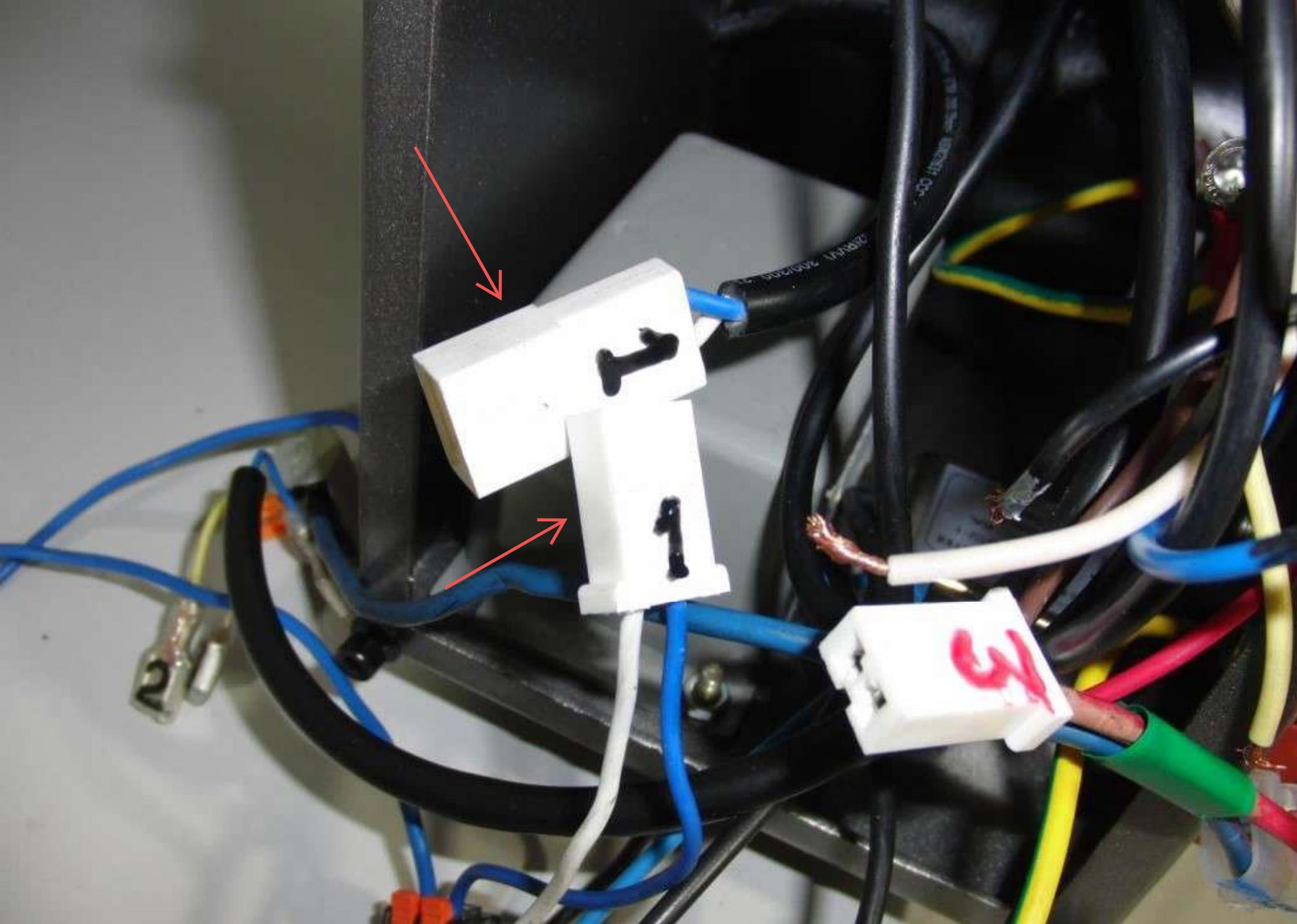








QKS8
AC-15 14A 250V
AC-15 8A 400V
EMV0015-1
IP54
CE

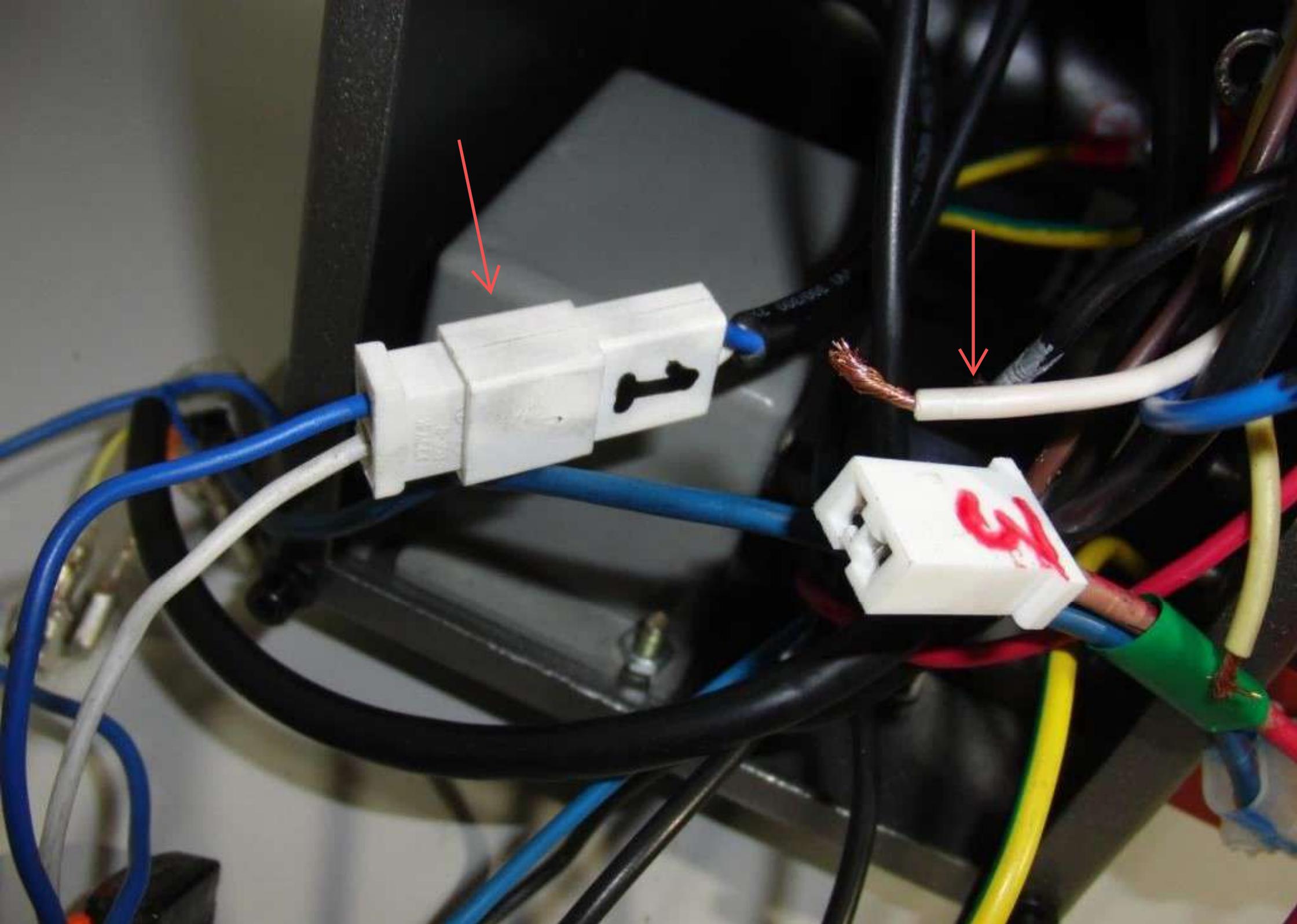


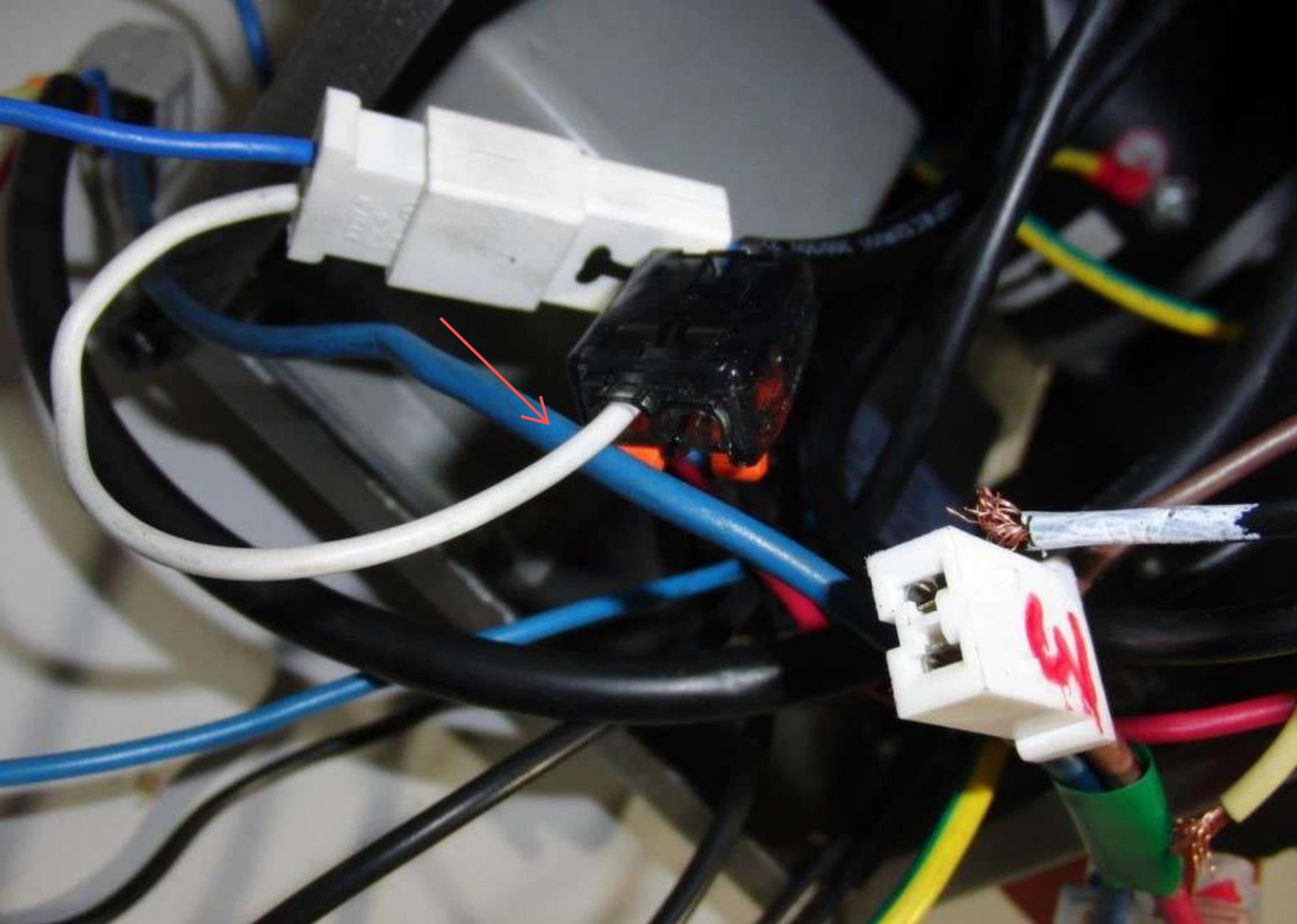
1

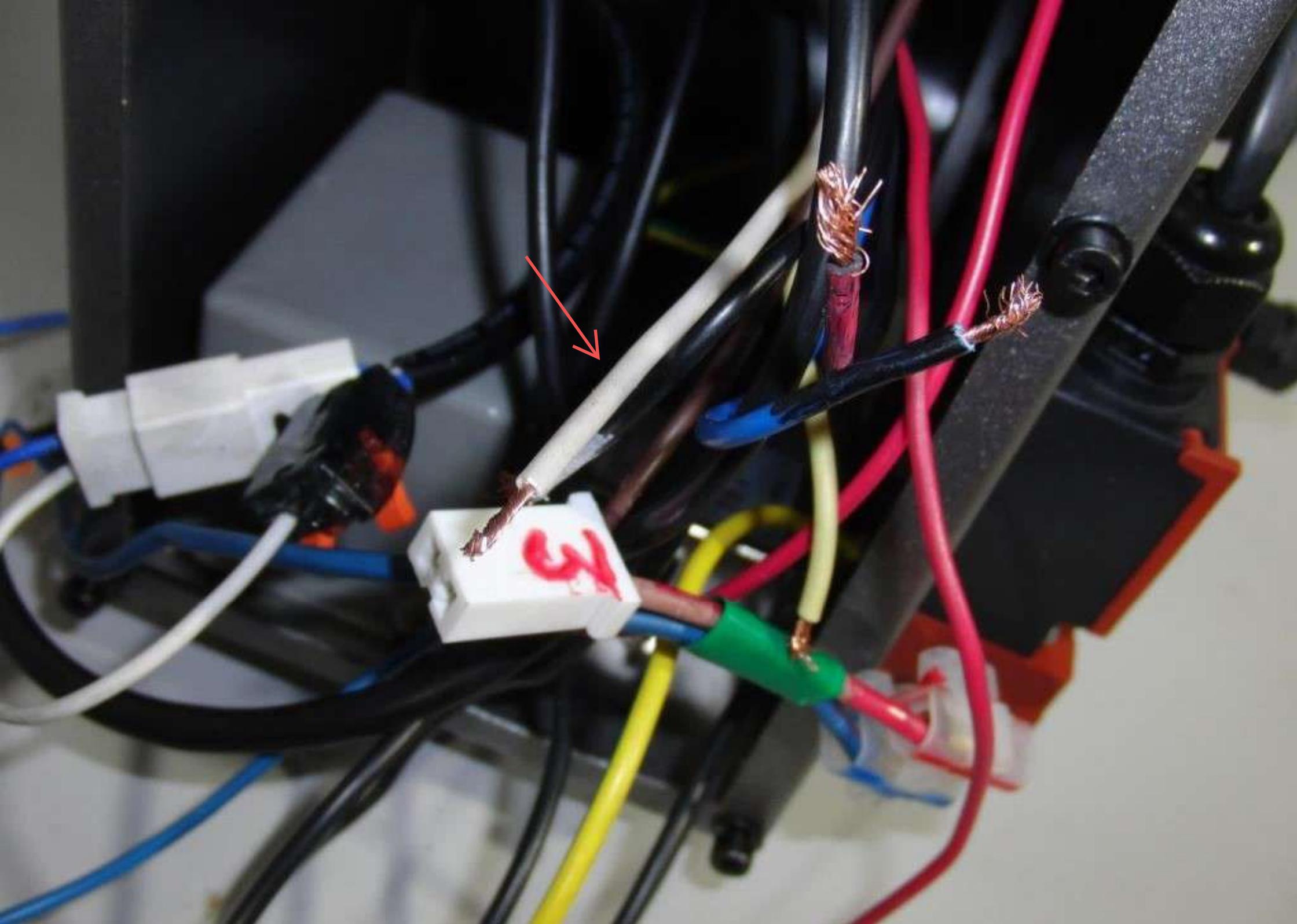
1

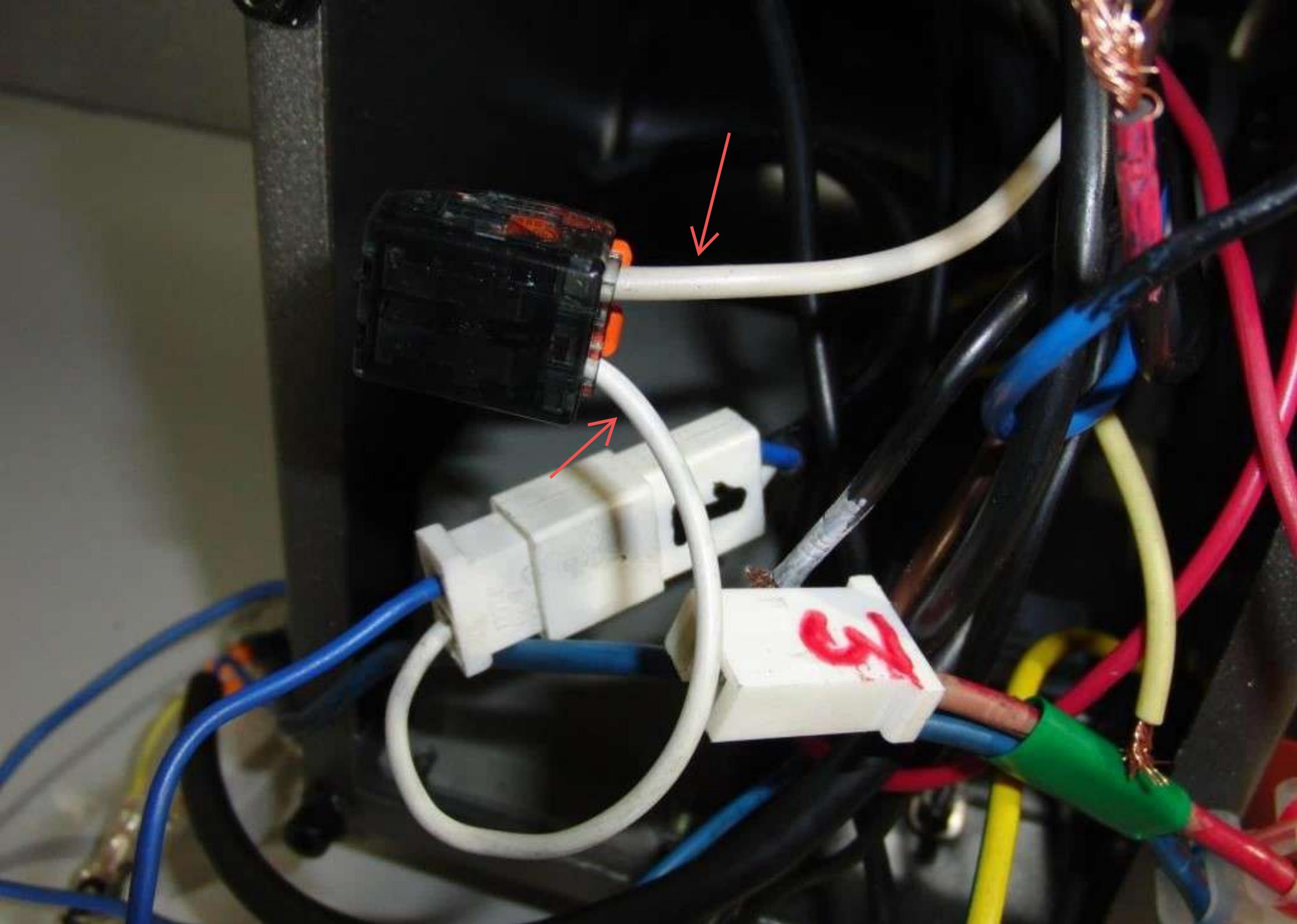
3

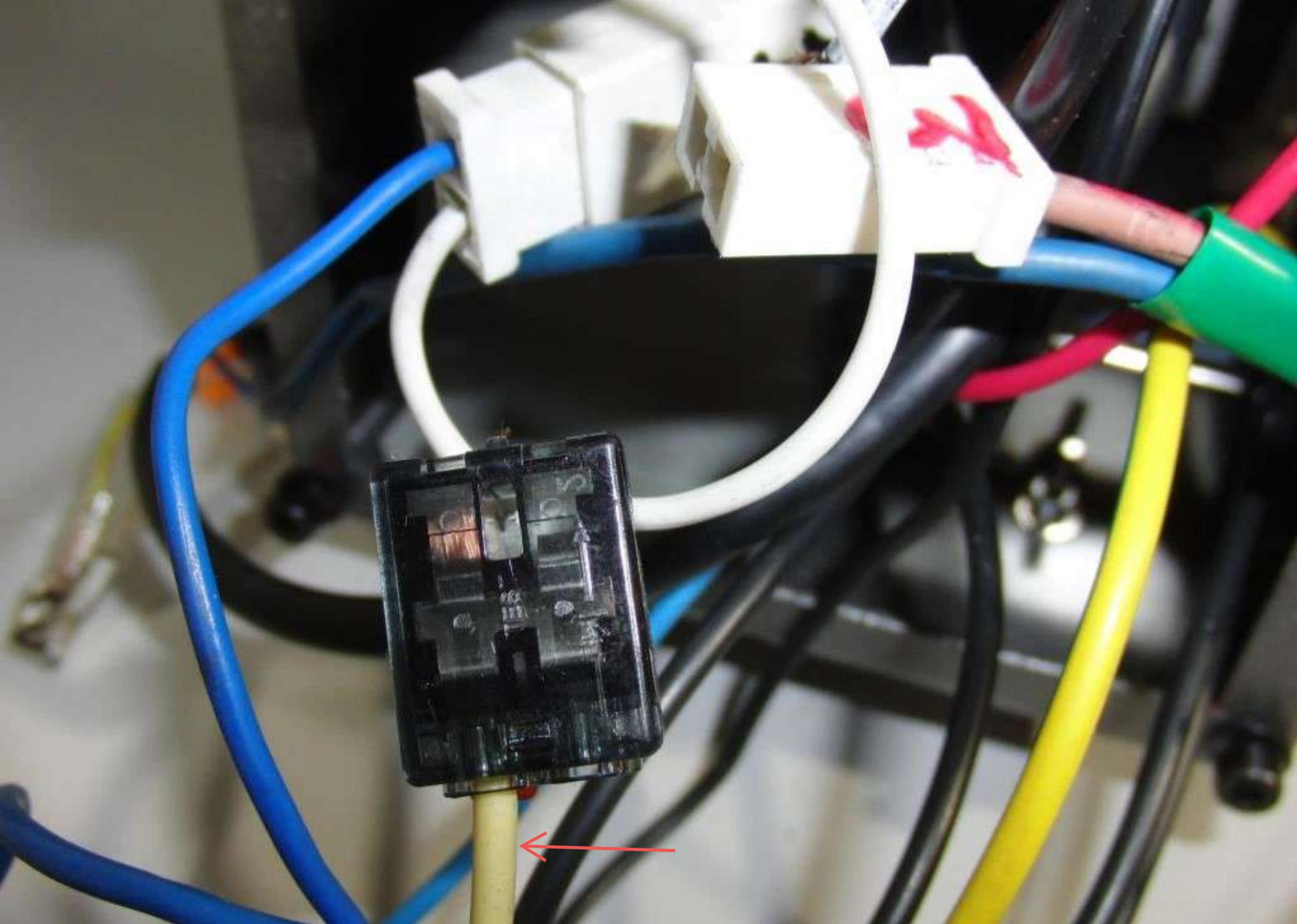
2

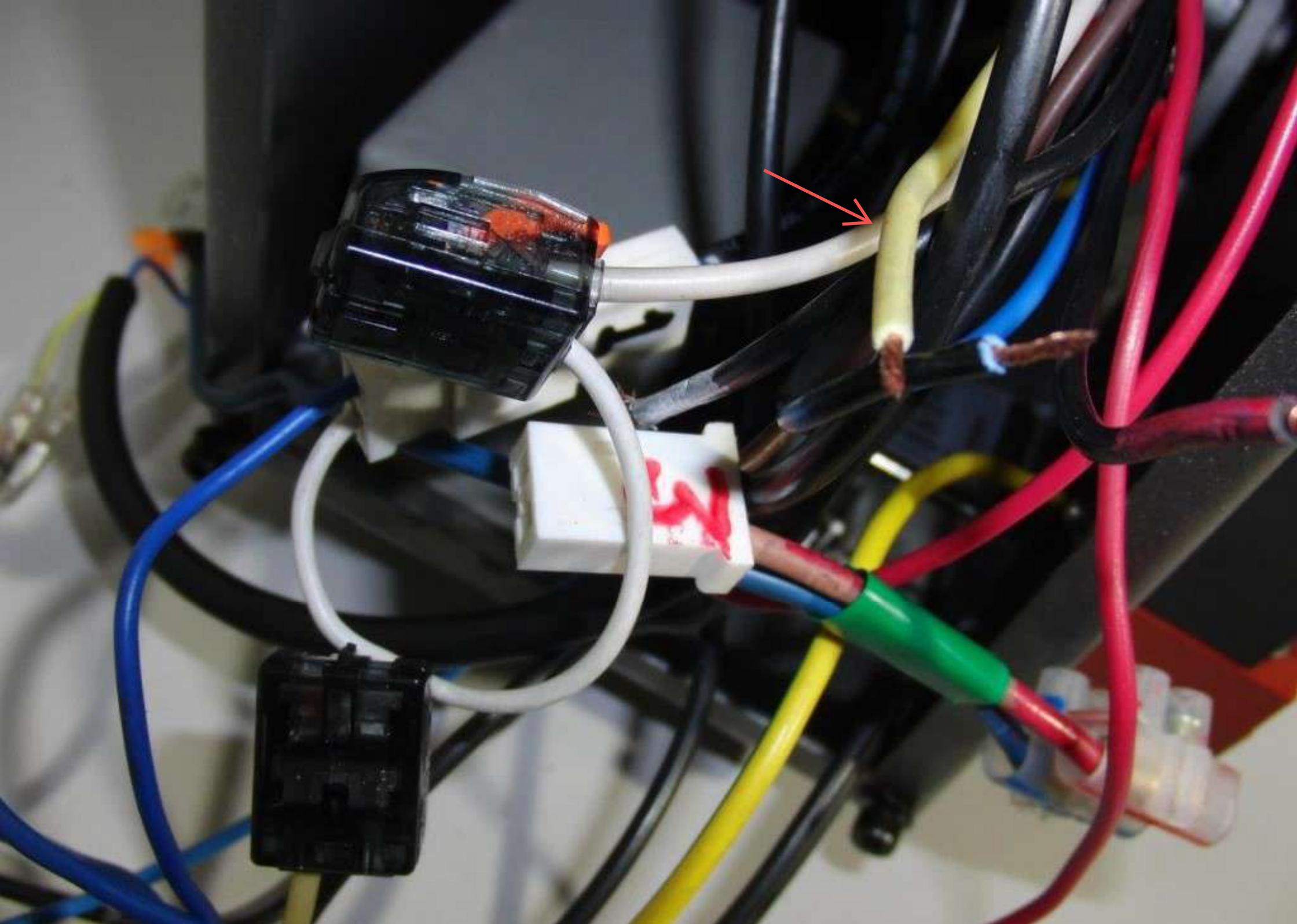


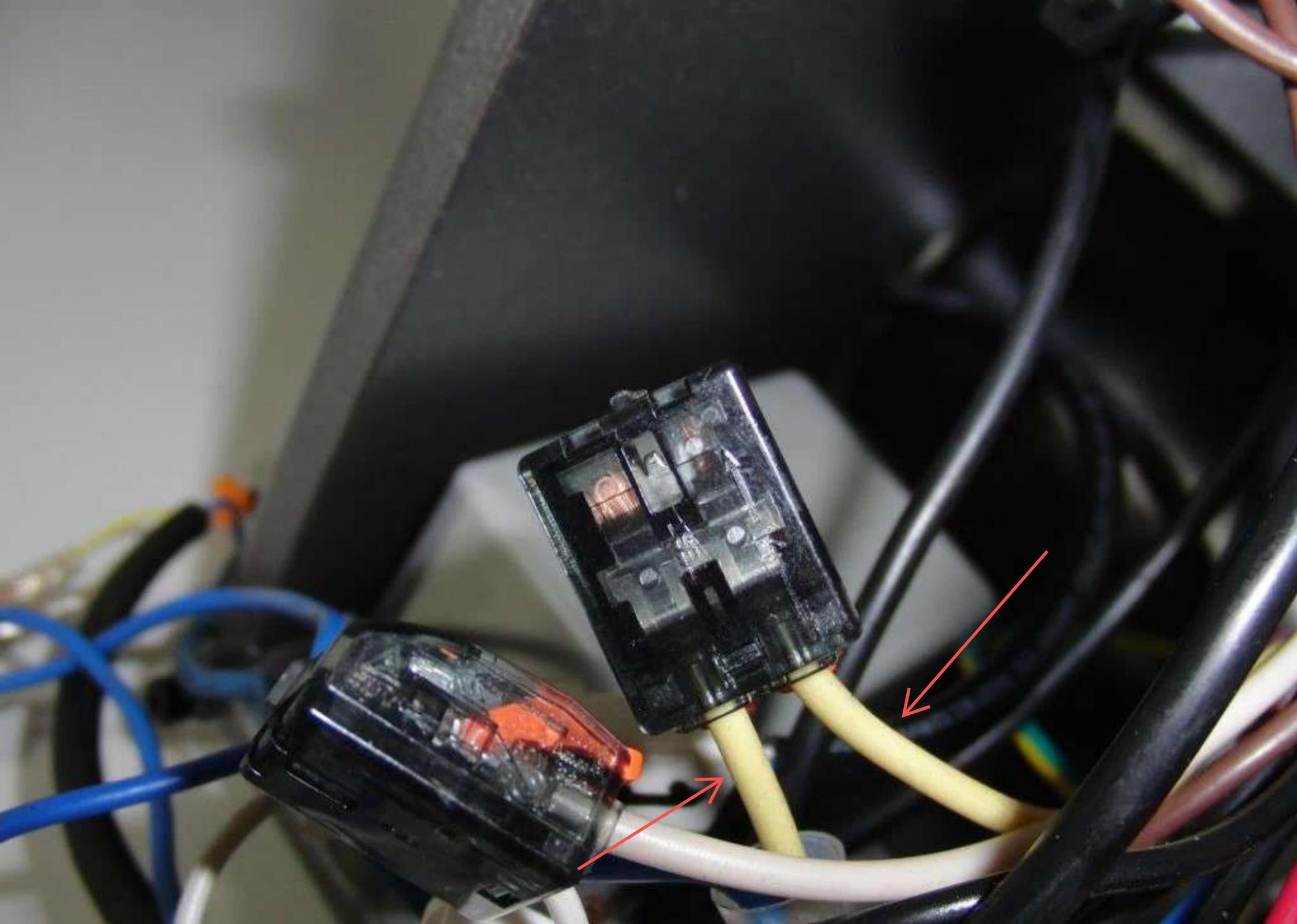


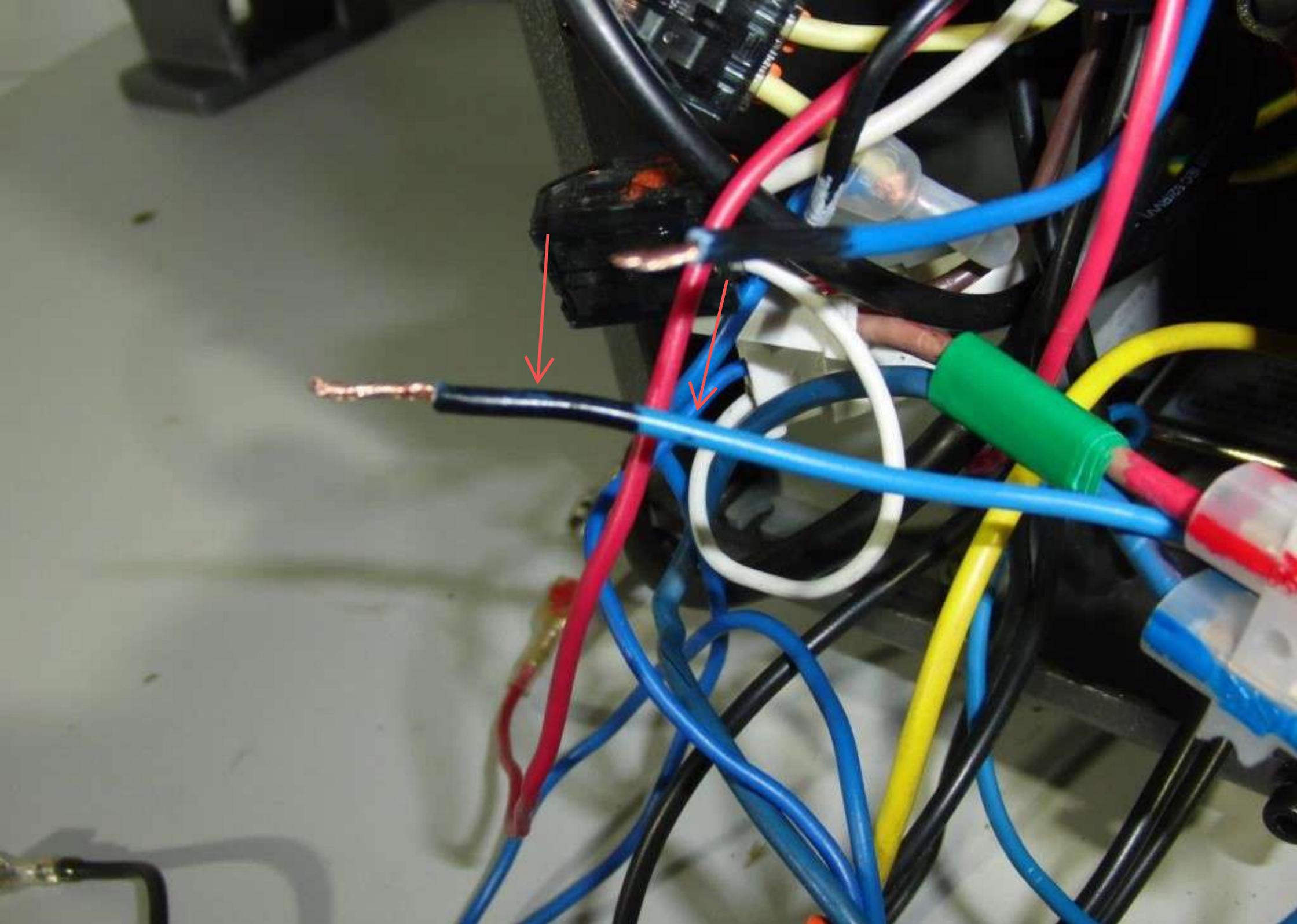


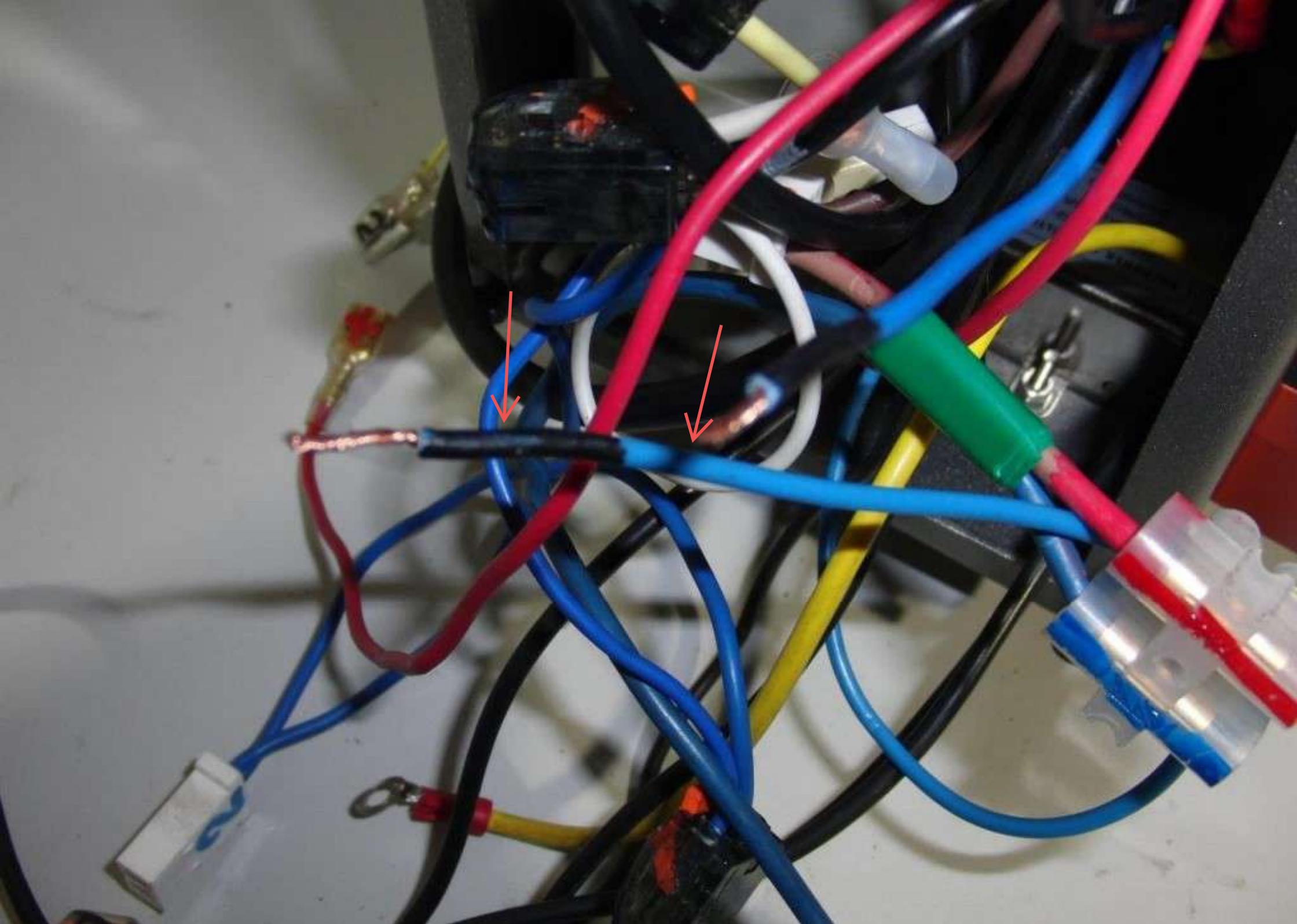


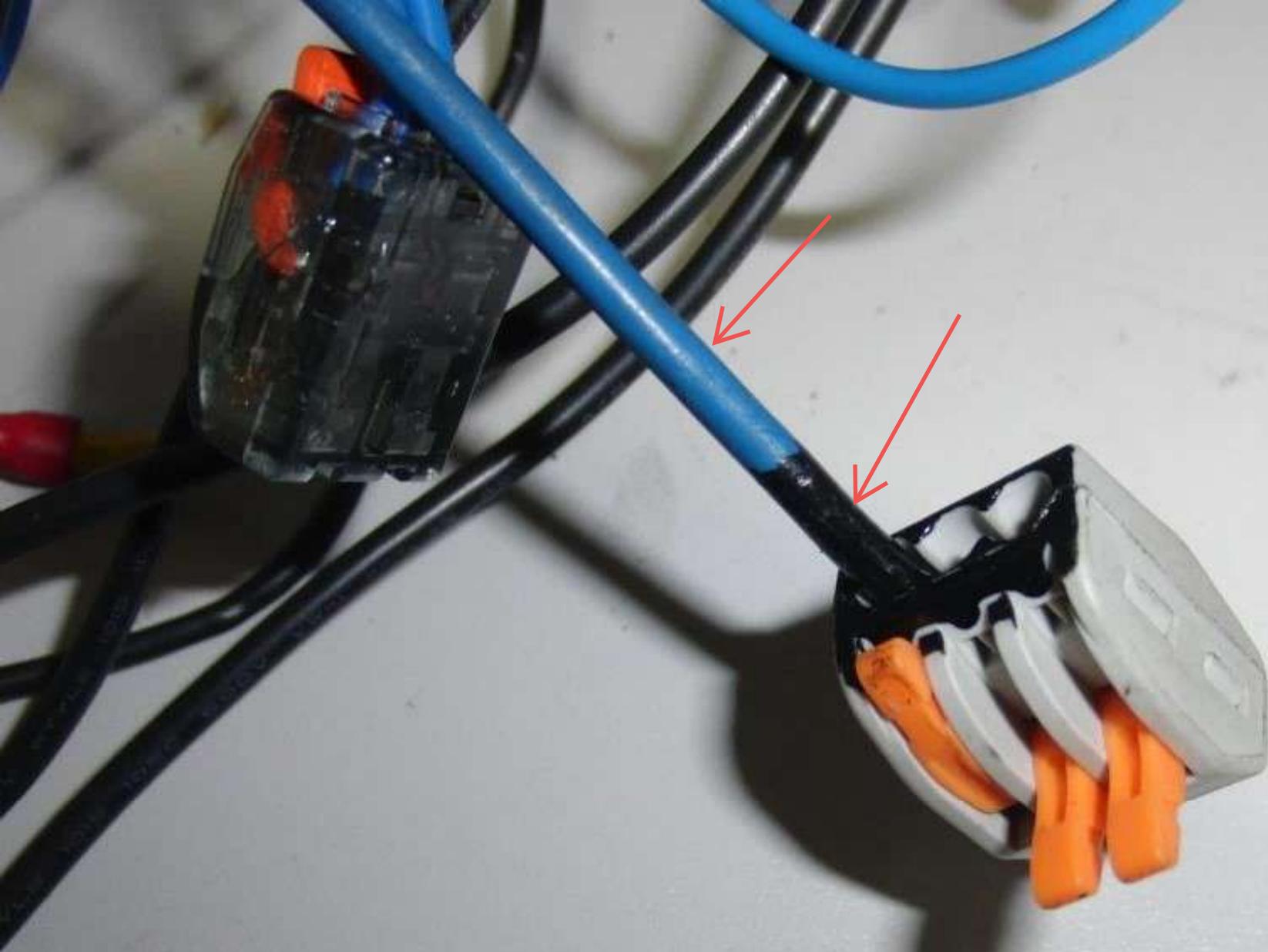


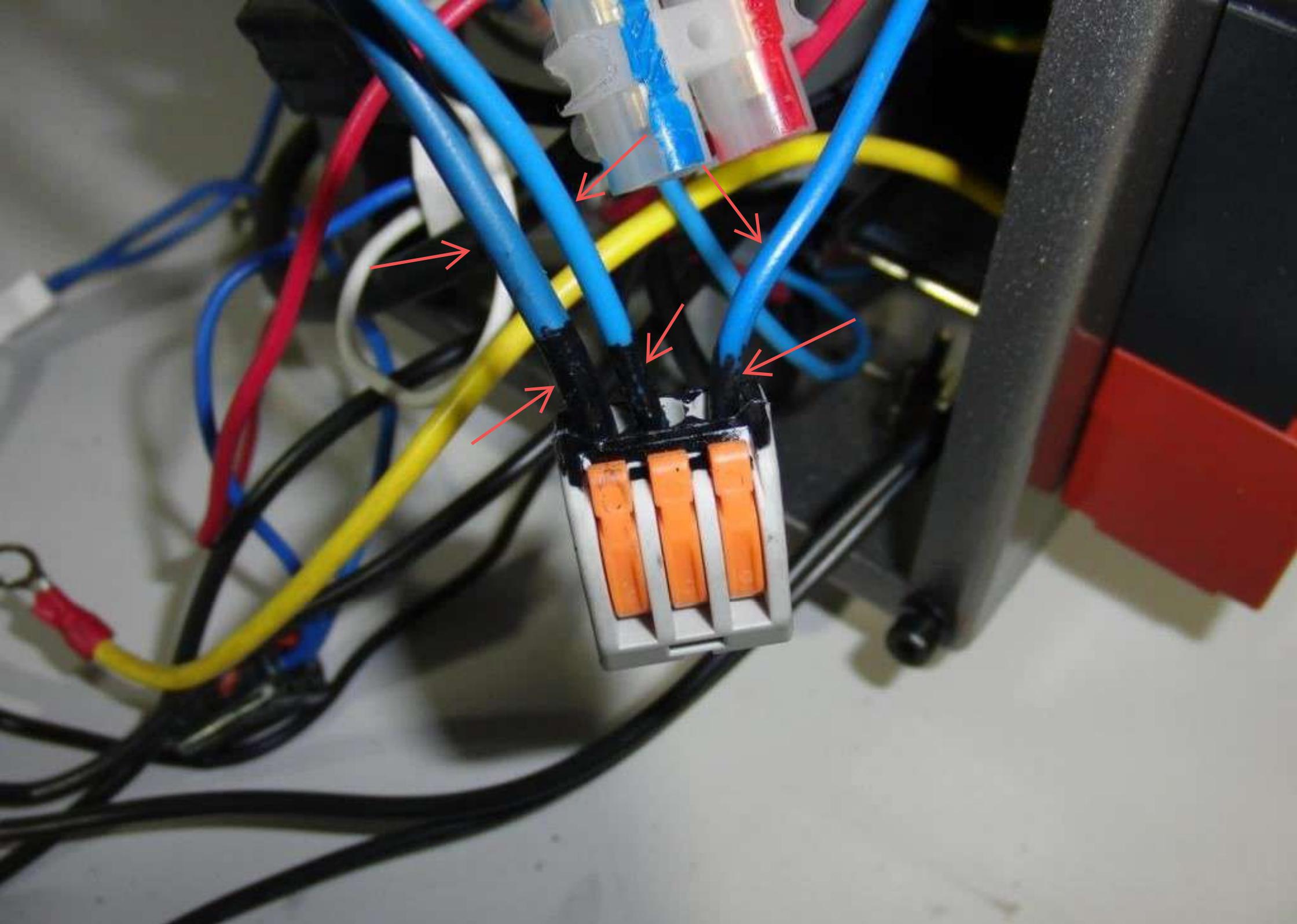


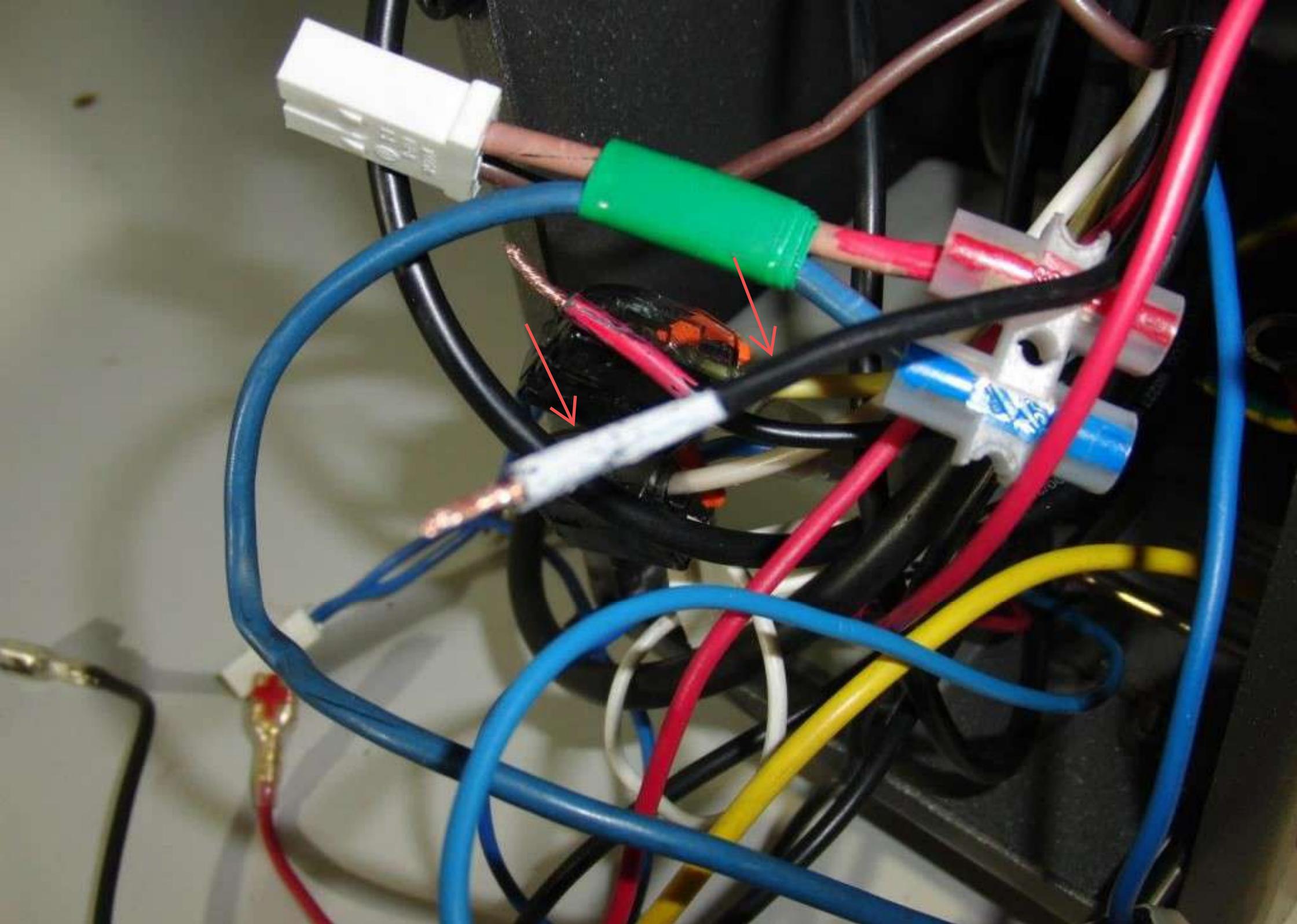


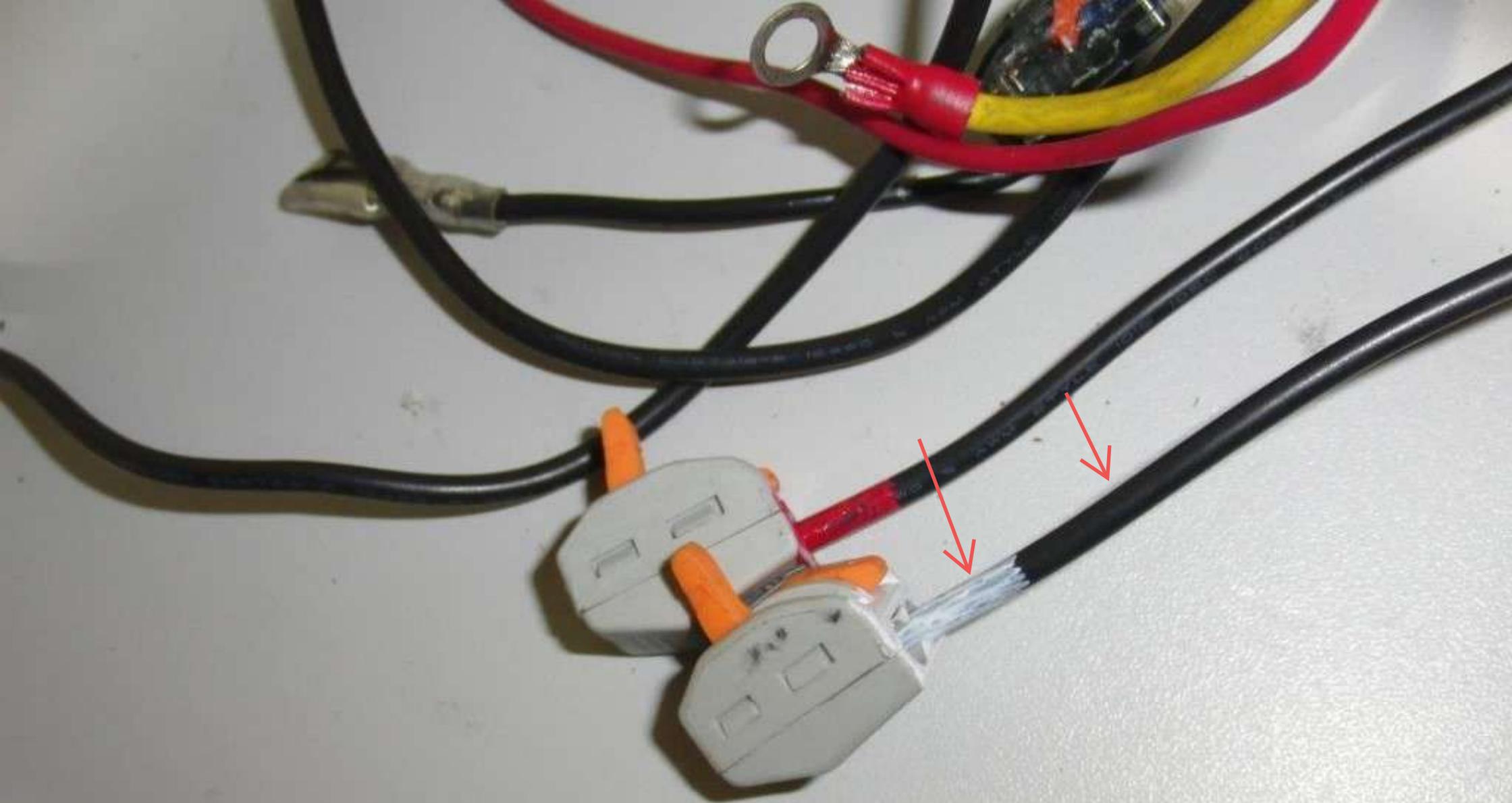


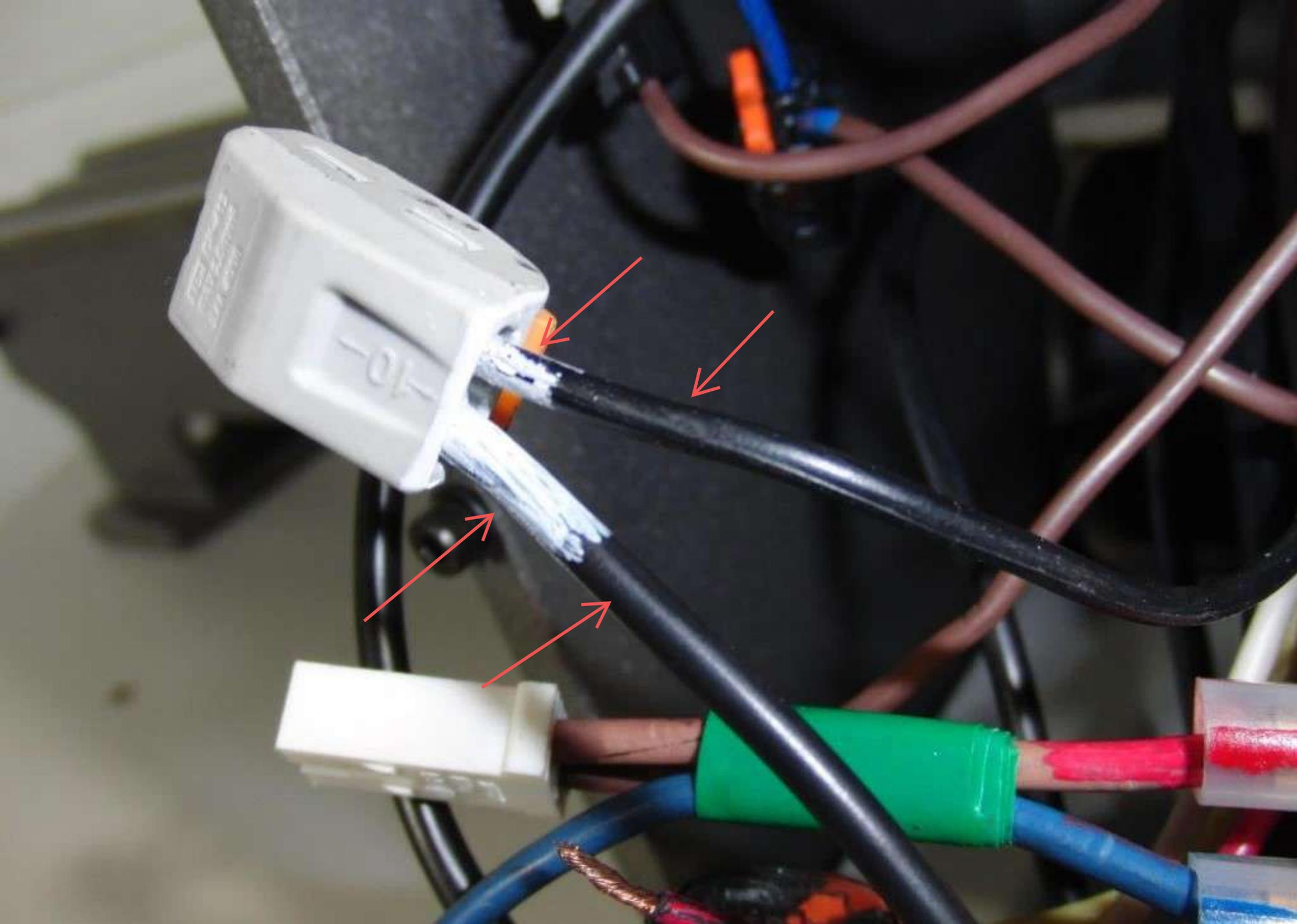


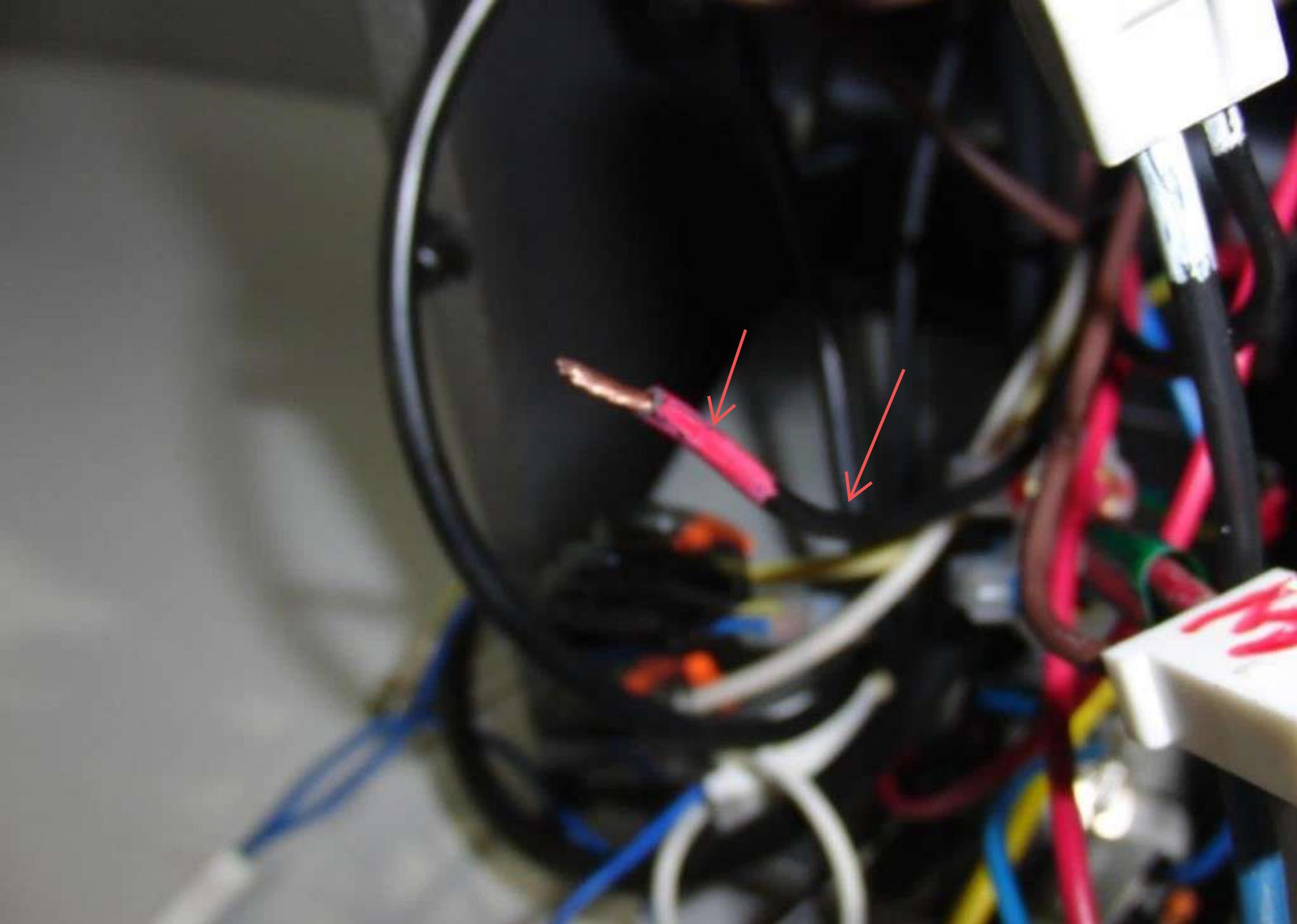


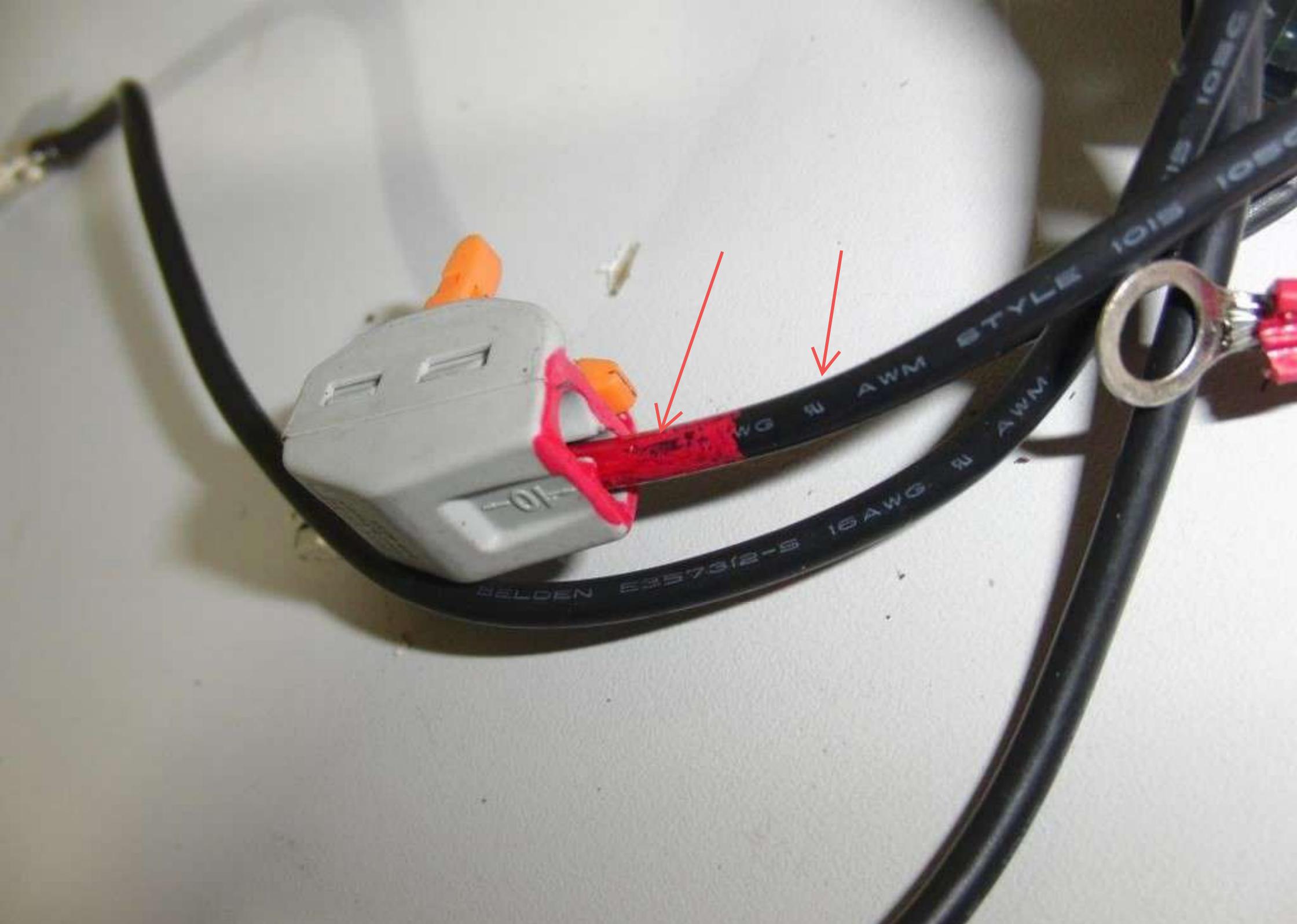


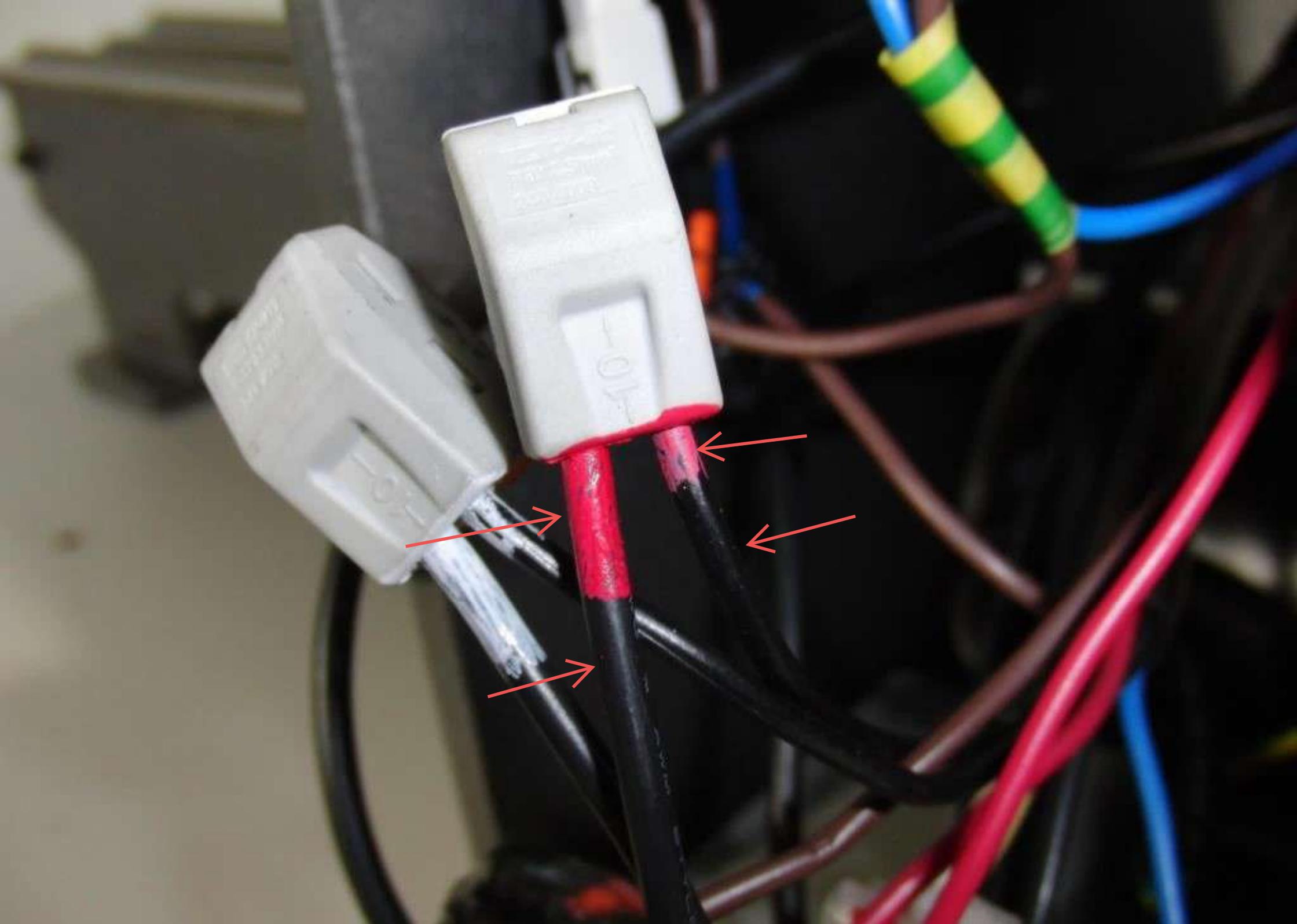


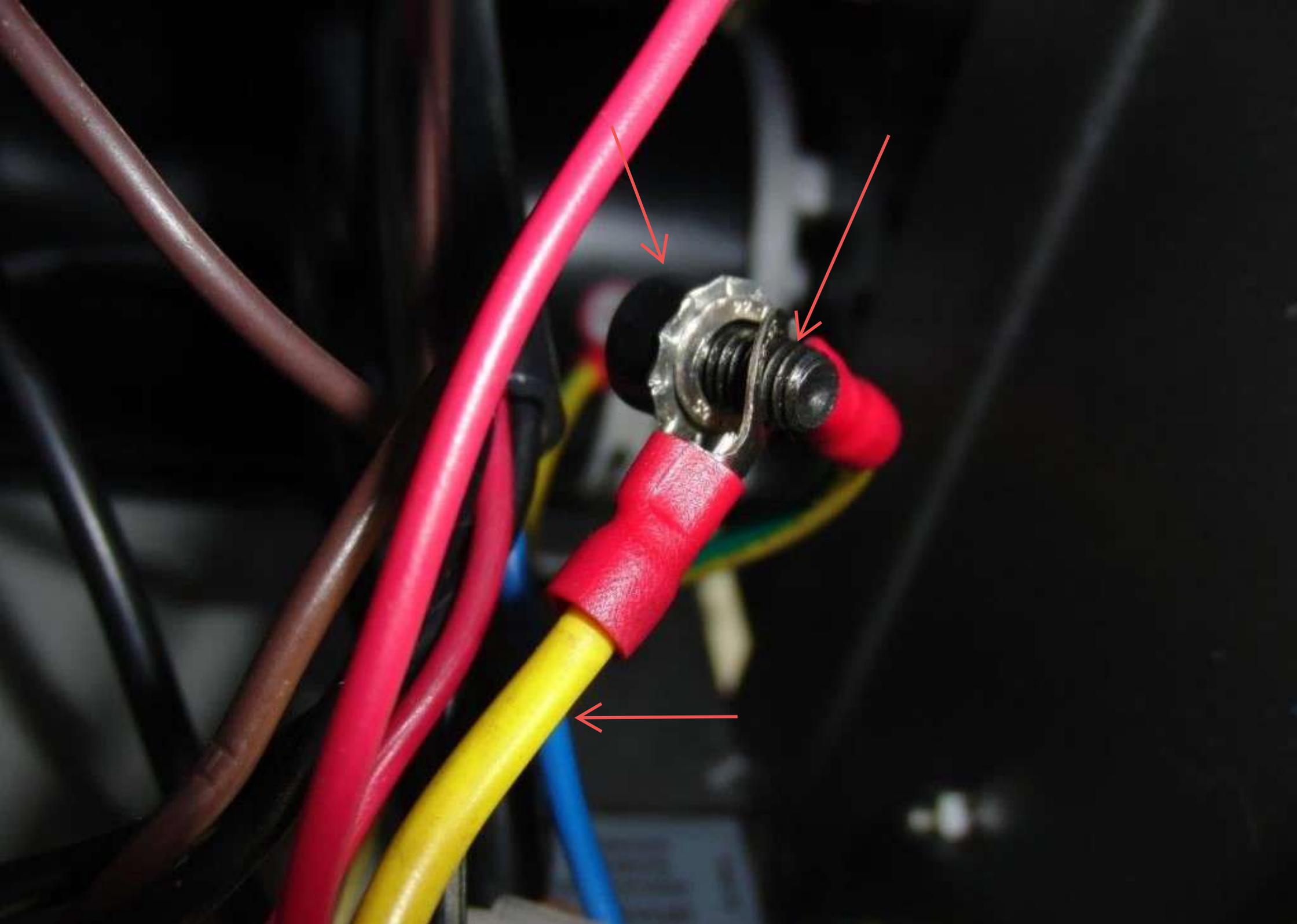


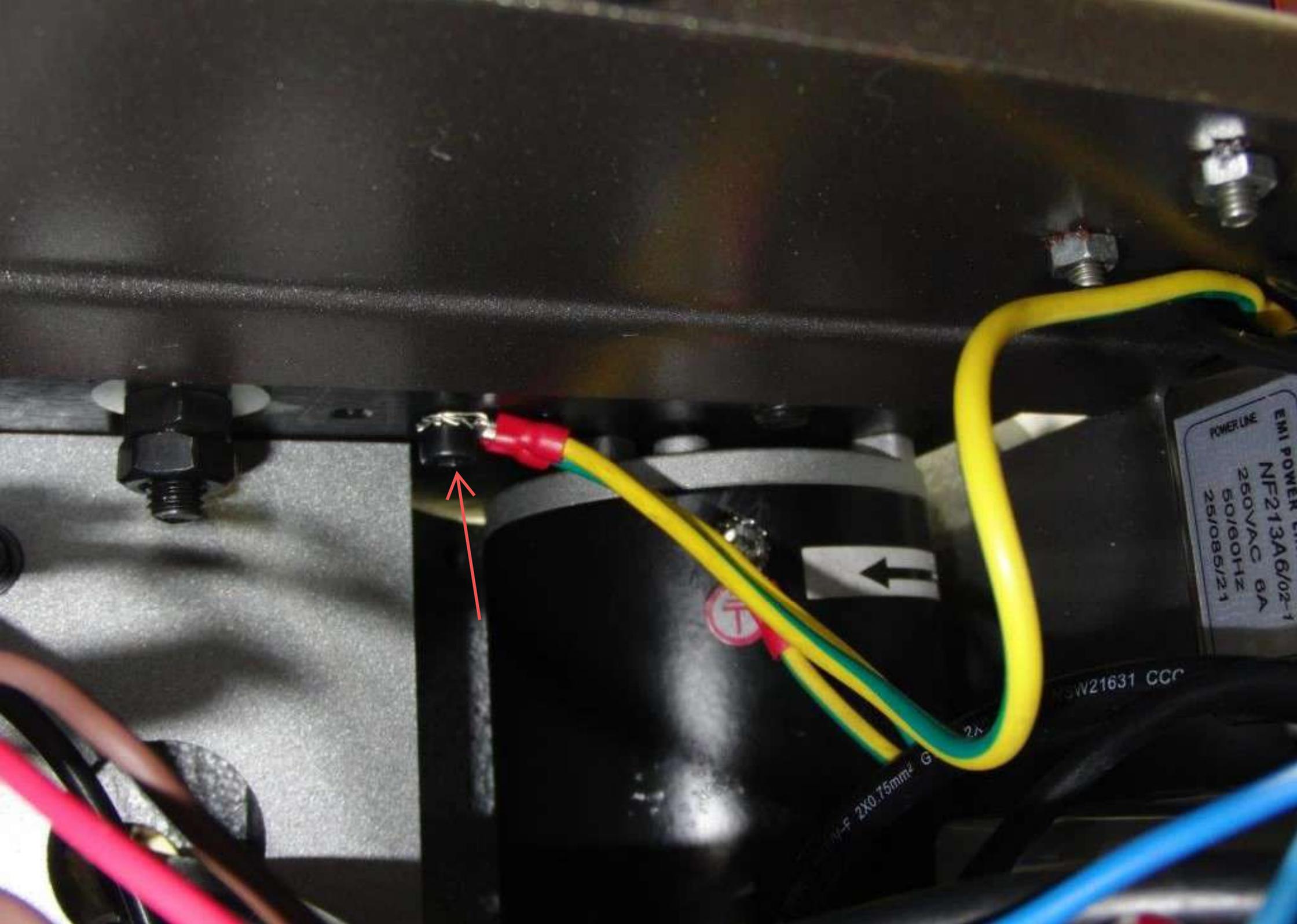










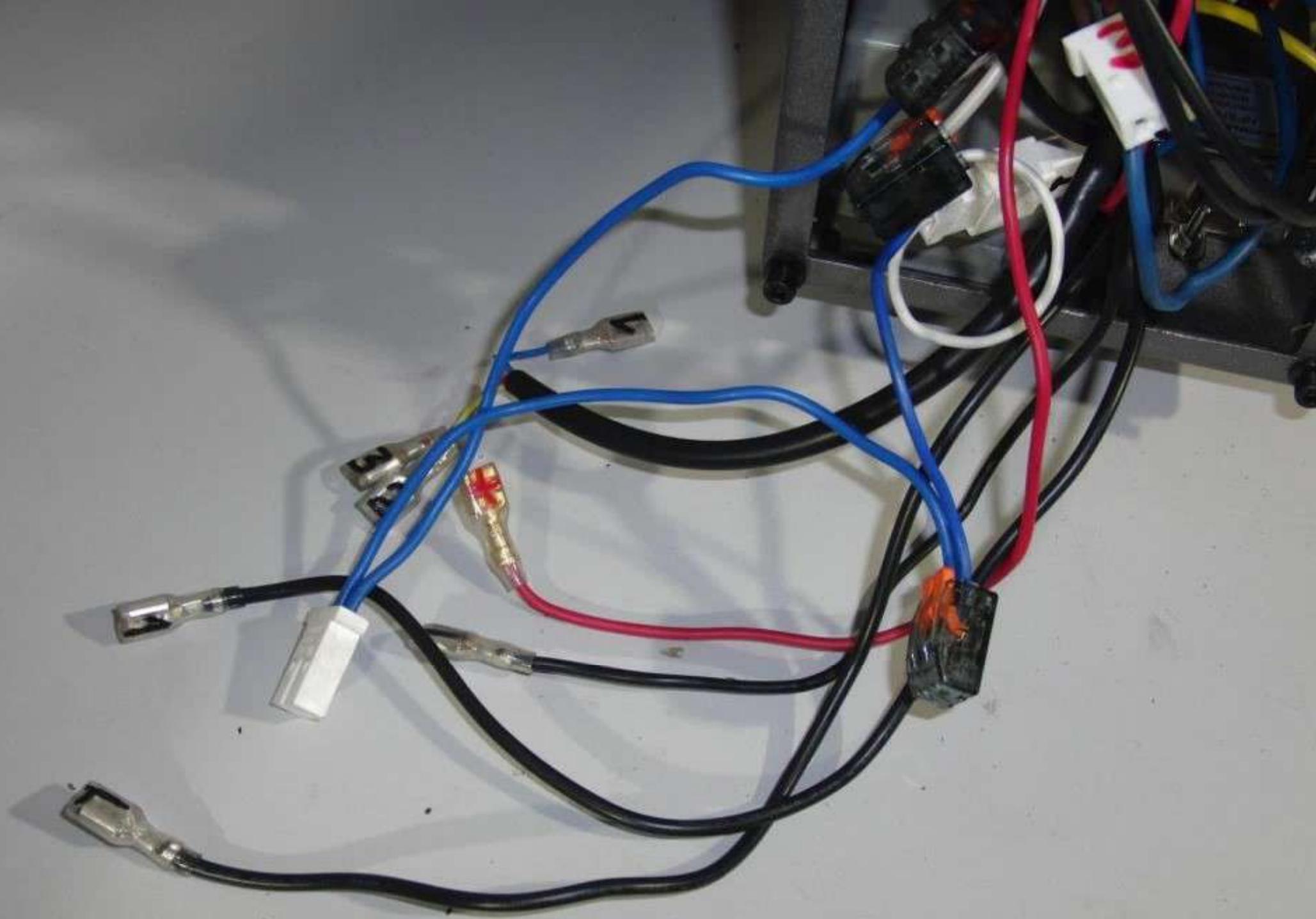


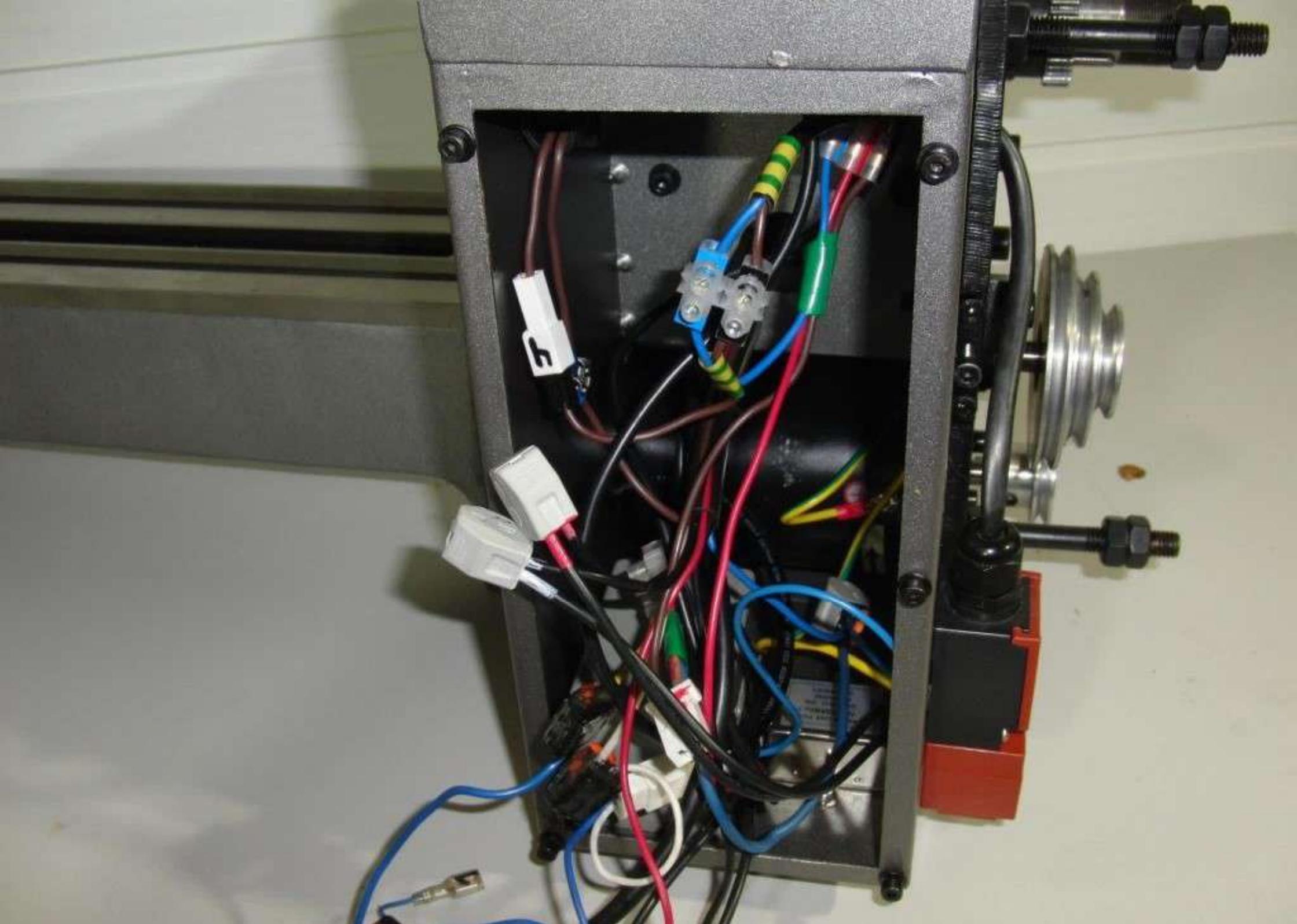
POWER LINE
EMI POWER
NF213A/6/02-1
250VAC 8A
50/60HZ
25/085/21

SW21631 CCC

2X0.75mm² G







Снимите правую опору ходового винта.



Закрепите левую опору на станине



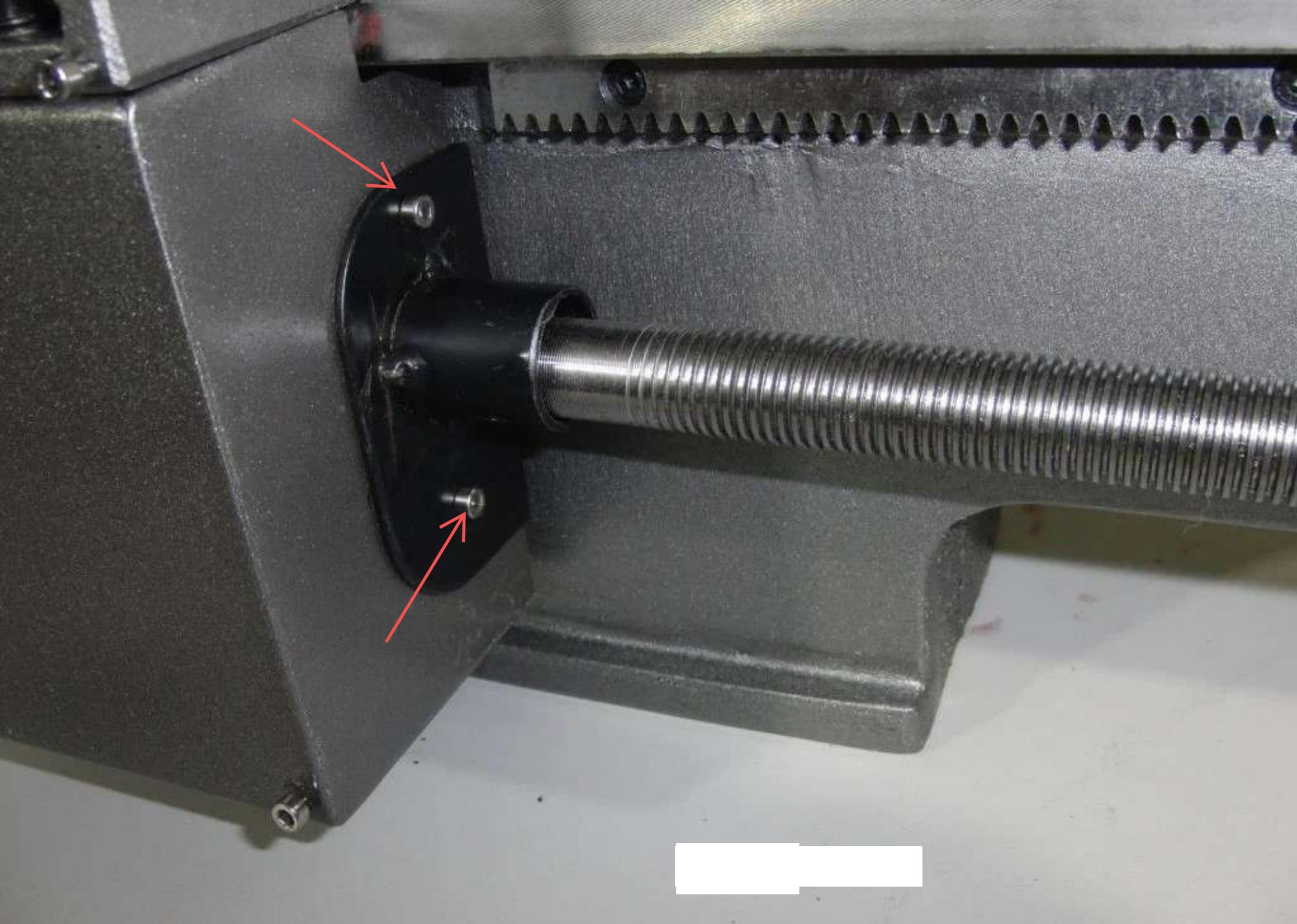
Установите защитный кожух





[REDACTED]





Закрепите правую опору ходового винта на станину и зафиксируйте винтом

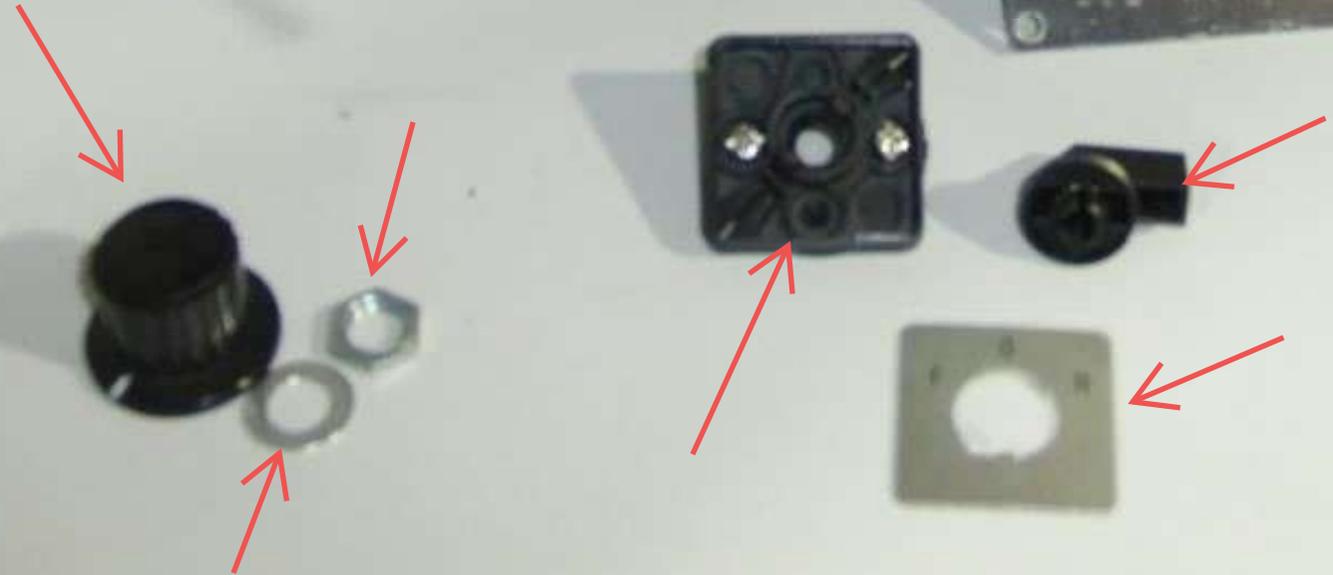
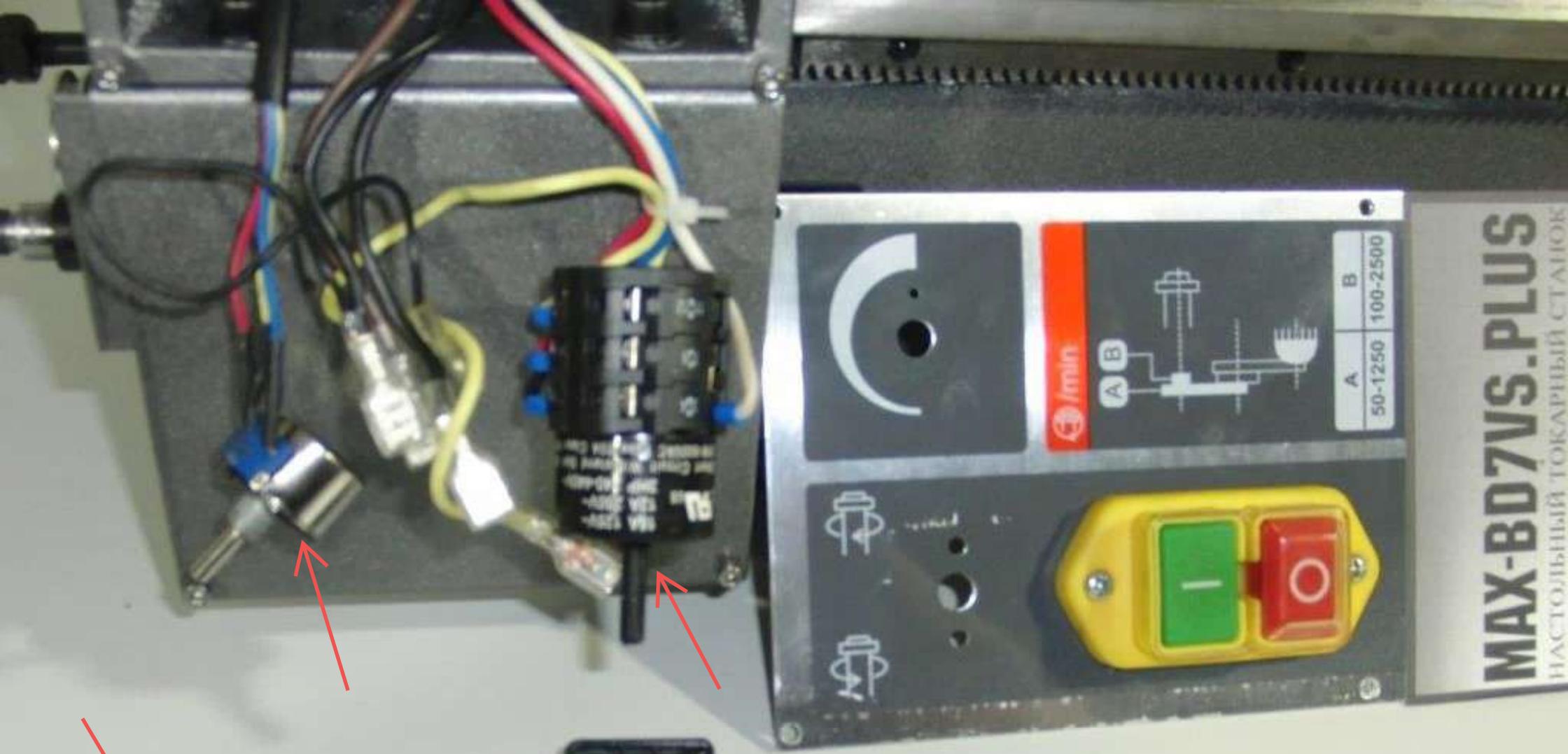


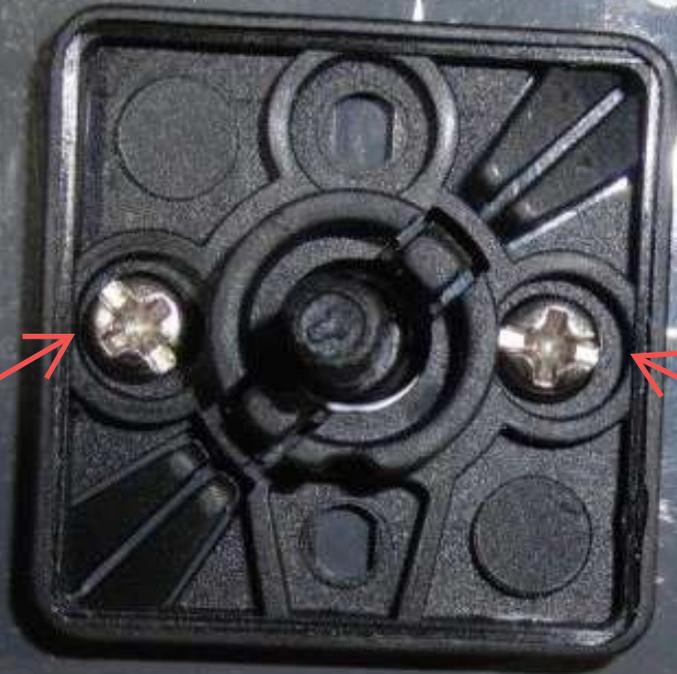
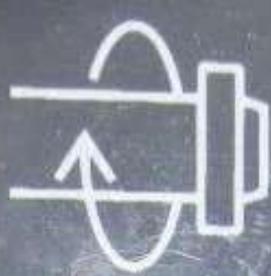
Установка элементов управления на
передней панели станка



/min	
A	B
50-1250	100-2500

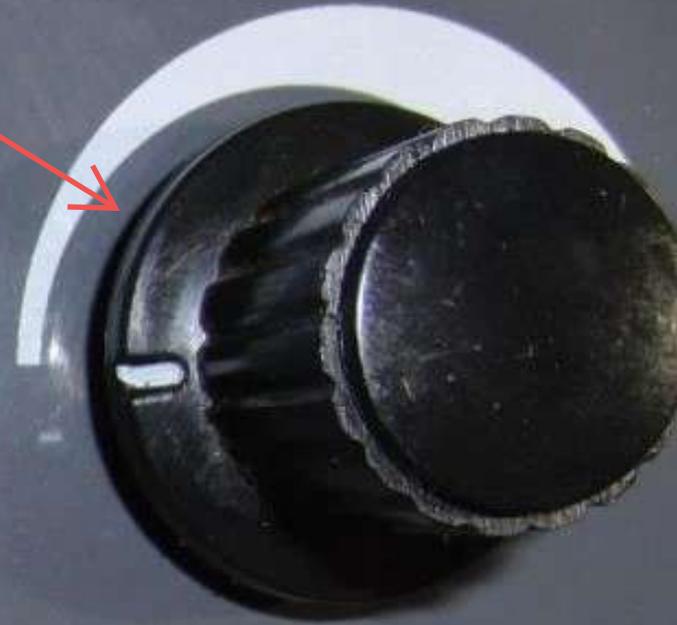
MAX-BD7VS.PLUS
НАСТОЛЬНЫЙ ТОКАРНЫЙ СТАНОК





 /min

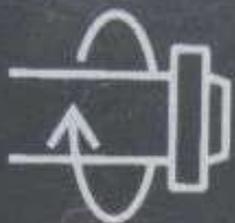
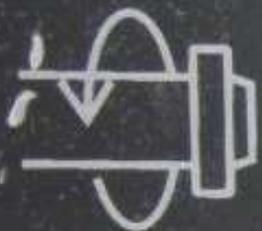
A B





 /min

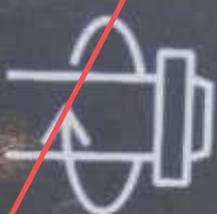
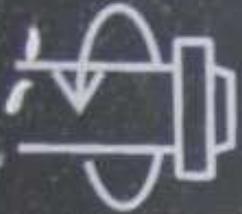
A B



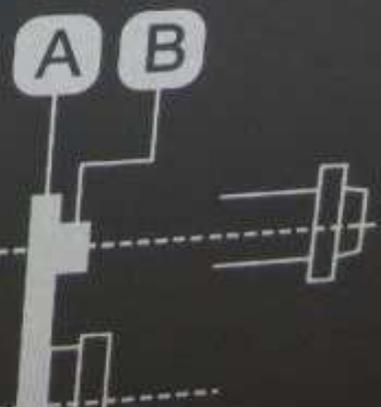
 /min

A B





 /min



7058
C  US 18A 12A 3HP
Short Circuit Withstand
SYM 600VAC Fuse

3 ∇ 4
7 ∇ 8
11 ∇ 12

 KJD17B IP55
18A (AC-1) / 15A (AC-2)
Ue=250V~ SE4
Uc=220-240V~
Pat. 57324050, 4
Pat. 58211305, 0
18 (12) A 250V~ SE4
GIN EN61058
10 (8) A 250V~ SE4
2HP 220-240V~
16A 220-240V~
 CE



MAX-BD7VS.PLUS
НАСТОЛЬНЫЙ ТОКАРНЫЙ СТАНОК

r/min

50-1250	В
100-2500	



MAX-BD7VS.PLUS
НАСТОЛЬНЫЙ ТОКАРНЫЙ СТАНОК

⊕ /min

A B

A	B
50-1250	100-2500

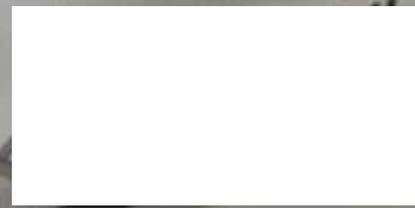


 /min



A	B
50-1250	100-2500

MAX-BD7VS.PLUS
НАСТОЛЬНЫЙ ТОКАРНЫЙ СТАНОК



Установка суппорта

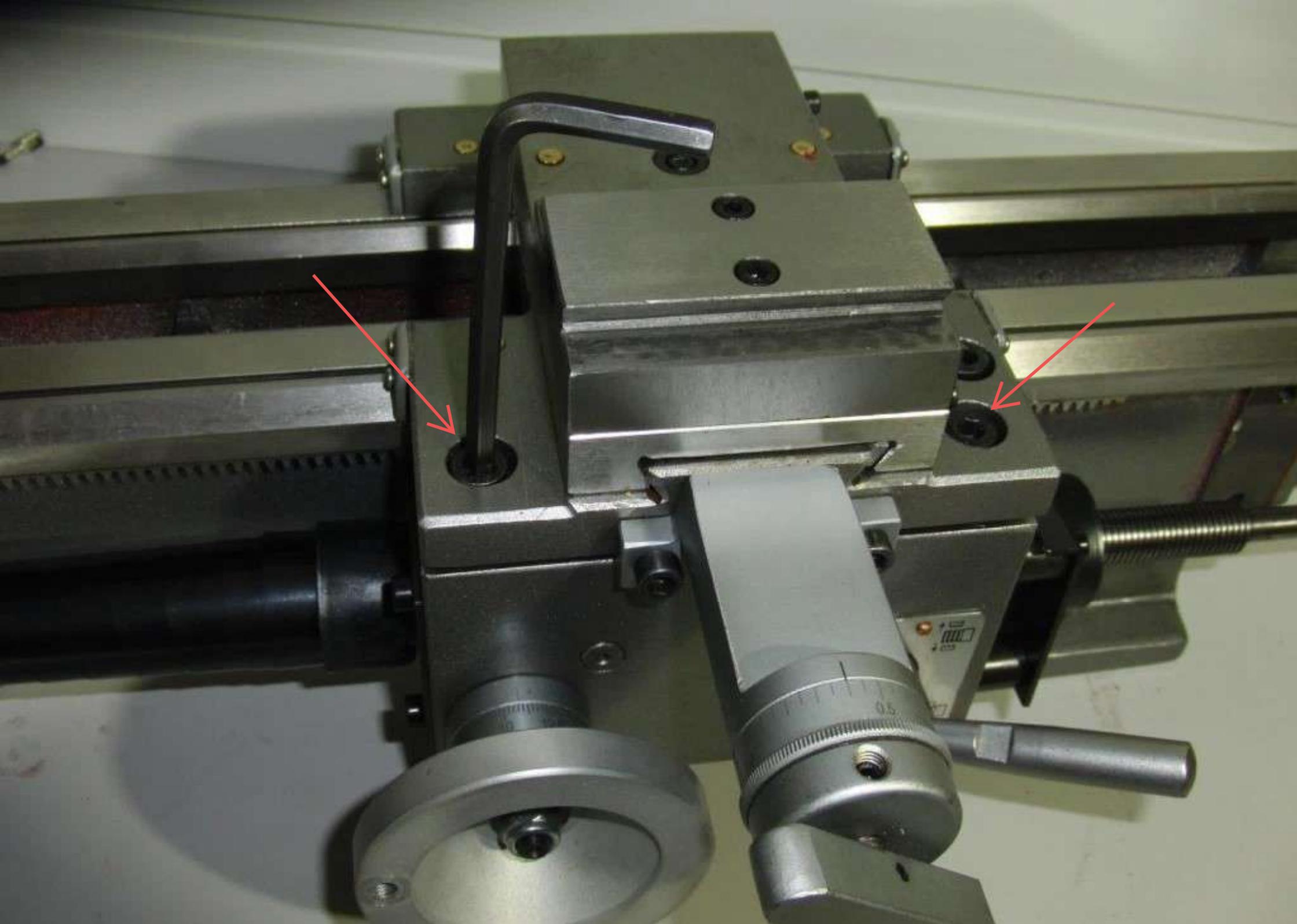


Установите левую гофру защиты
ХОВОГО ВИНТА





Установите на направляющие станины фартук и продольные салазки суппорта

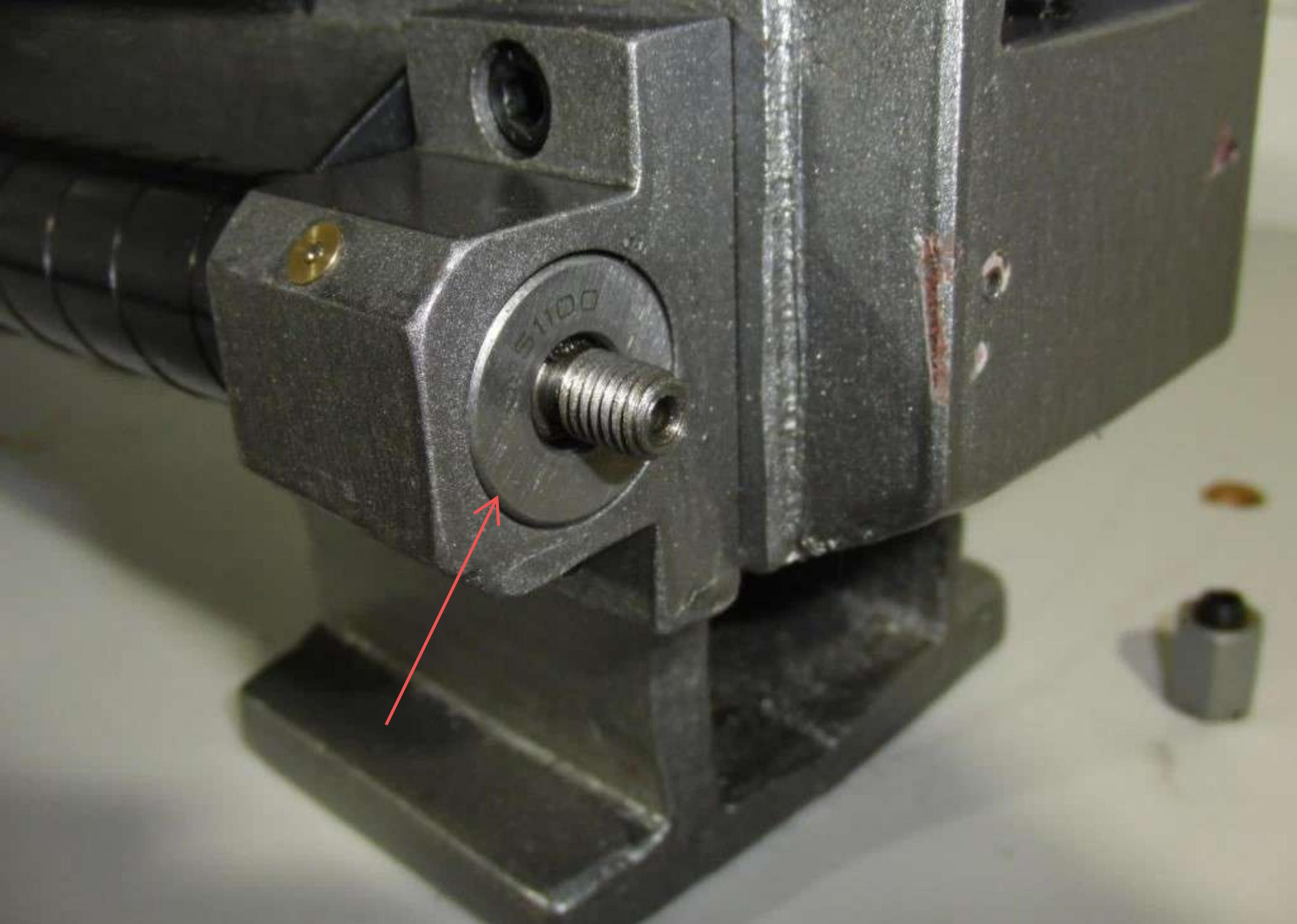




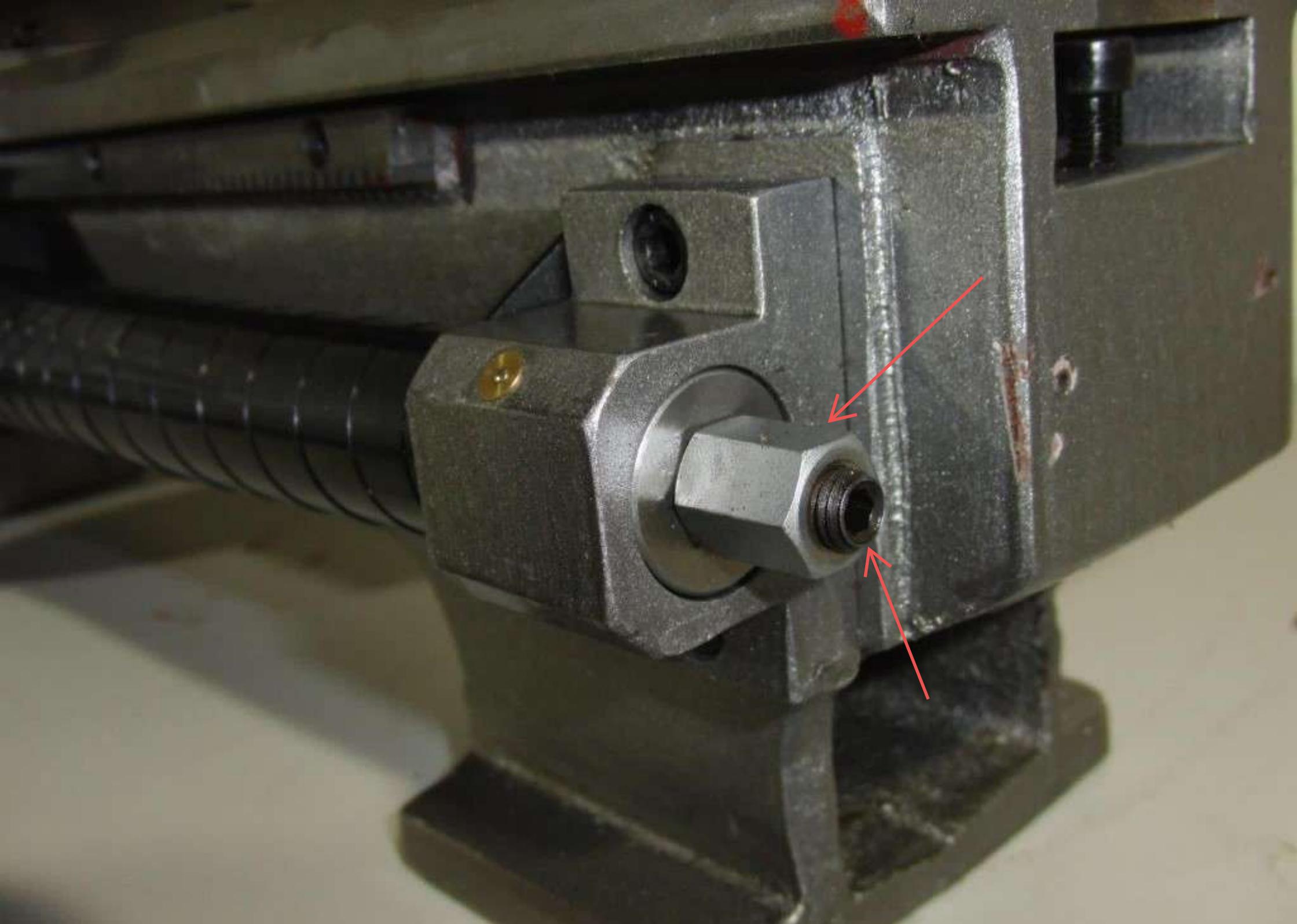
Установите правую гофру защиты ходового винта и зафиксируйте её правой опорой ходового винта.





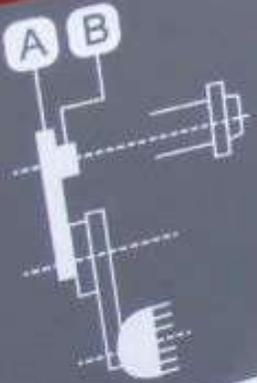


51100





 /min



A	B
50-1250	100-2500

AX-BD7VS.PLUS
СТОЛЬНЫЙ ТОКАРНЫЙ СТАНОК

Установите поперечные салазки
суппорта



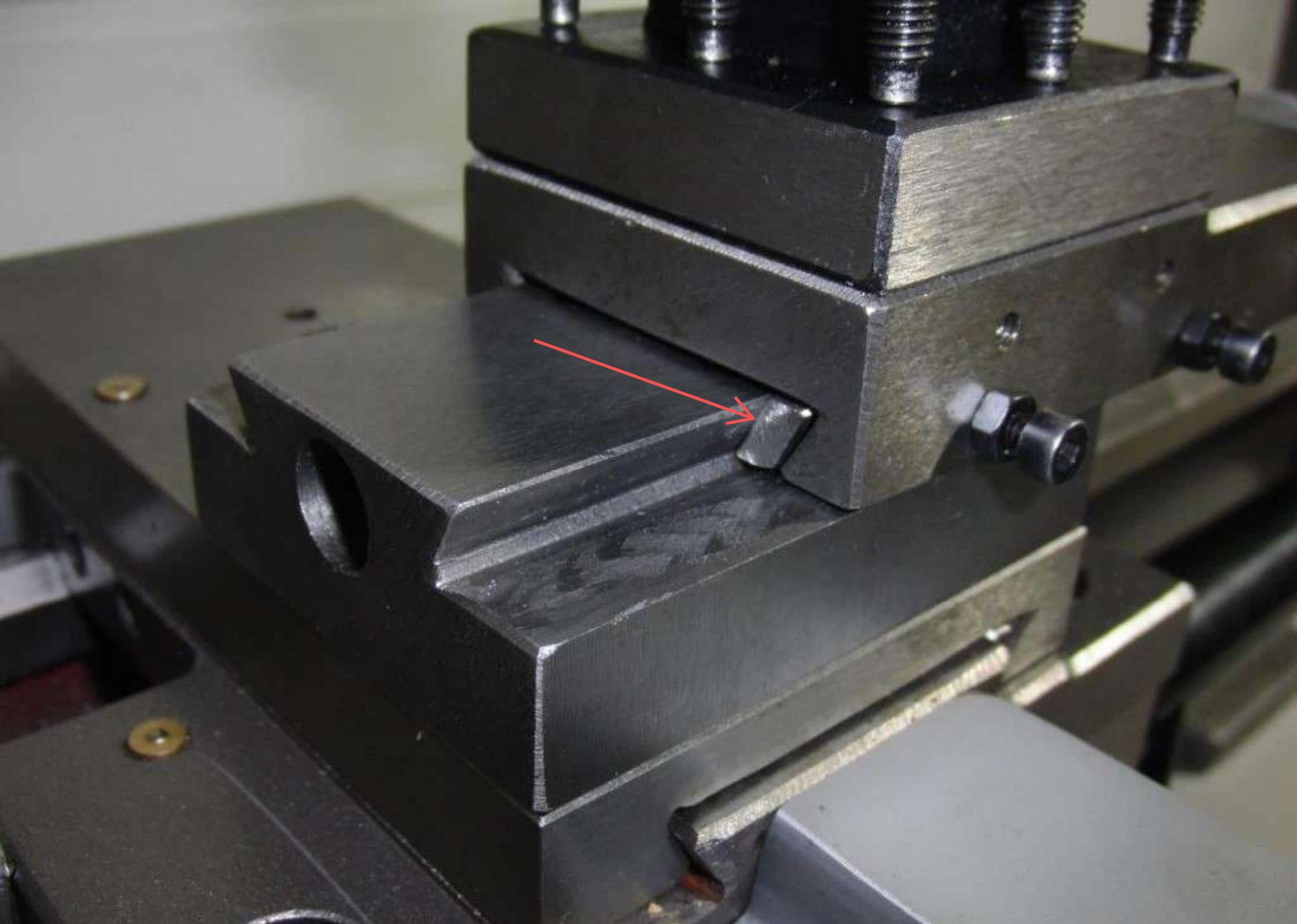
Установите салазки малой продольной подачи суппорта

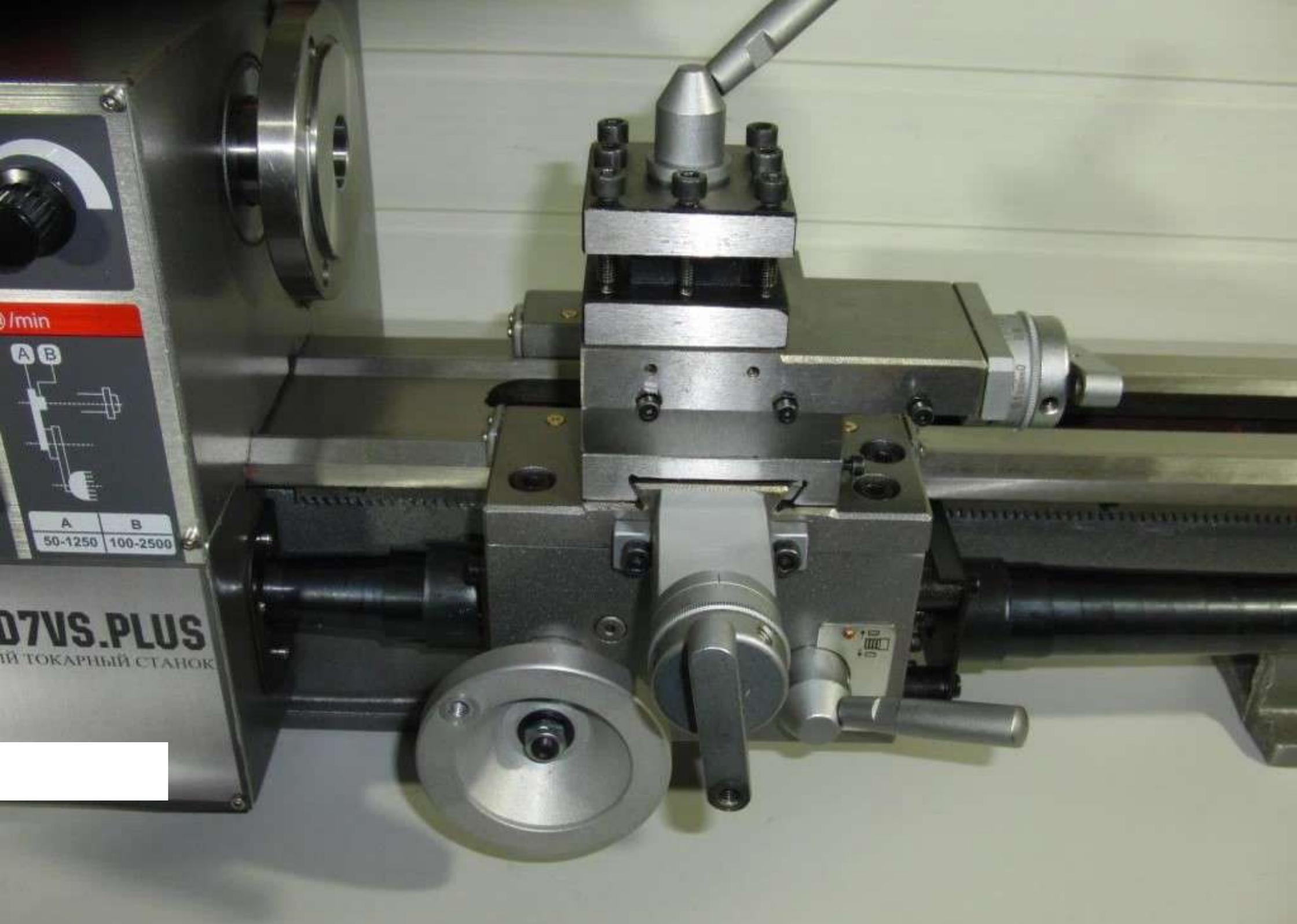


Регулировочная пластина

Установите резцедержатель

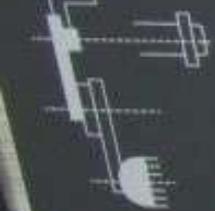






/min

A B



A

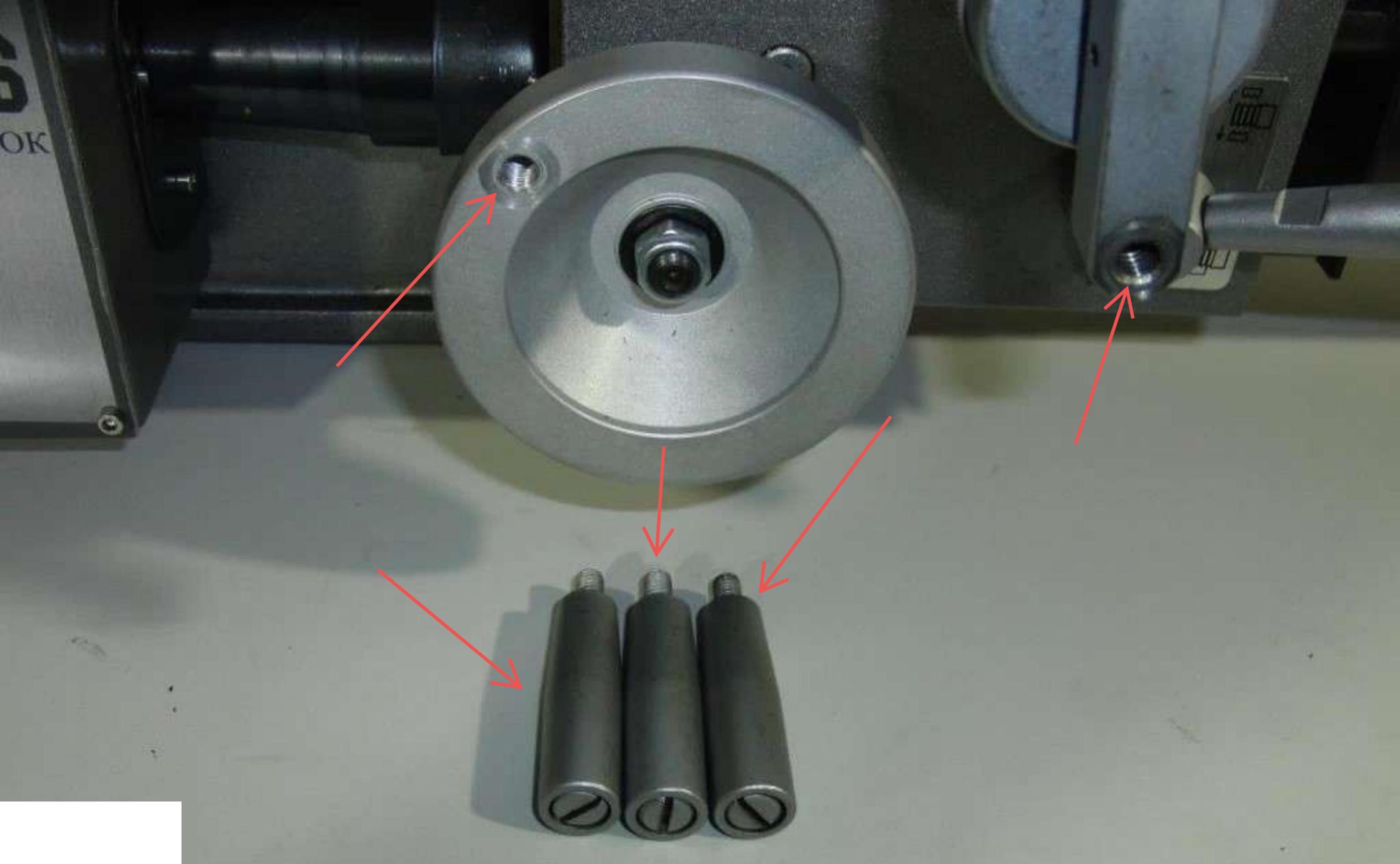
B

50-1250

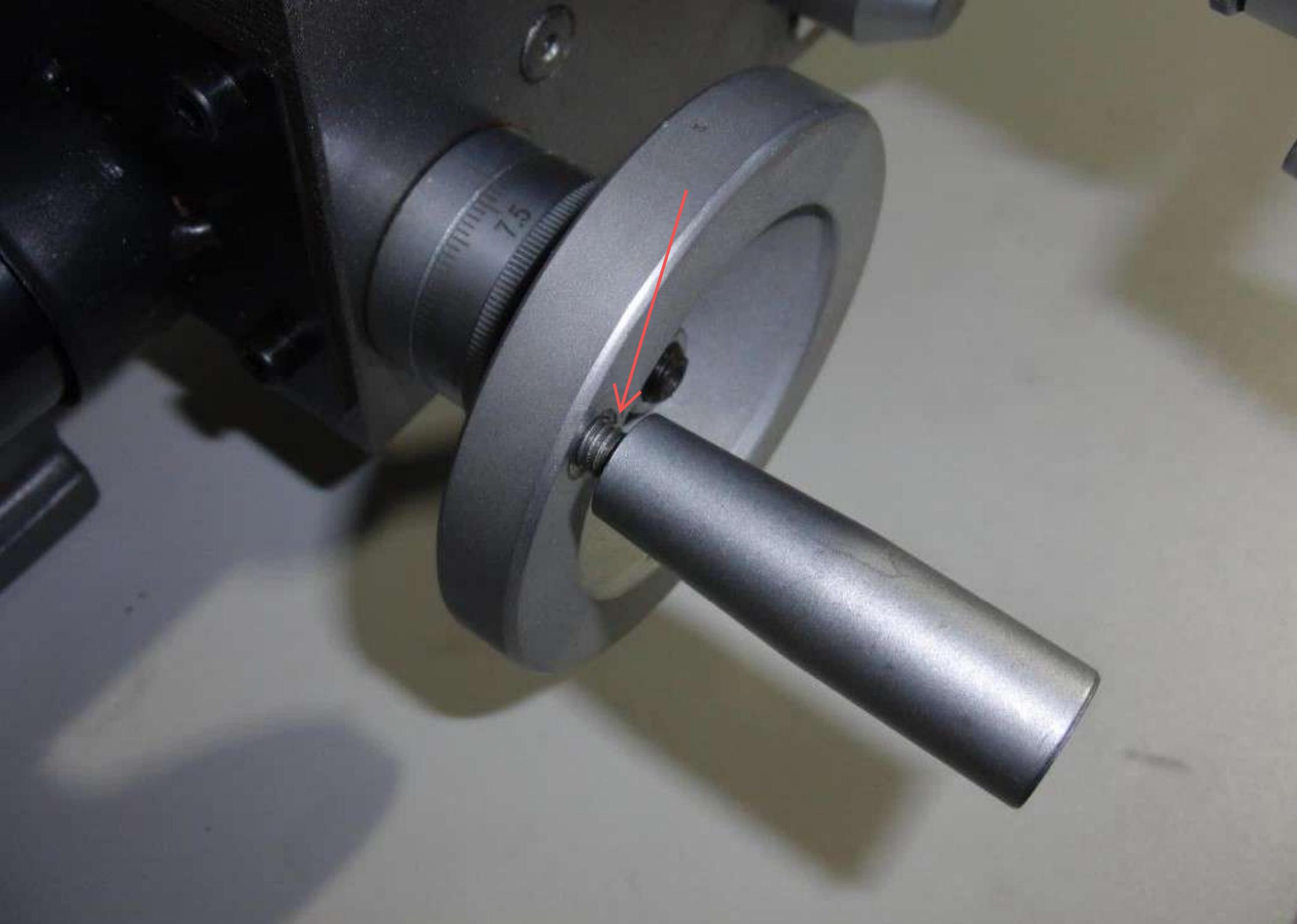
100-2500

D7VS.PLUS

ТОКАРНЫЙ СТАНОК



Установите ручки на маховики



7.5

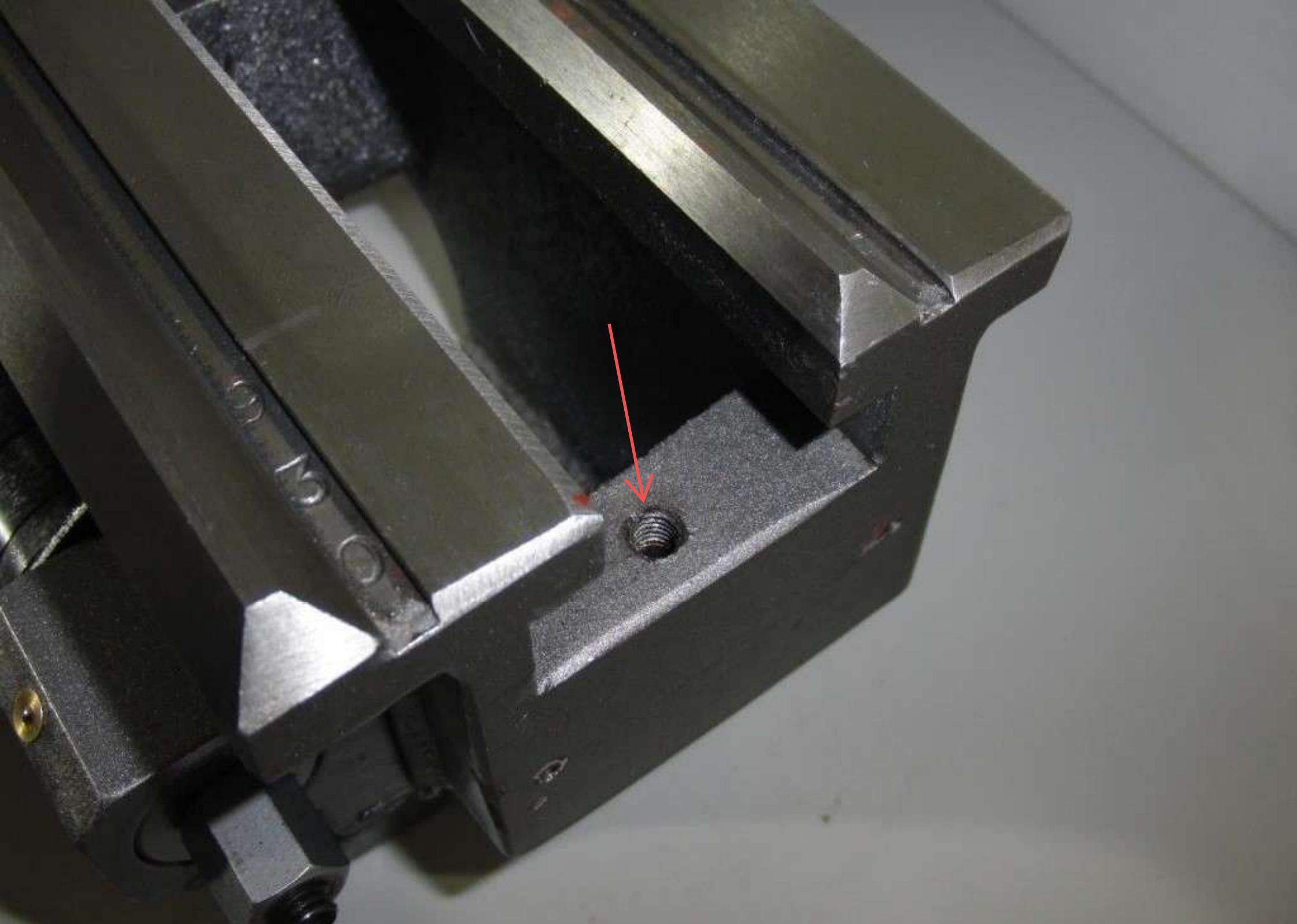


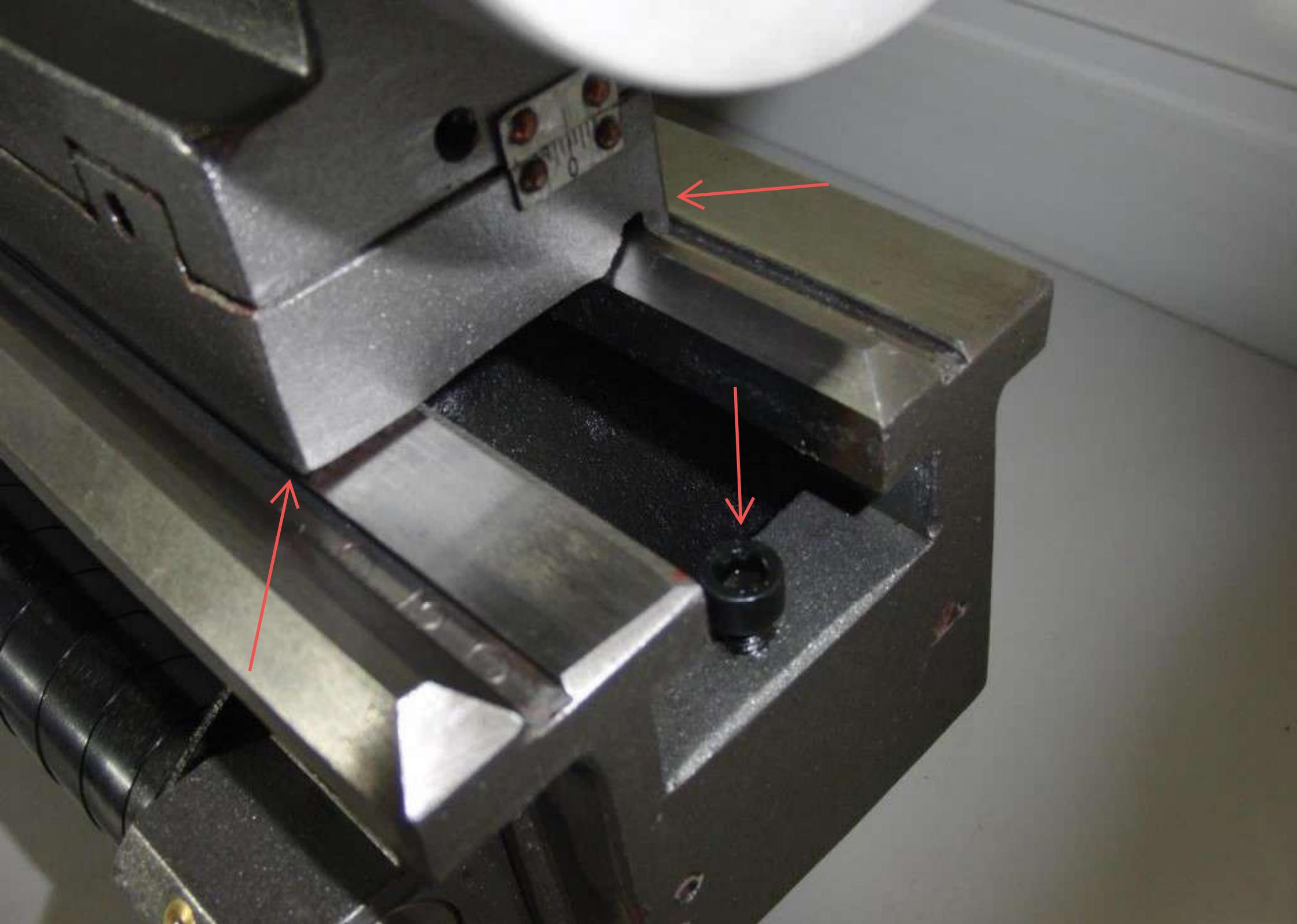
Установите на станину заднюю бабку



Выкрутить перед установкой задней бабки













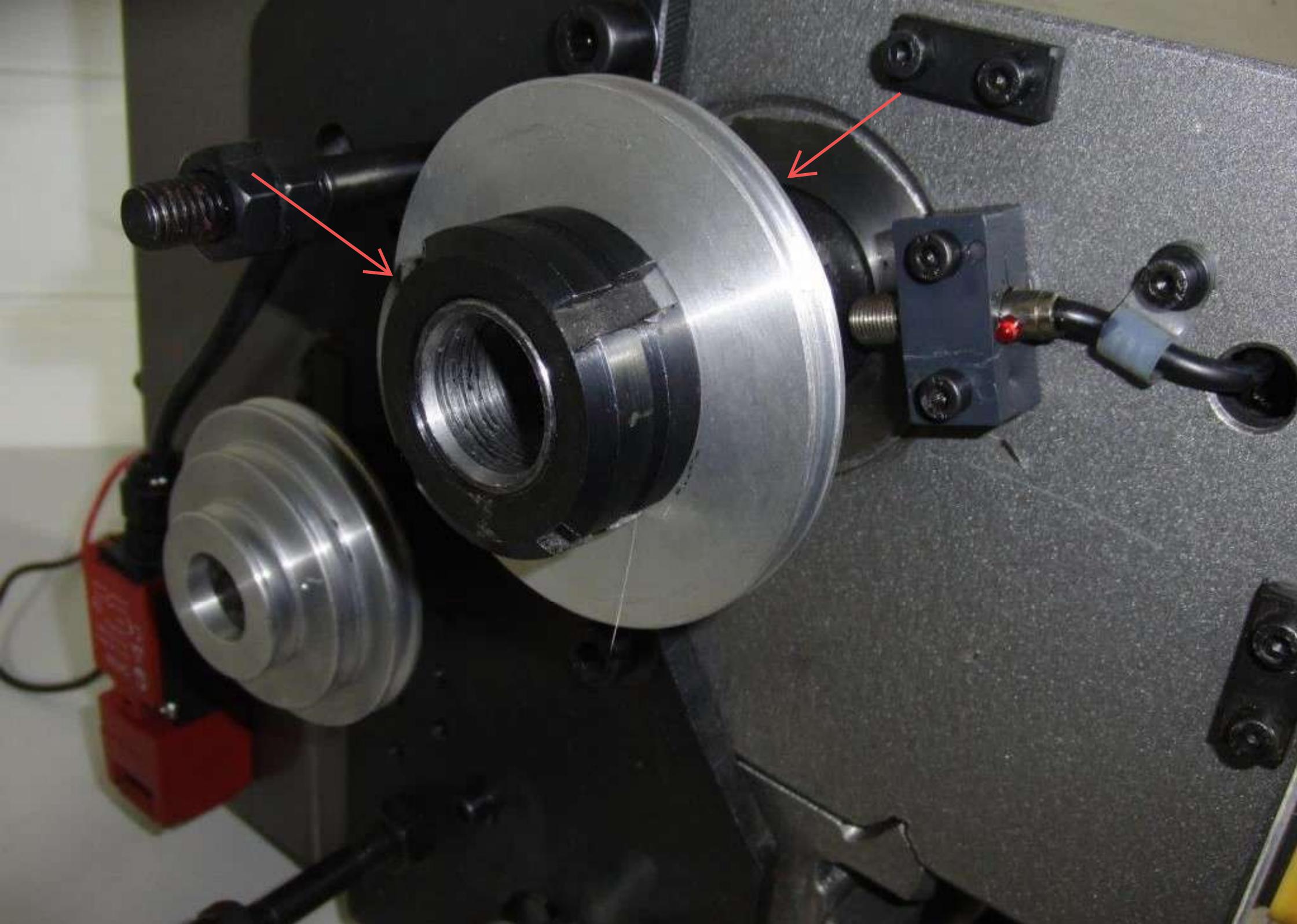


MAX-BD7VS.PLUS
НАСТОЛЬНЫЙ ТОКАРНЫЙ СТАНОК

1/min
A B
50-1250 100-2500

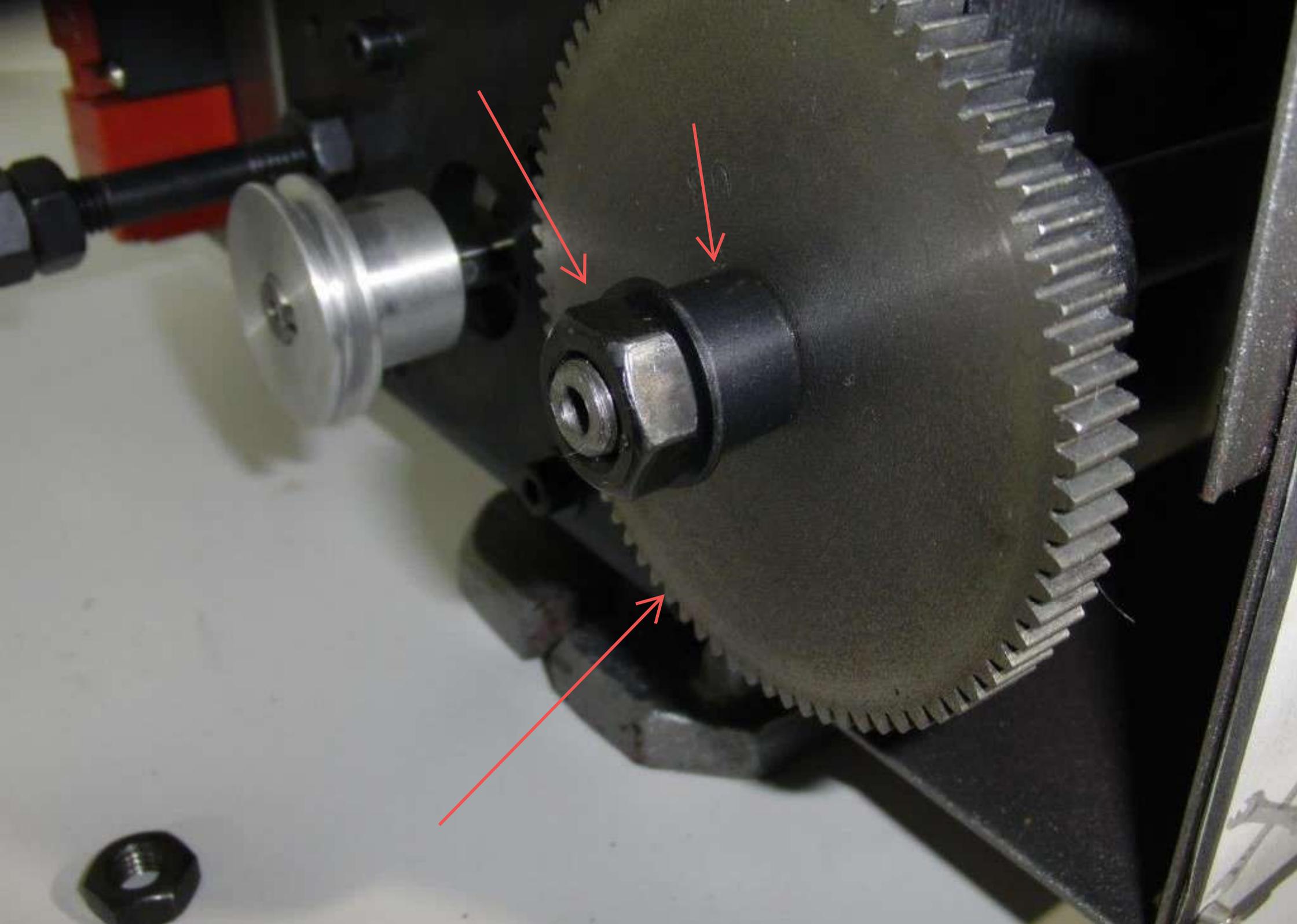
Установка шкива шпинделя передней бабки







Установка кронштейна гитары и шестерен





Винт крепления кронштейна гитары

MAX-BO7V

НАСТОЛЬНЫЙ ТОКАР



Шестерни собраны по умолчанию под нарезку
резьбы шагом 1.25мм







⊕/min

A E

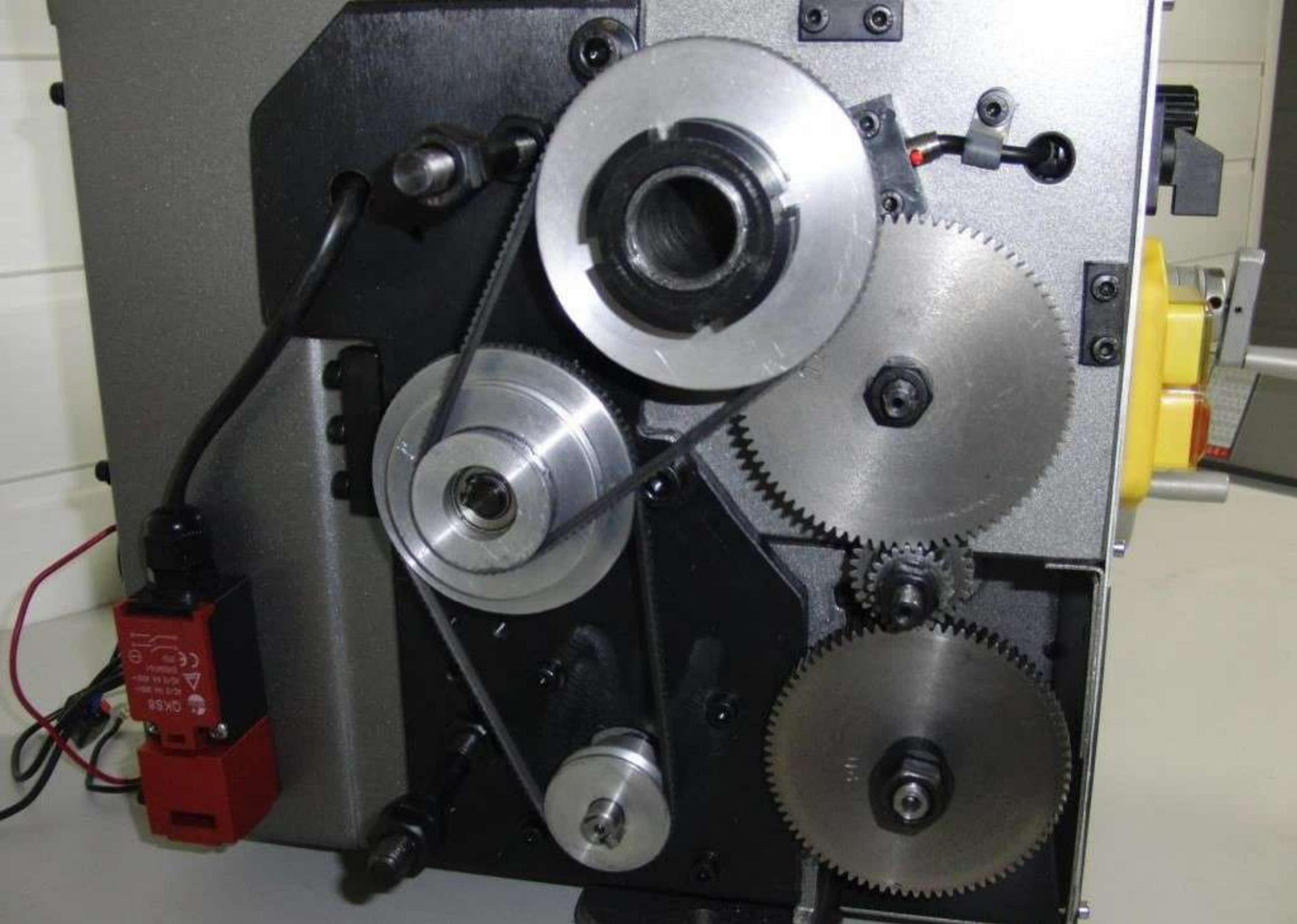
50-12



MAX-BD7VS.
НАСТОЛЬНЫЙ ТОКАРНЫЙ







mm / O



Z1	0.10	0.20
Z2	75	75
Z3	30	40
Z4	80	80
L	20	30
L	80	80

Z1	0.25	0.40	0.50	0.60	0.70	0.75	0.80
Z2	-	-	-	-	-	75	80
Z3	52	52	52	60	60	40	40
Z4	80	80	60	50	60	40	30
L	20	30	30	30	42	30	30
L	80	75	80	80	80	80	75
Z1	1.00	1.25	1.50	1.75	2.00	2.50	3.00
Z2	60	-	-	-	75	-	-
Z3	-	52	60	80	-	52	75
Z4	-	40	20	20	-	80	20
L	42	50	30	35	60	75	80
L	80	80	80	80	40	30	80

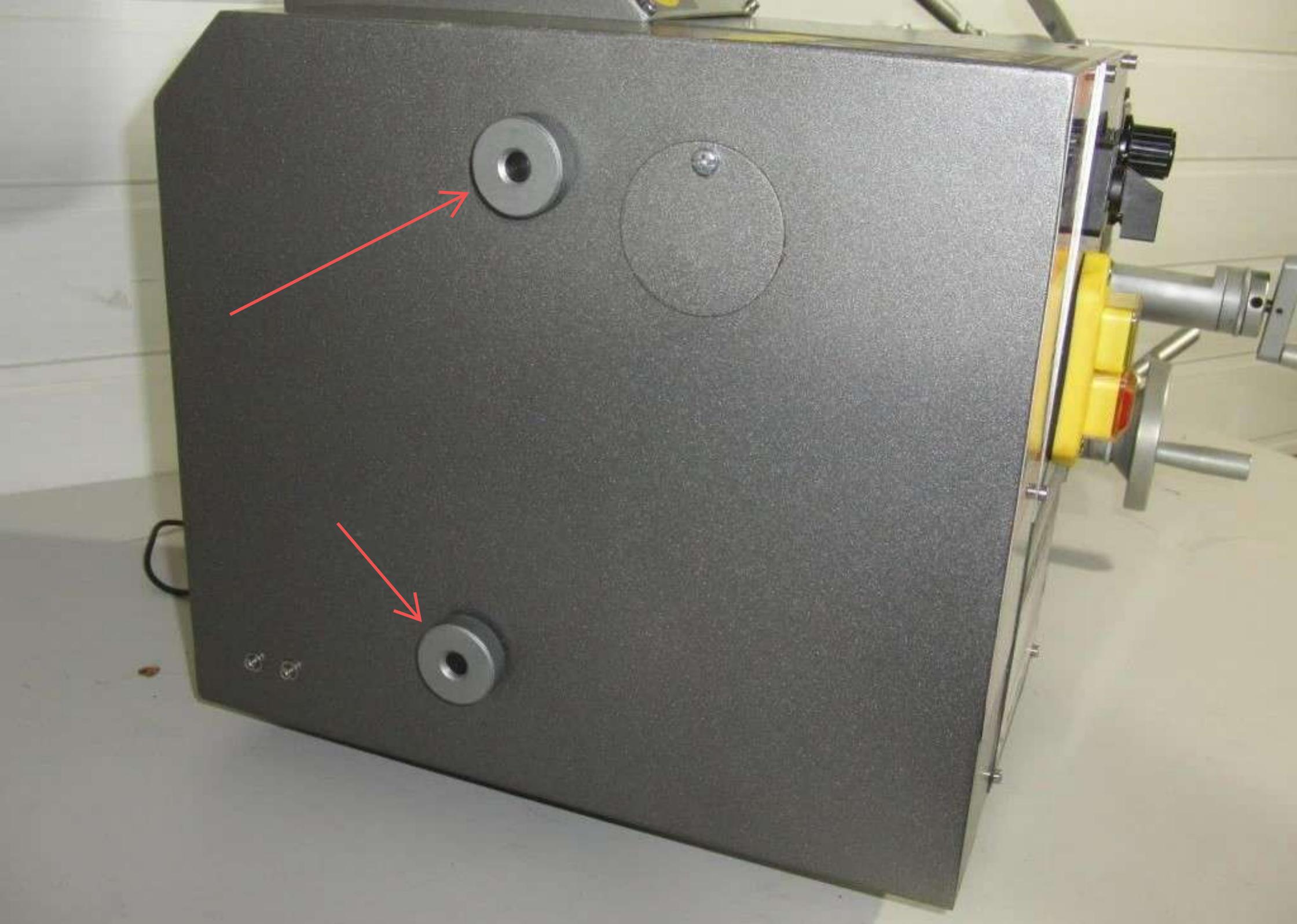
Z1	8.0	10	11	12	16	18	20
Z2	-	-	-	-	-	75	-
Z3	80	52	75	52	42	-	-
Z4	30	60	60	60	60	60	30
L	50	80	60	80	80	80	40
L	42	42	52	30	40	-	-
Z1	20	22	20	20	20	60	60
Z2	80	80	80	50	60	52	55
Z3	40	40	33	60	40	53	30
Z4	33	50	30	40	80	80	80
L	52	52	80	80	80	80	80

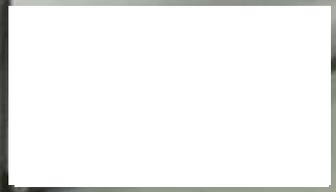


Защитный кожух приводных ремней и шестерен гитары



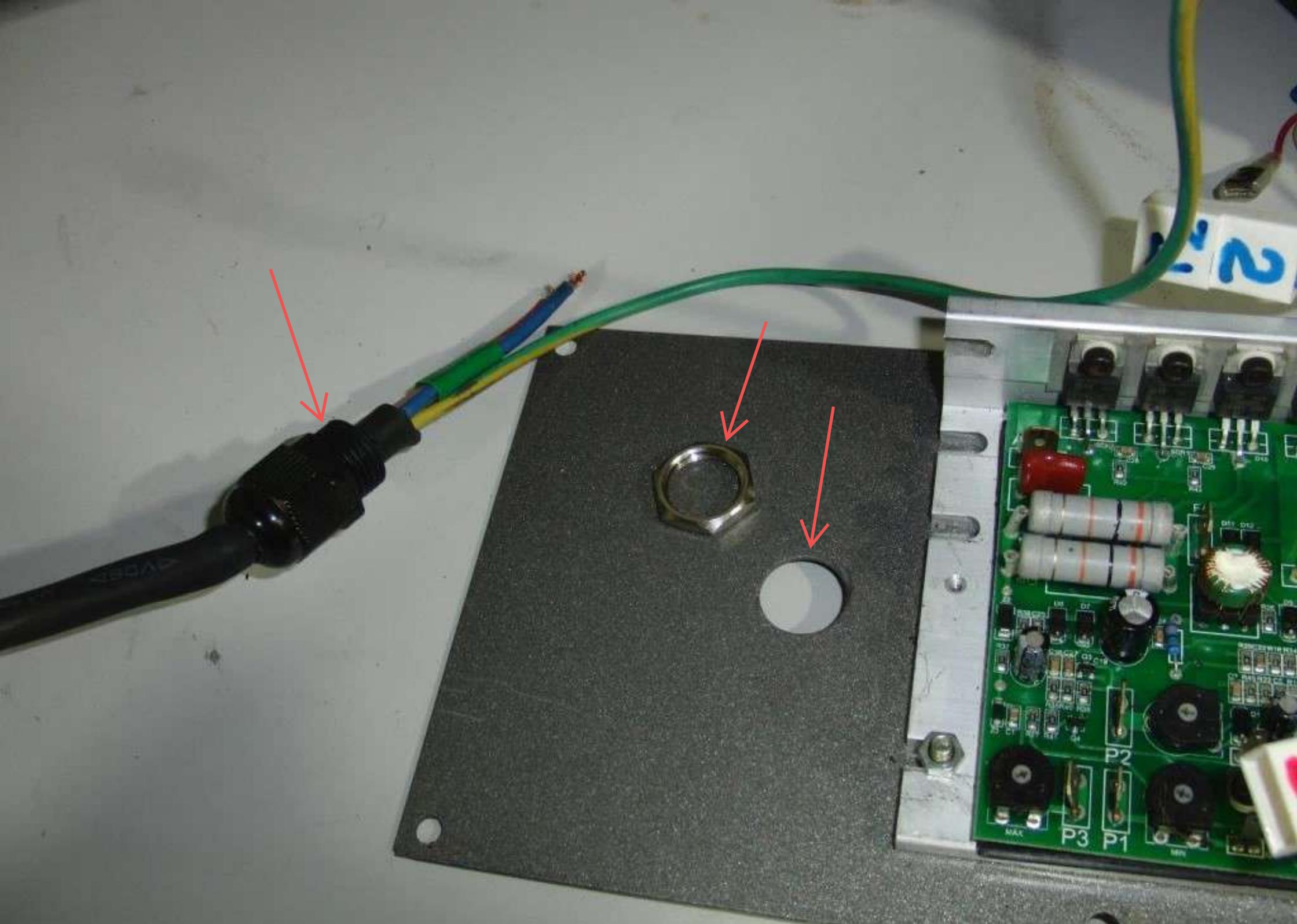
MAX 607VS PLUS

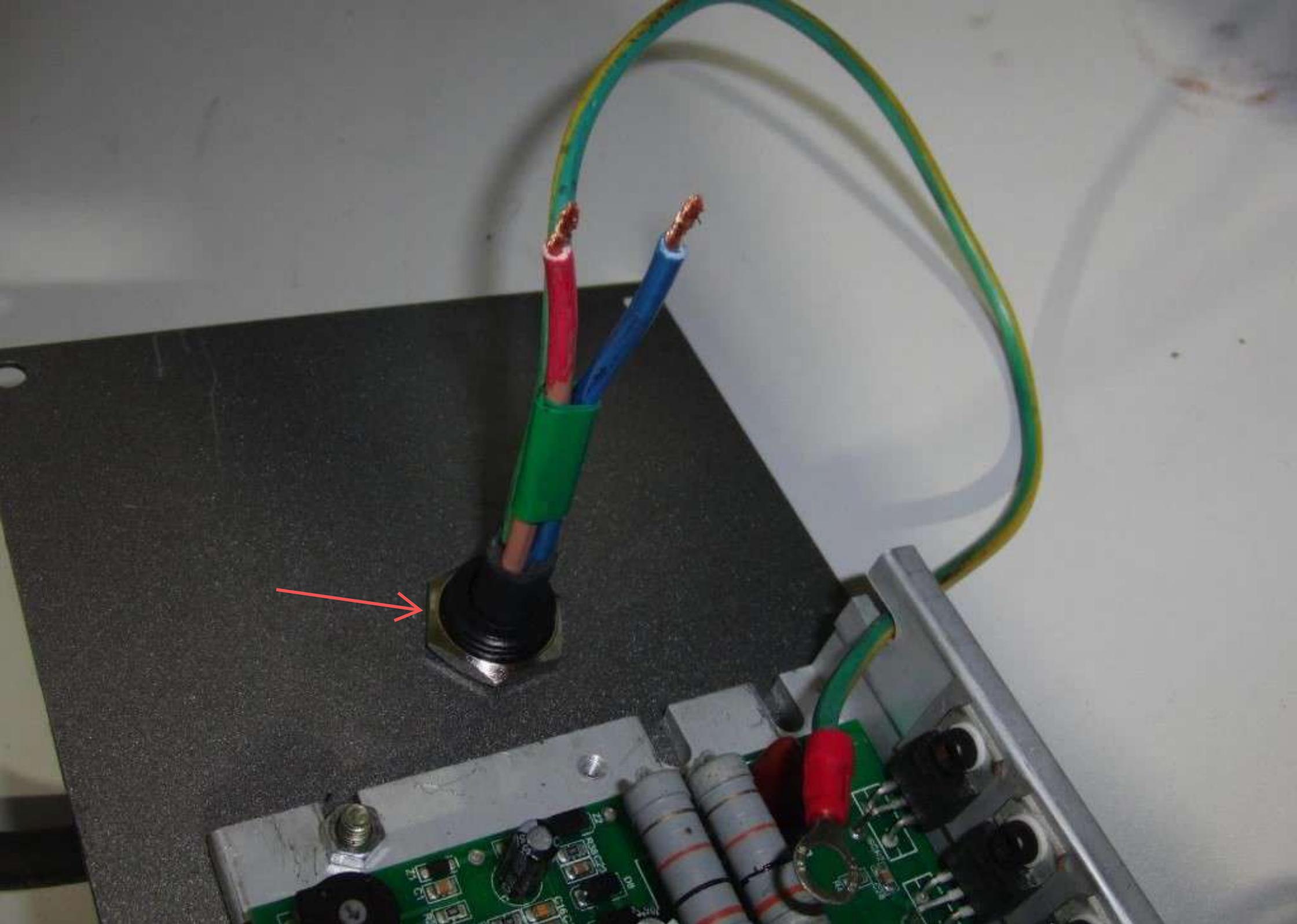


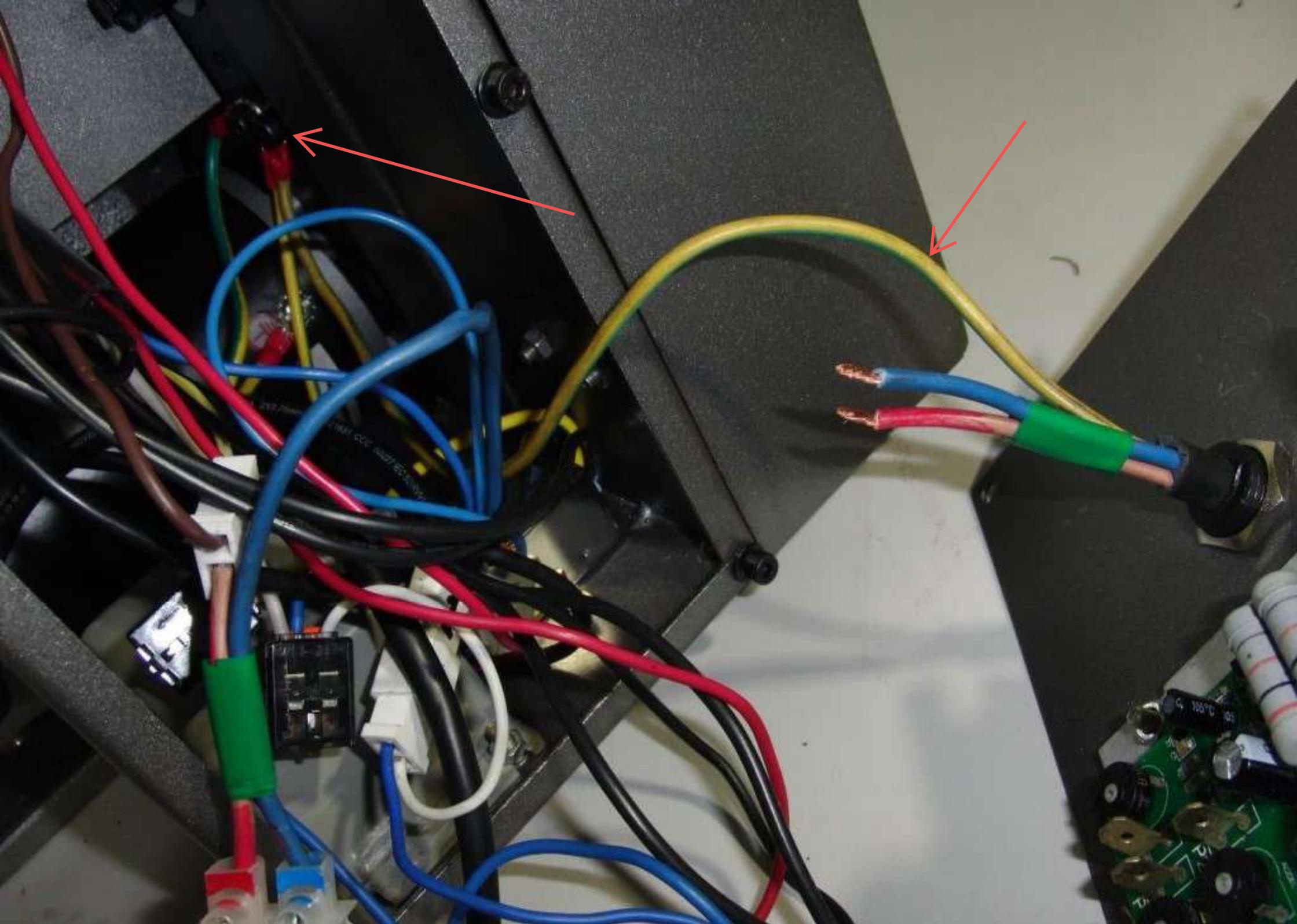


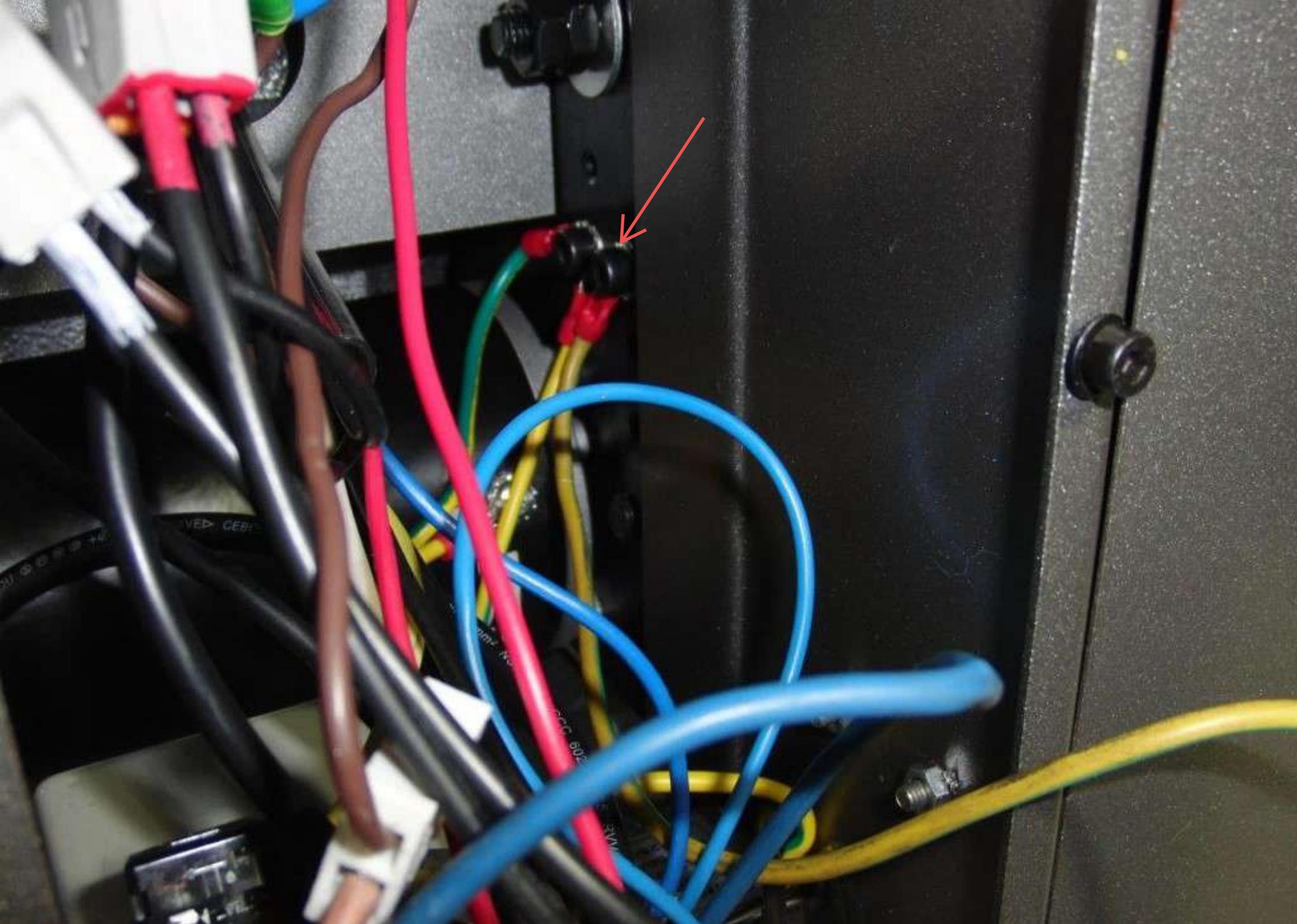
Установка питающего провода с вилкой

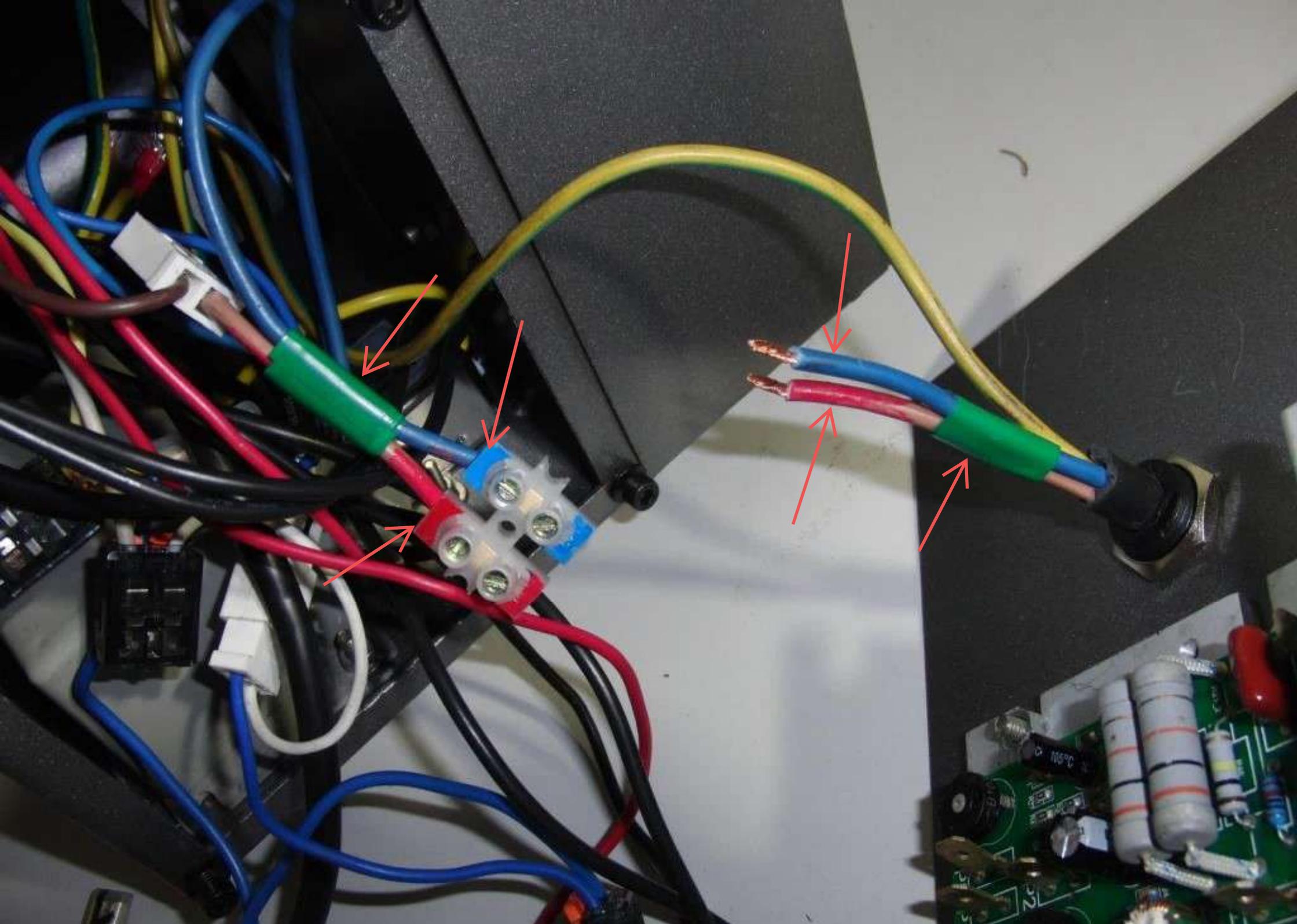


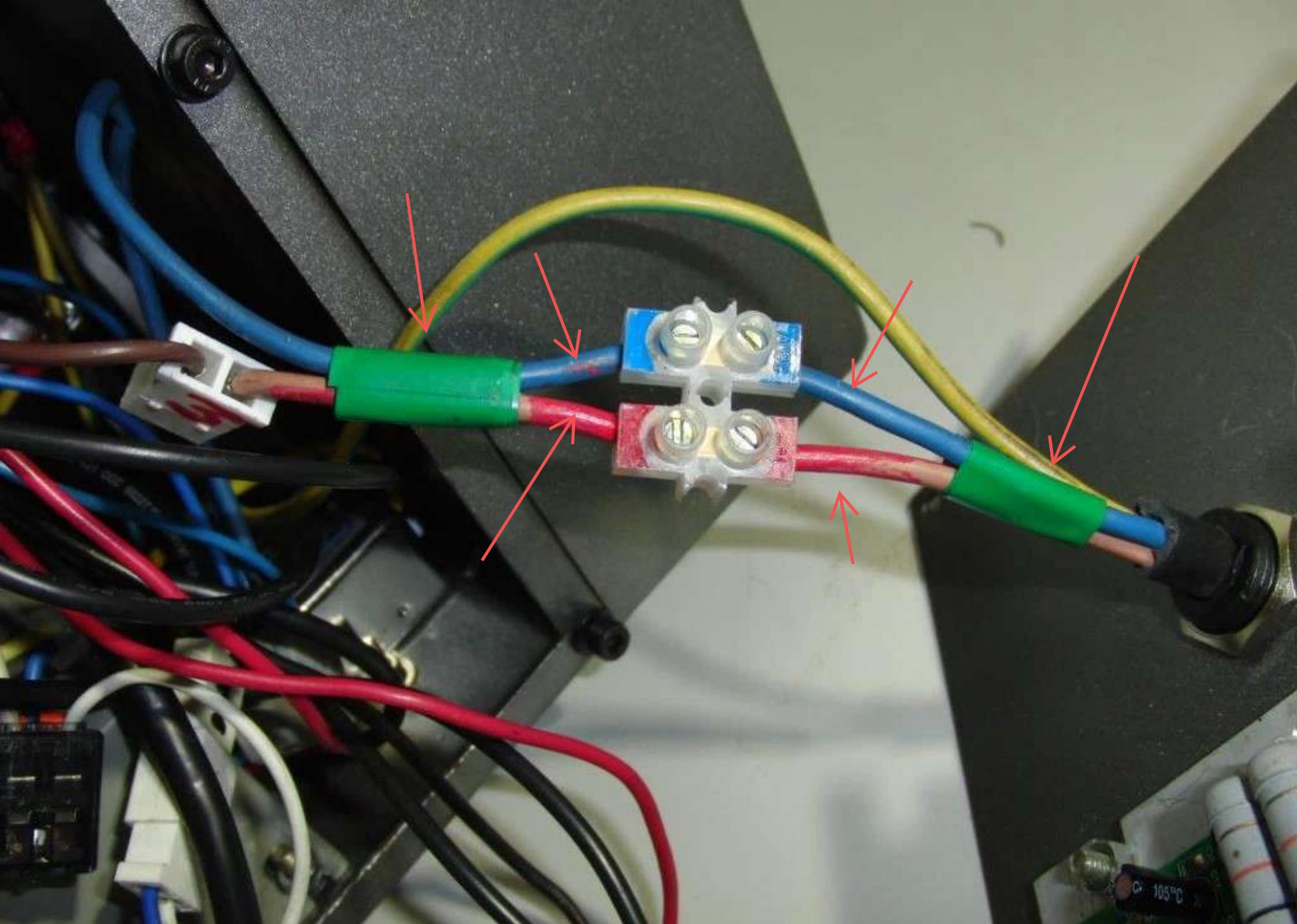


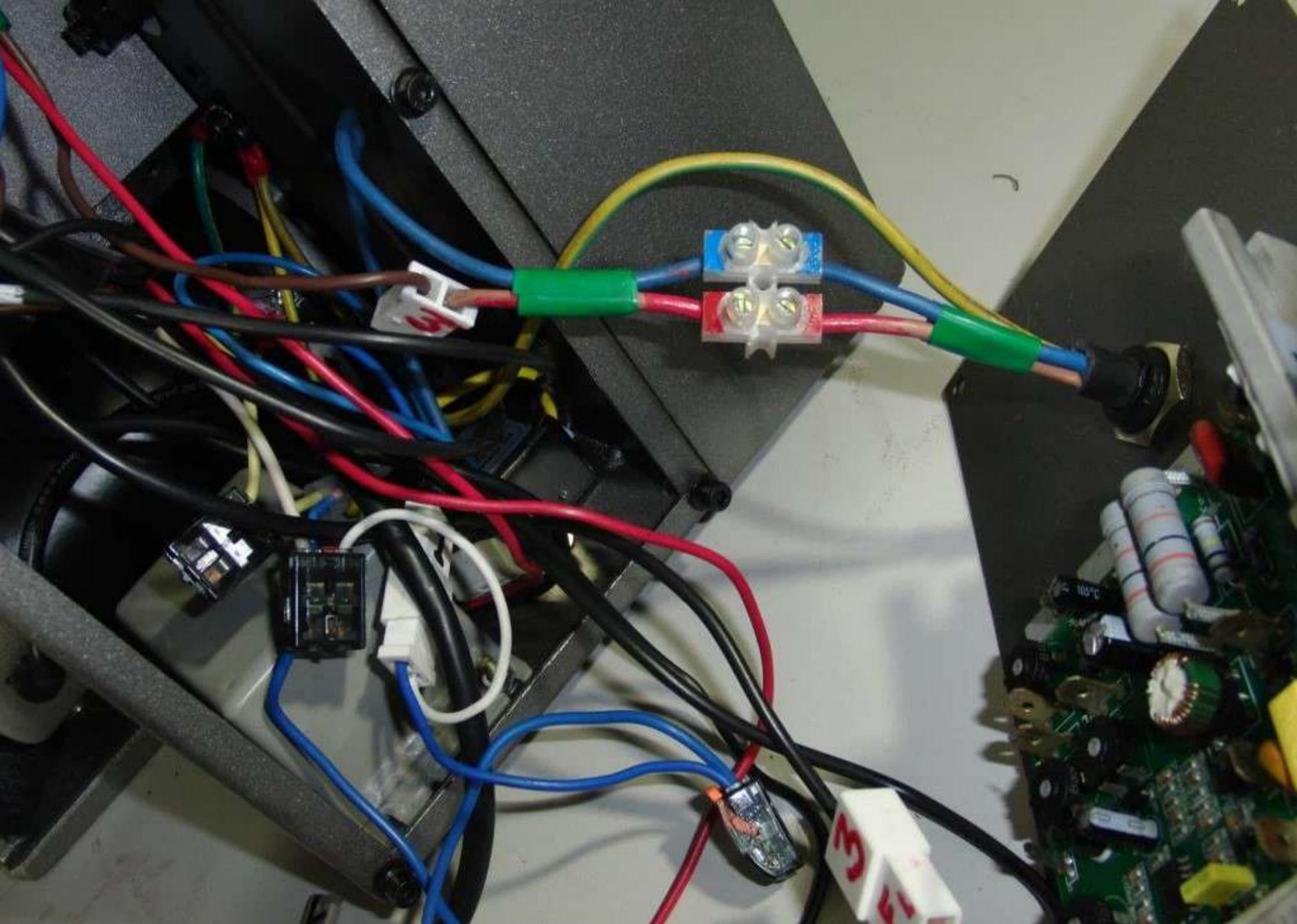














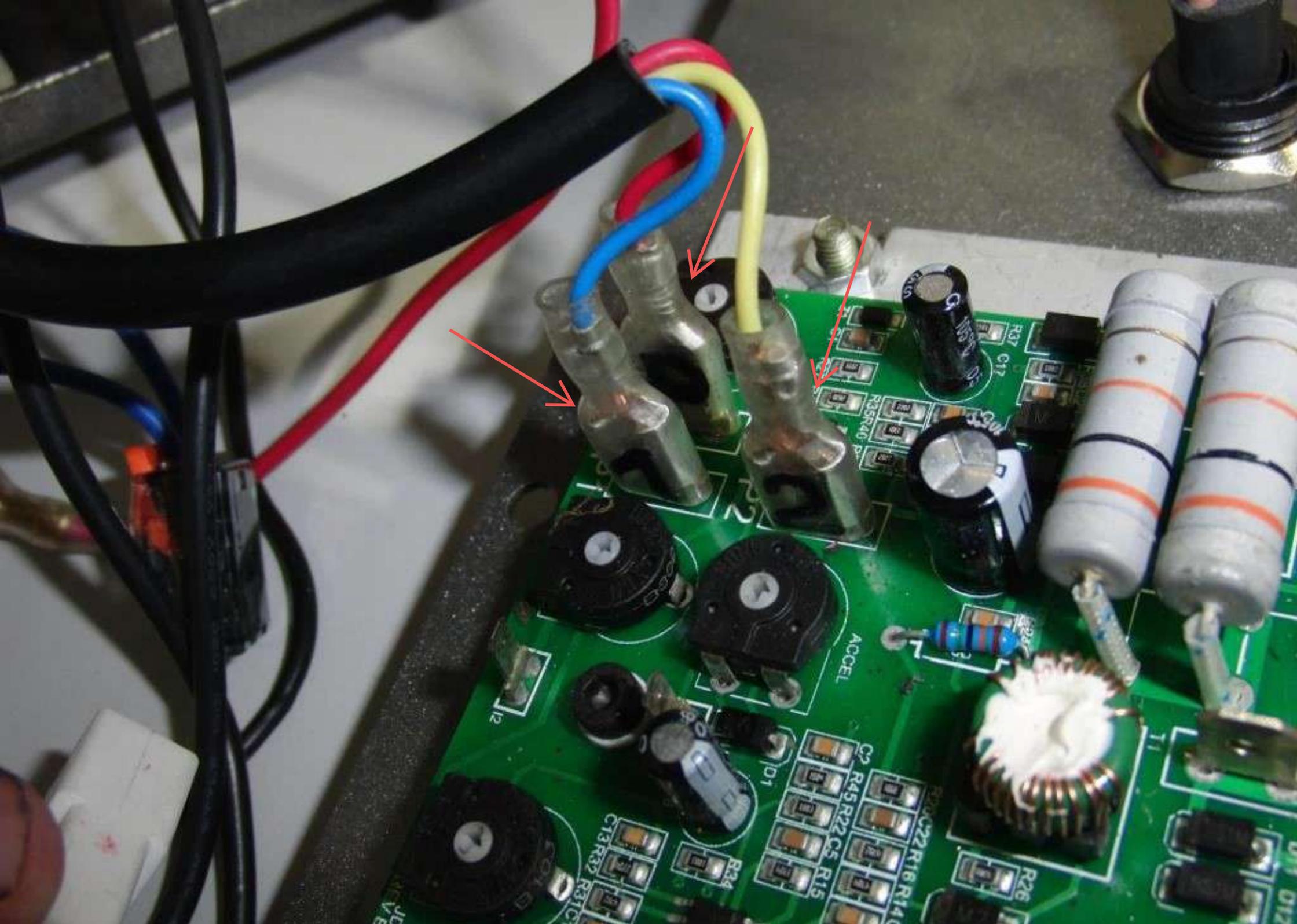


C

FL

SN171124







A+



C21



R42

C28

R43

C2

F+

ACCEL

R37

C17

R33

R34

R35

R36

T1

C2

Q18

105°C

C16

R37

R38

R39

R40

R41

R42

R43

R44

R45

R46

R47

R48

R49

R50

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R99

R100

R101

R102

R103

R104

R105

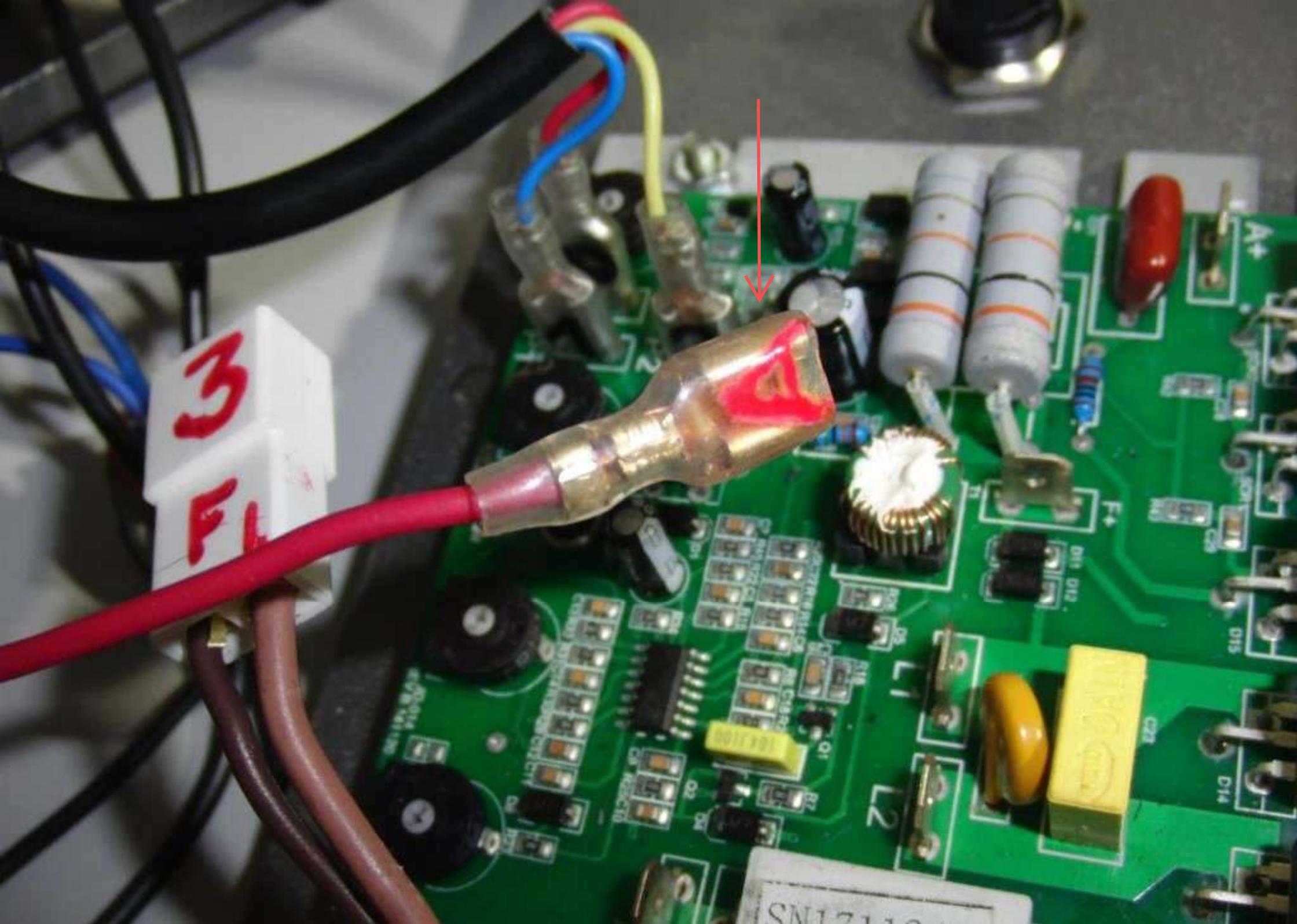
R106

R107

R108

R109

R110

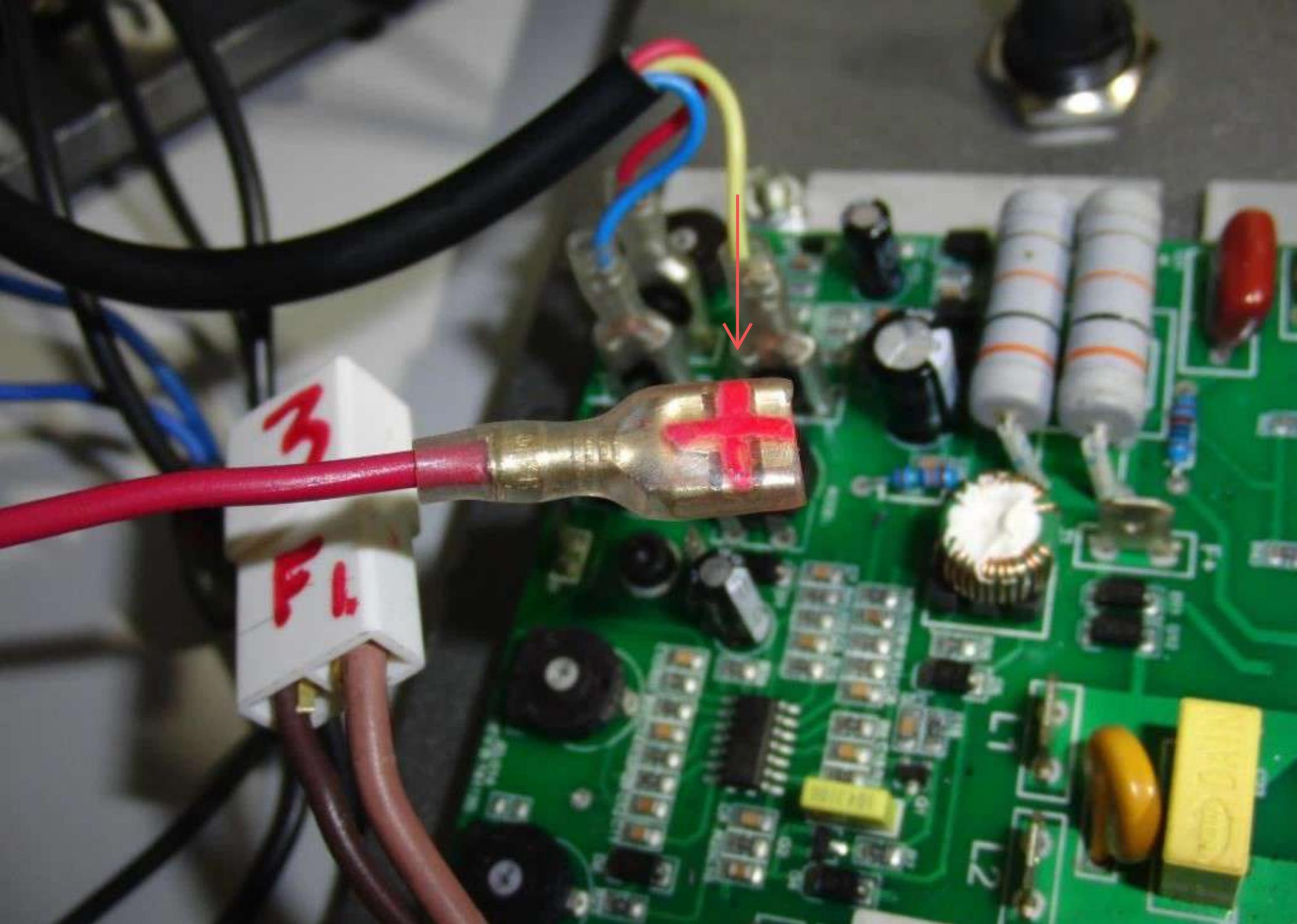


3

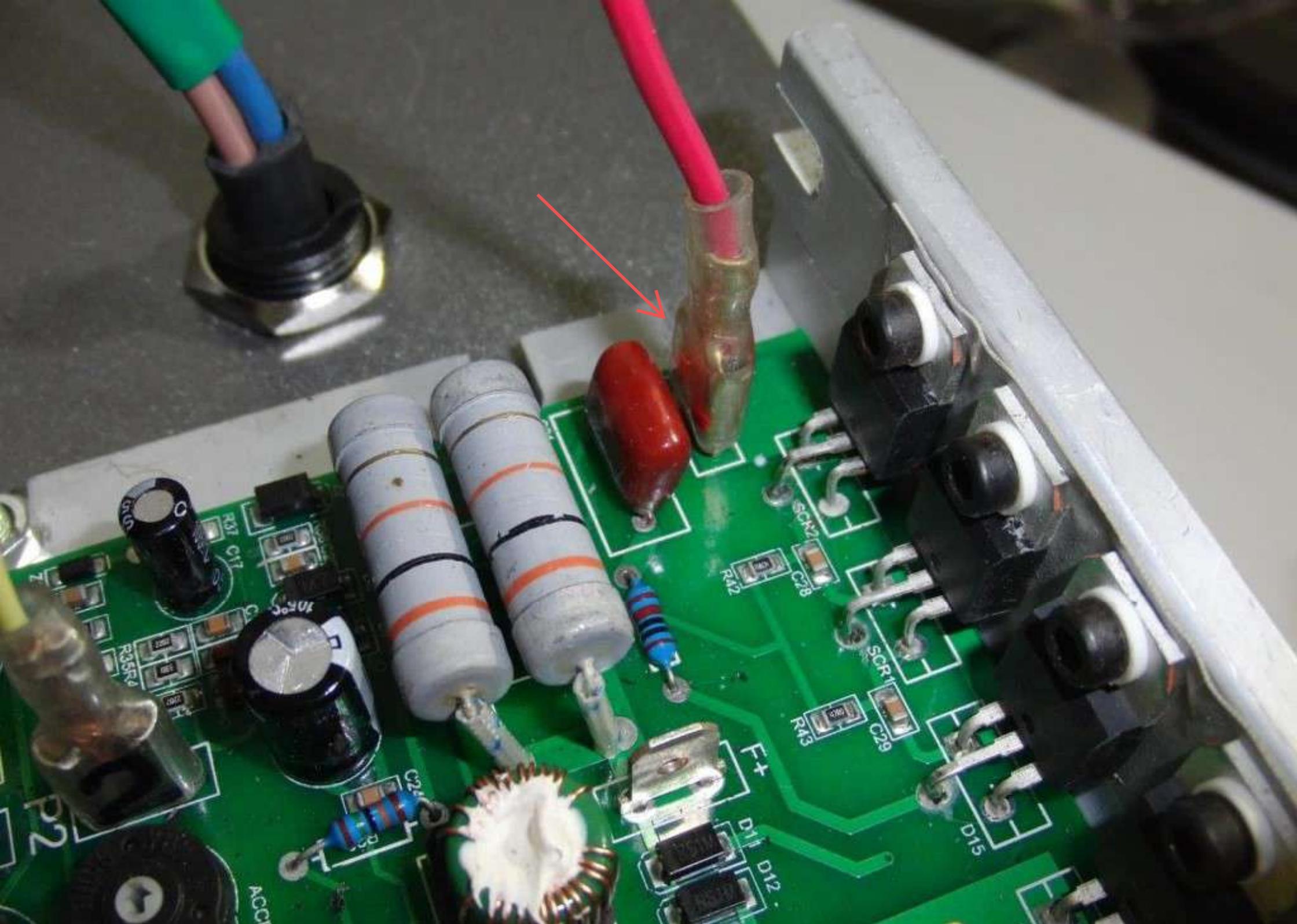
FL

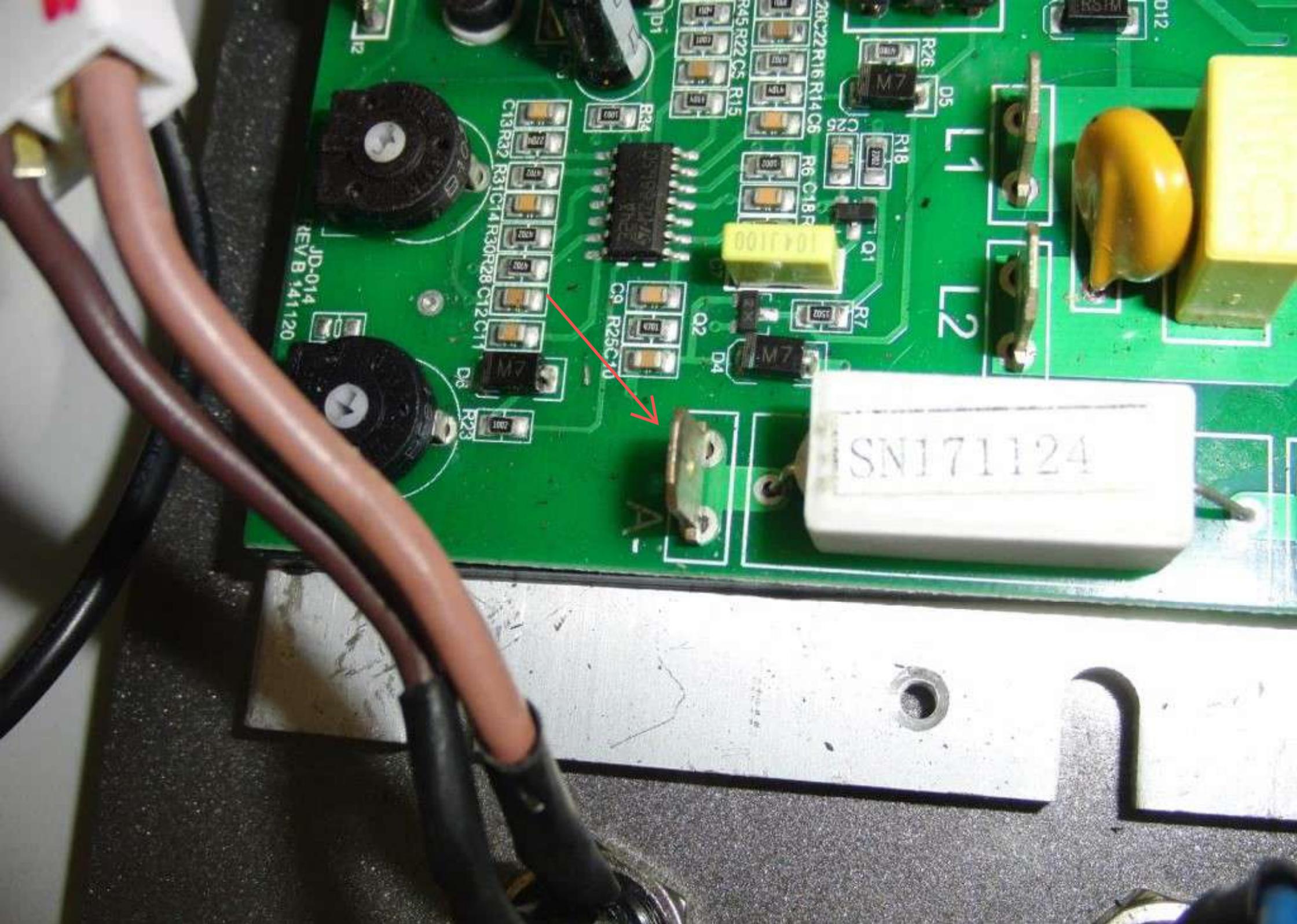


317115



3
F1





JD-014
REV B 141120

R34 100T
R33 200T
R32 100T
R31 100T
R30 100T
R29 100T
R28 100T
R27 100T
R26 100T
R25 100T
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R10 100T
R9 100T
R8 100T
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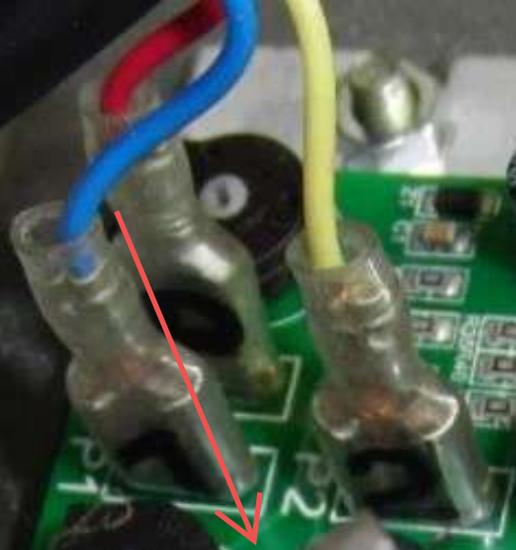
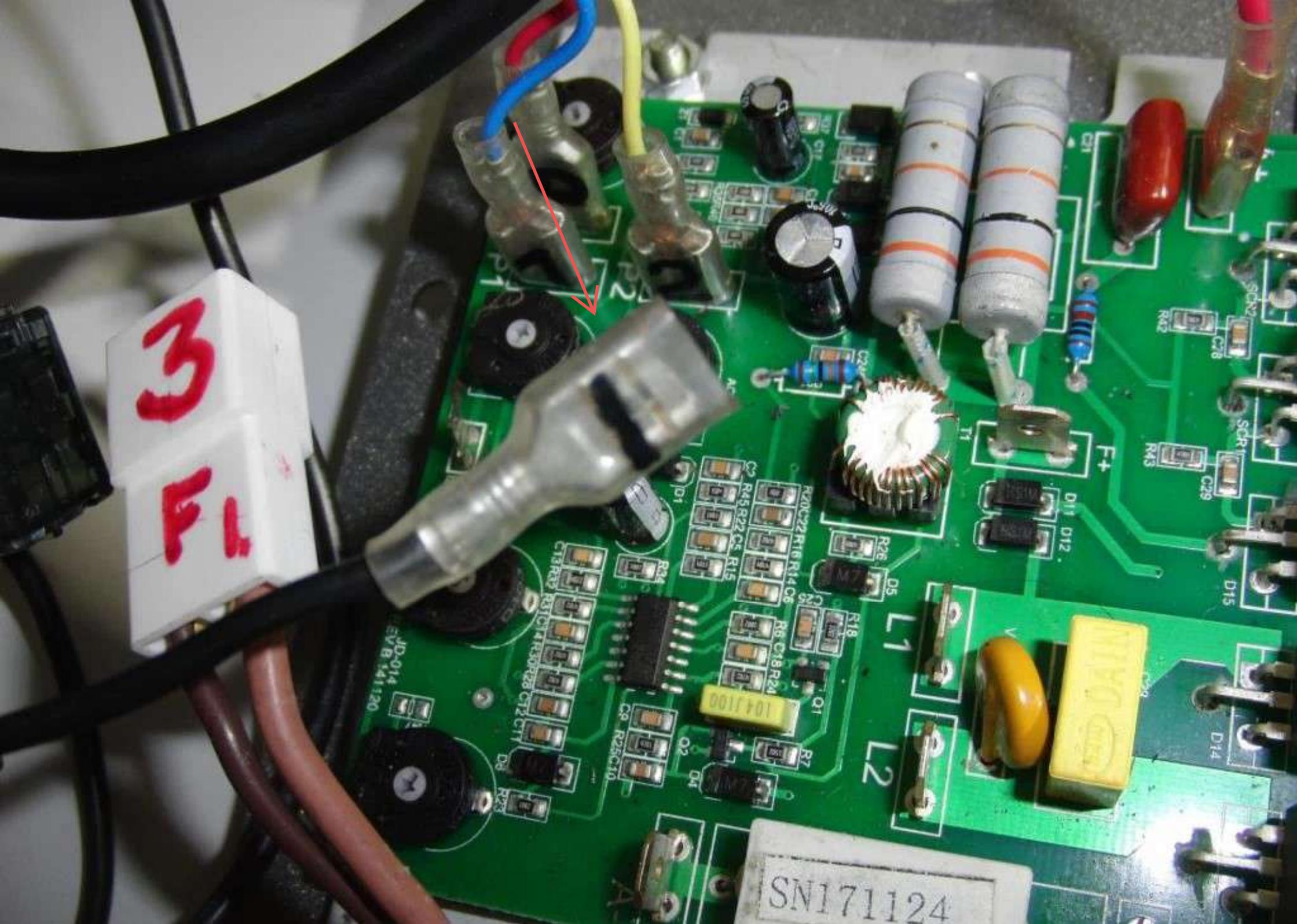
SN171124

L1
L2



3

SN171124



3
FL



SN171124



SNI71124



REV D-014
REV B 1411

F+

F-

D13

D11

C23

R13

D11

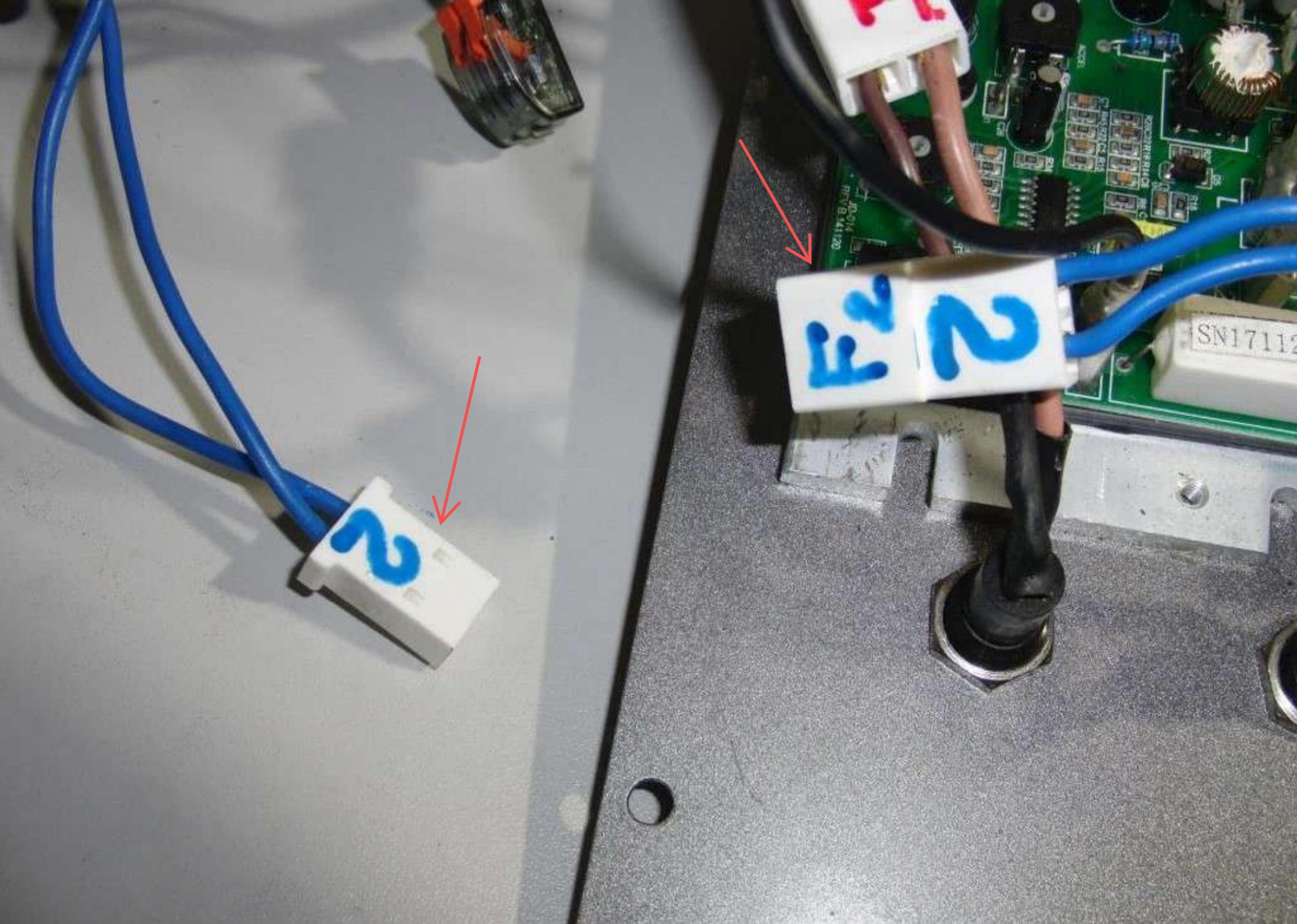
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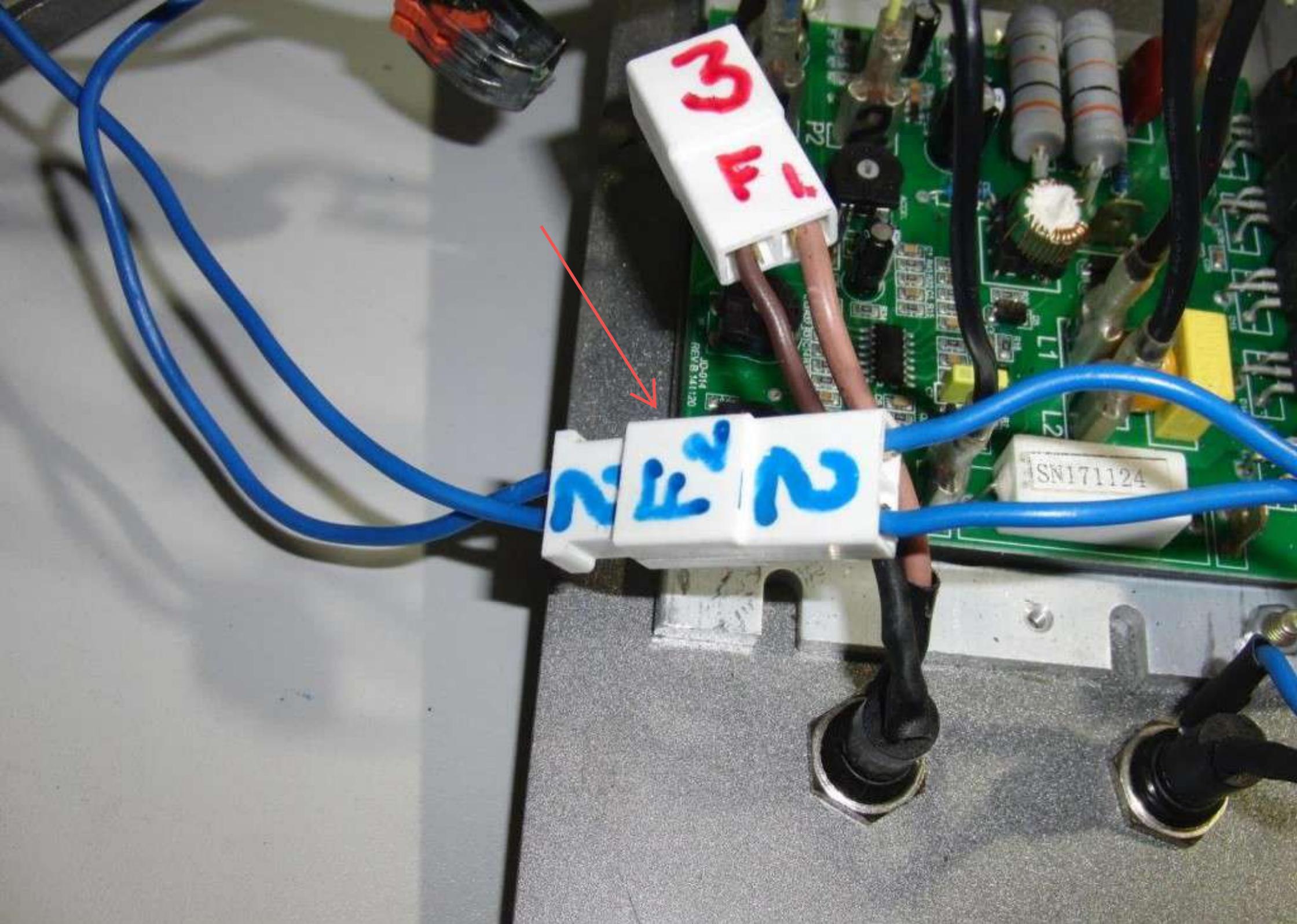
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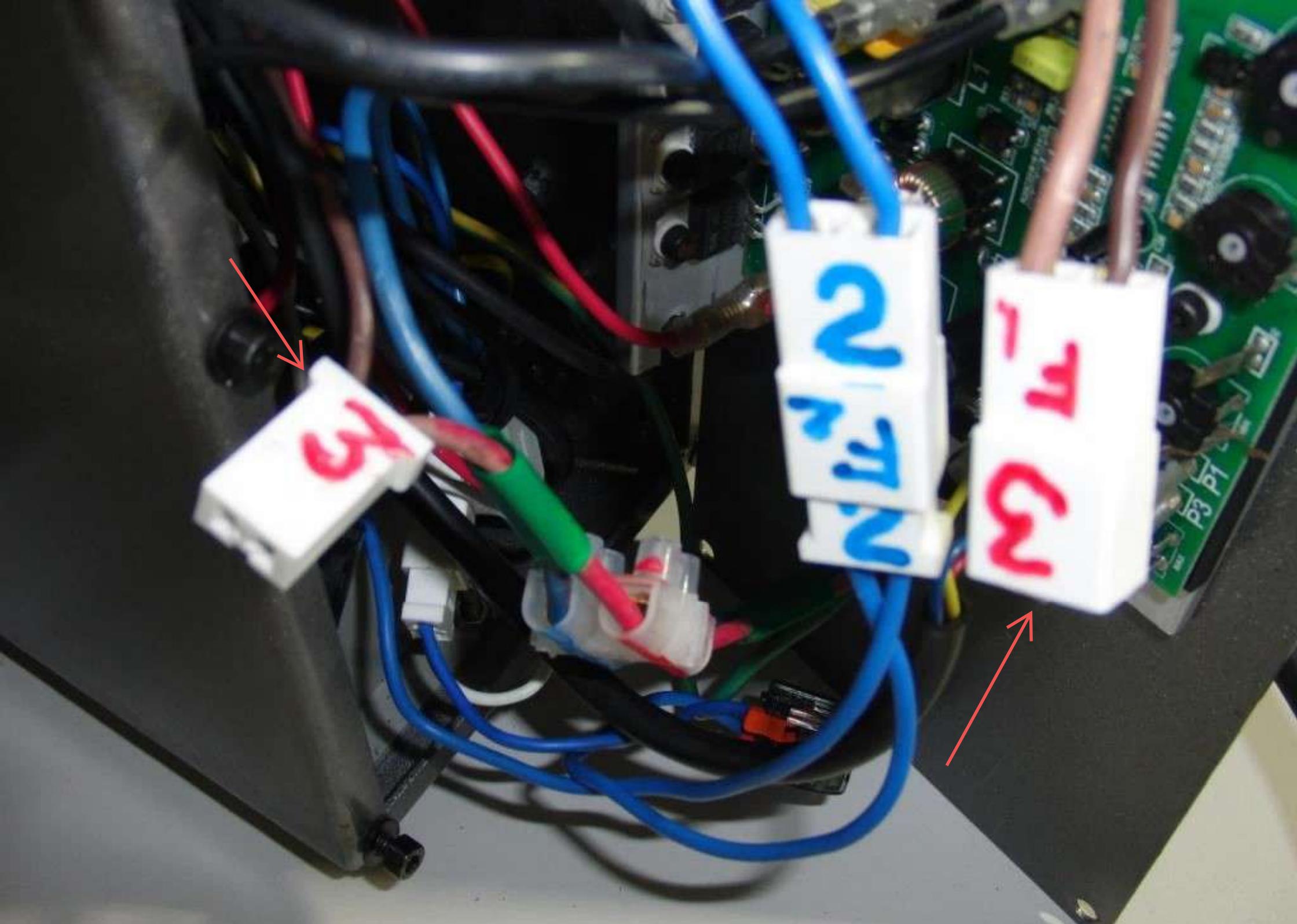
F-

F+





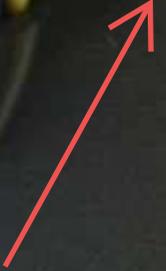


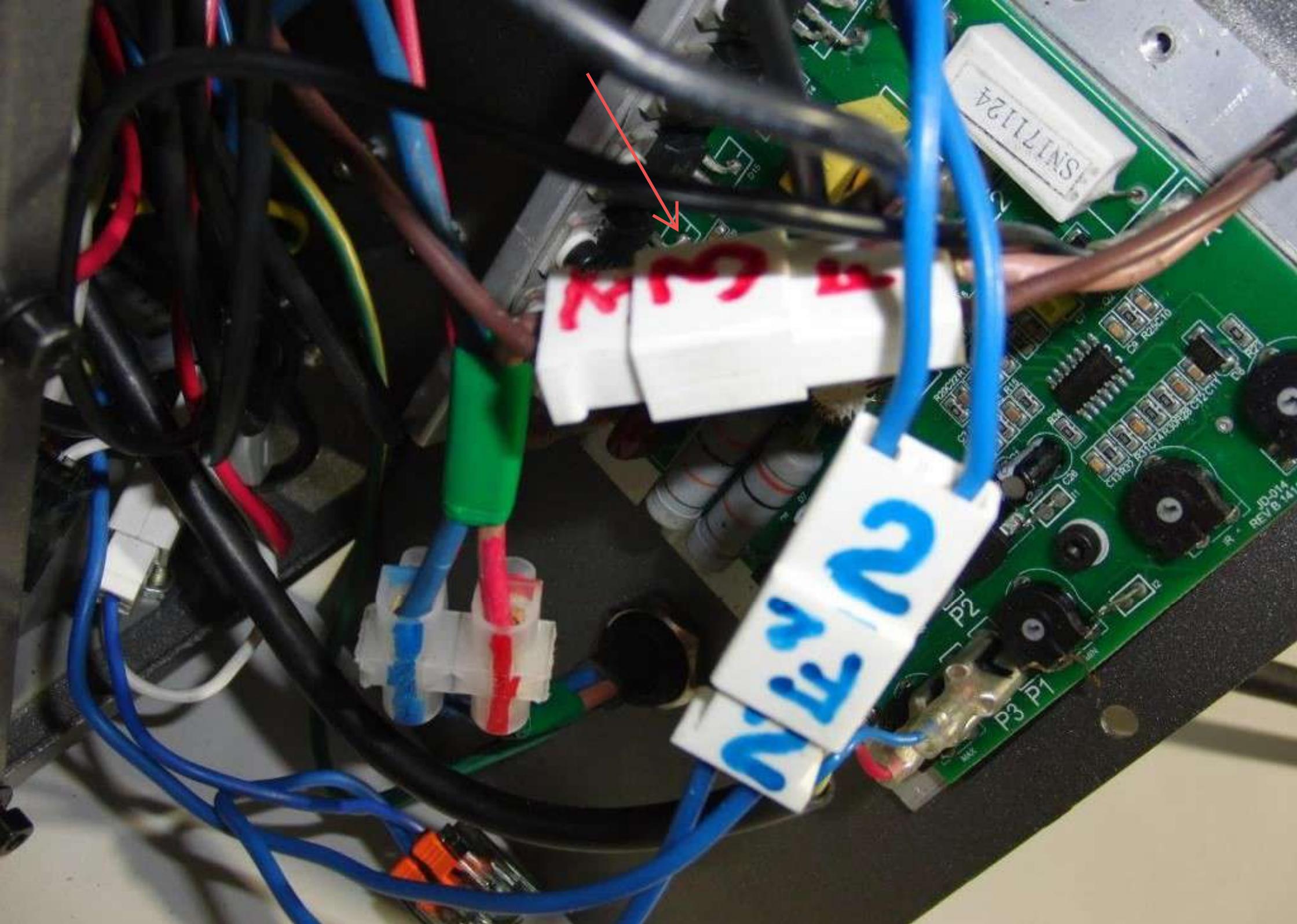


3

2

3





A 65M

CV 457V

ISM171124

P2
P3 P1

JD-014
REV B 141

